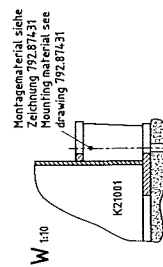
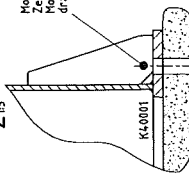
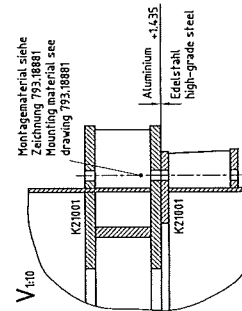
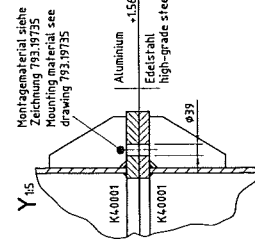
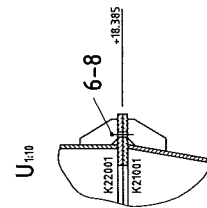
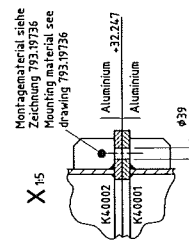
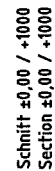
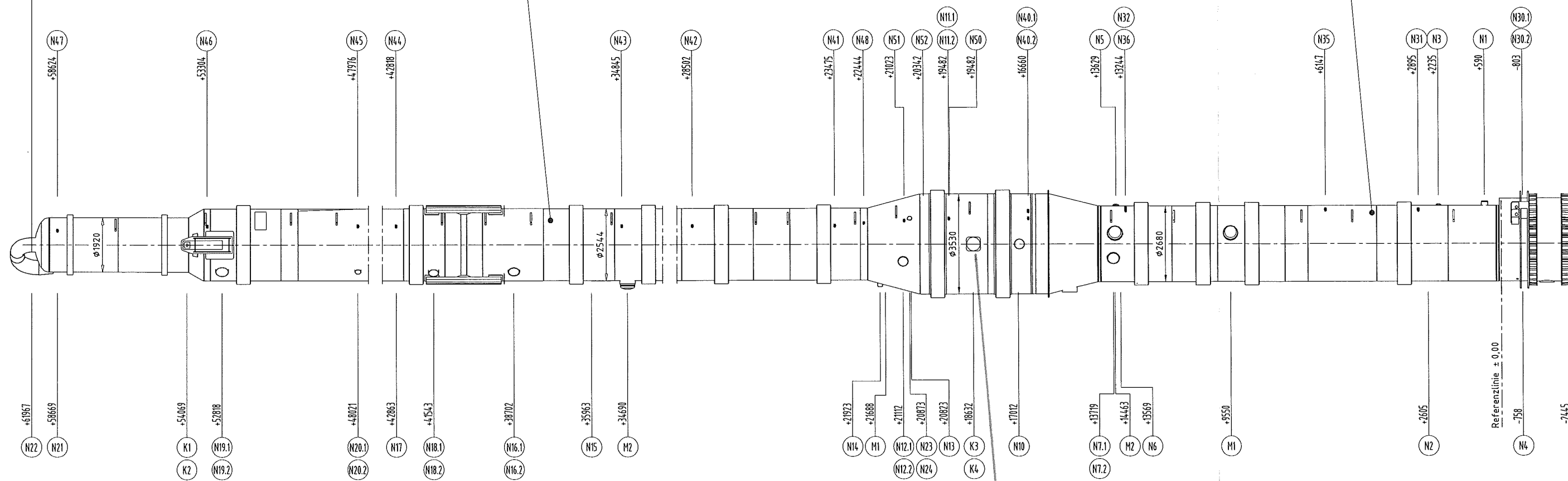


Schnitt +5900 / +62300  
Section +5900 / +62300

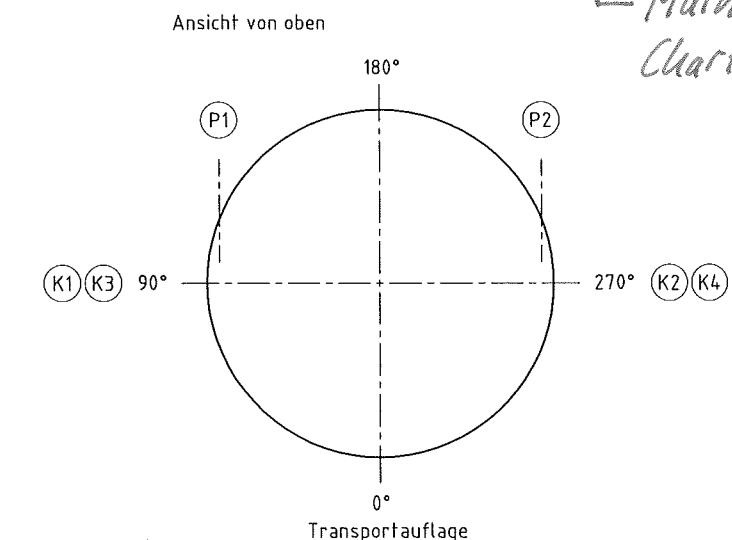
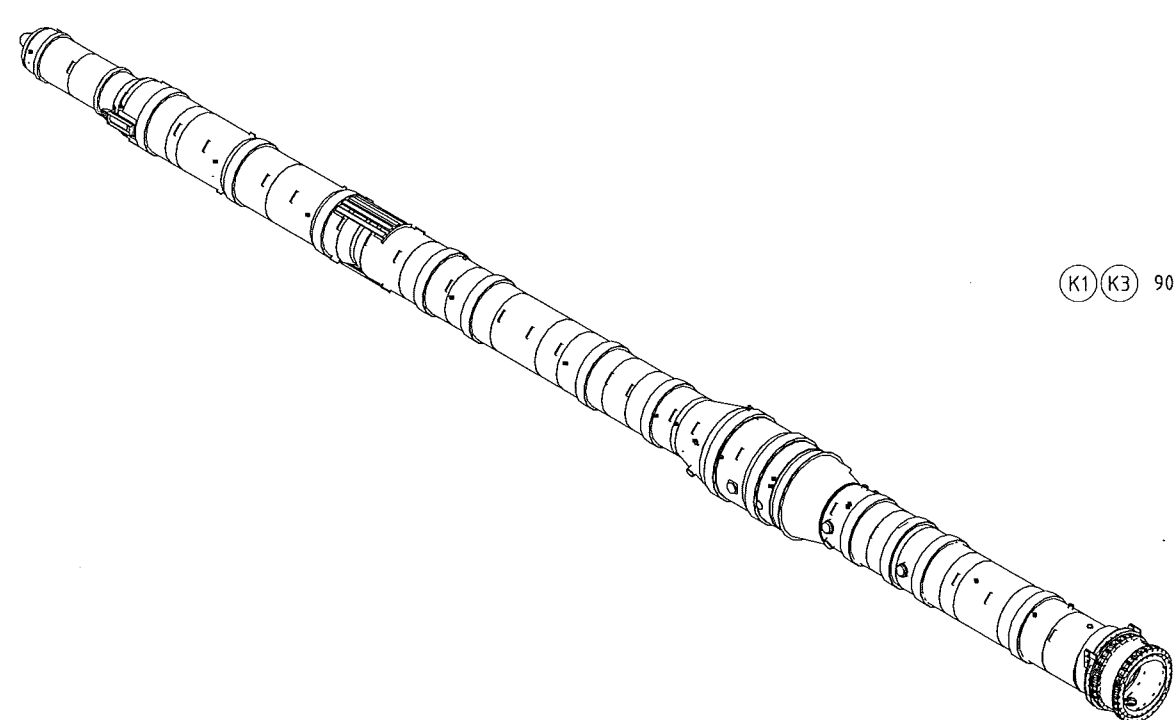


1. Betrieb  
Car-Column K40001, Car-Column K40002,  
HP-Column und LP-Column sind  
miteinander verbunden.  
Windverband ist entfernt.  
Perfit-Isolation ist eingefüllt.
2. Transportfall (Auflage HP-, LP-Column bei 0°.  
Car-Column bei 180°.)  
Rohnteilungen sind an der Car-Column K40002  
und der LP-Column teilweise vormontiert.  
Transport über Straße und per Schiff.
1. Operating  
Car-Column K40001, Car-Column K40002,  
HP-Column und LP-Column are connected  
with each other.  
Wind union is removed.  
Perfit is fill in.
2. Transport (Support HP-, LP-Column at 0°.  
Car-Column at 180°.)  
Duct work are preliminary mounted at  
Car-Column K40002 and LP-Column.  
Transport over street and with ship.

E D C B A				MATERIAL : Workpiece edges $\pm 0.3$ outside      inside		SCALE : DN 20005 DN 8570 DN 7168 m	TOLERANCES : Similar: <table border="1" style="display: inline-table; width: 100px; height: 20px;"></table> Subst.: <table border="1" style="display: inline-table; width: 100px; height: 20px;"></table> Reposed: <table border="1" style="display: inline-table; width: 100px; height: 20px;"></table>	All components cleaned for oxygen MASS kg 12920	
	Rev. No.    Date    By	ISO- Methode E		DATE : 20.06.05 NAME : Hahner CHECK : Frickh    Norm :		AIR LIQUIDE			
	This drawing is not to be reproduced, copied or used directly or indirectly in any way detrimental to our interests unless specifically authorized in writing by							JOB CODE / REFERENCE : Silo Box K70101 ASU No.9 Kosice	SHEET : 01    OF SHEET : 01 DRAWING No. : 7.9.3.1.9.5.1.0
	Air Liquide AGS GmbH Hanau		TITLE : General Arrangement		F				



Main Condenser W21001  
Chart Serial No.: 509.1-1 + 509.1-2 (built in)

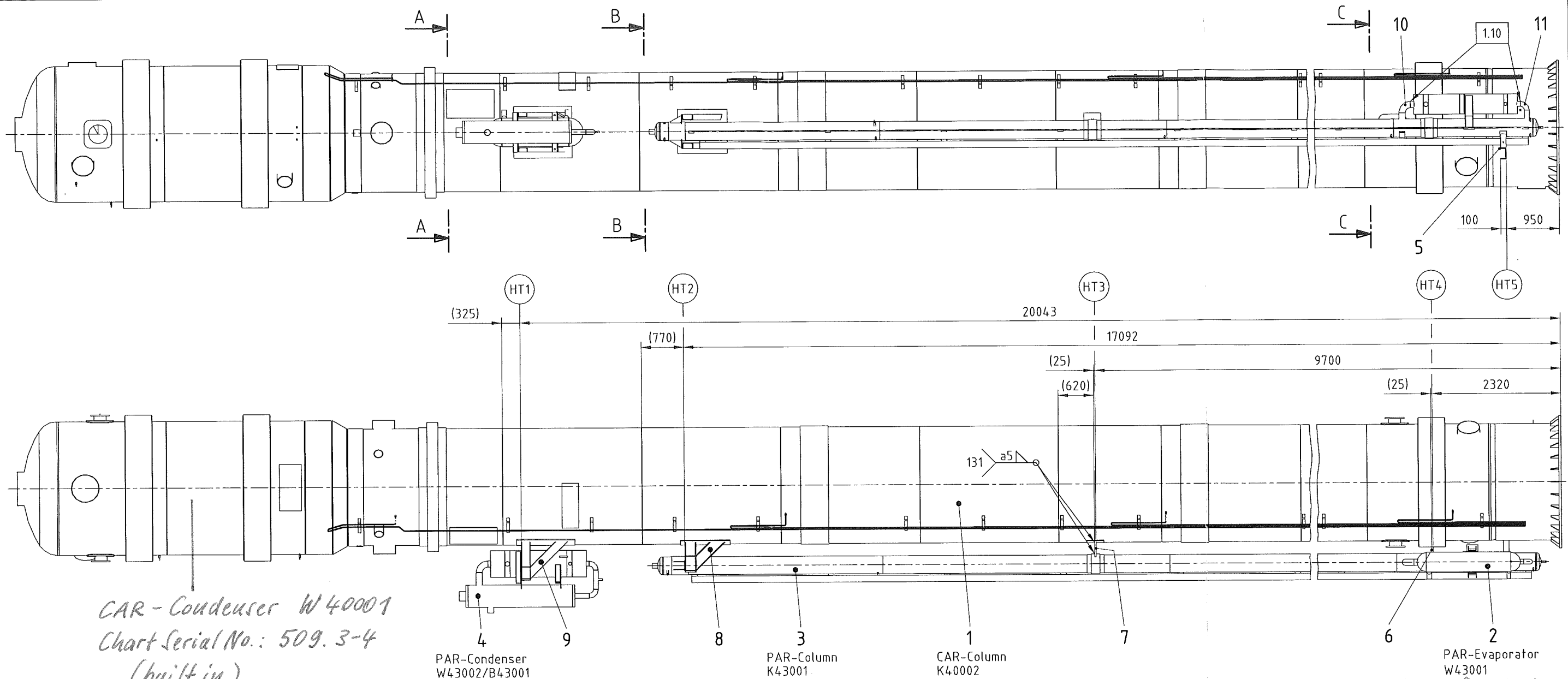


Zugehöriges Stutzen- und Pratzenschema siehe 793.19502 Blatt 02 und 793.19503 Blatt 03

Die MD- und ND-Kolonne/Hauptkondensator sind mit einer senkrechten roten Linie bei 0° gekennzeichnet

Gesamtmasse (ohne VA-Stuhl): 73000 kg  
Gesamtmasse (mit kompl. Stuhl): 76700 kg

E		D		C		B		A		X		Rev. No.		Date		By		ISO-Methode E		This drawing is not to be reproduced, copied or used directly or indirectly in any way detrimental to our interests unless specifically authorized in writing by		Air Liquide AGS GmbH Hanau	
MATERIAL:		Workpiece edges		SCALE		TOLERANCES:		DATE: 20.06.2005		NAME: Häfer		CECK: Hahnner		Norm:		All comonents cleaned for oxygen		Similar:		MASS		kg	
1-0.5		1-0.3		1:100		DIN 28005 DIN 8570 DIN 7168 mittel																	
außen		innen																					
K1		K2		K3		K4		K5		K6		K7		K8		K9		K10		K11		K12	
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CAR-Condenser W40001  
Chart Serial No.: 509.3-4  
(built in)

### Stützen- und Pratzenschema

Für die Stützen, Pratzen, Futterbleche, Schweißnähte  
ist nur das Schema verbindlich.

Ansicht von oben

Die Gradangaben für die Halterungen und Verbindungsplatten  
beziehen sich auf die Mitte der Halterungen und Verbindungsplatten.

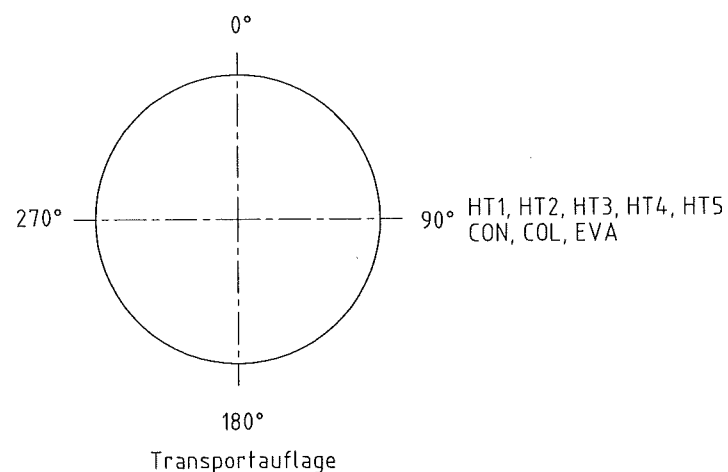
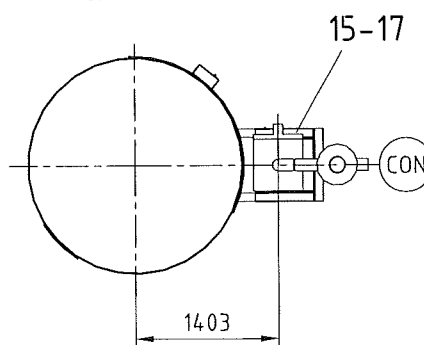
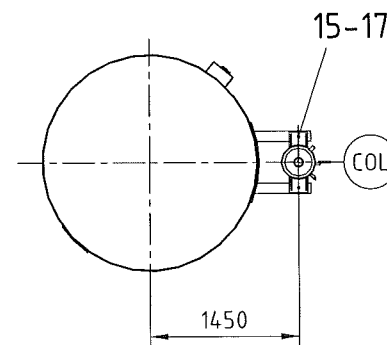


Chart Serial No.:  
509.5-6  
509.6-7  
509.7-8

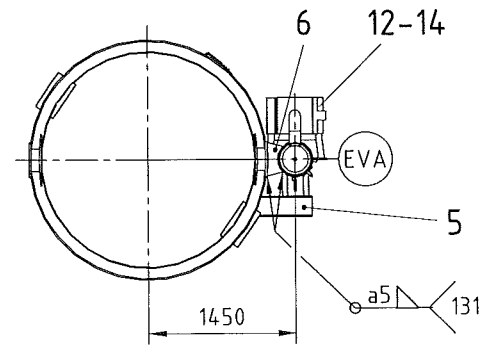
### Schnitt A



### Schnitt B



### Schnitt C



	<p>Schweißverfahren: 141 Zusatzwerkstoff: SG-AlMg4,5Mn / T-5183 Gas: Argon 4.8 Lagen: Wurzel, Füll- und Decklagen</p>	<p>Werkstoff: Werkstückkanten ISO-Methode E</p>	<p>Maßstab: 1:50 Allgemeintoleranzen DIN 28005 DIN 8570 DIN 7168 mittel</p>	<p>Alle mit Sauerstoff in Berührung kommenden Teile öl- und fettfrei</p>
	<p>Schweißtechnisch geprüft 19.04.2005 Heidrich</p>	<p>Air Liquide AGS GmbH Hanau</p>	<p>Bezeichnung: CAR- / PAR-Column</p>	<p>Blatt-Nr.: 01 Blattzahl: 01 Sach-Nr.: 7.93.2.000.3</p>

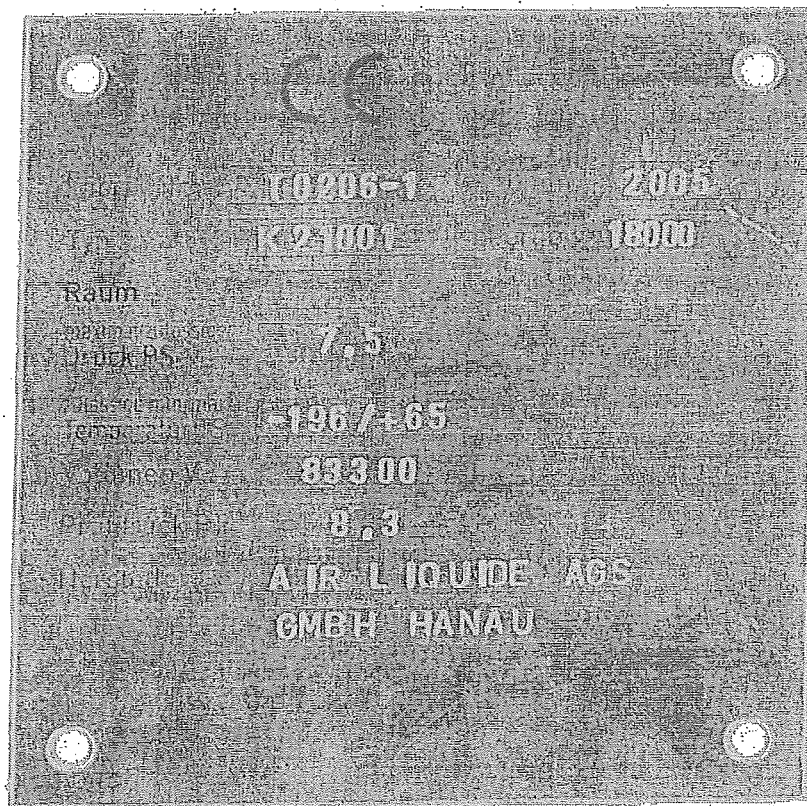
LZA-KOSICE

HP-Column K21001

+ Duplicate



geschen







*gerber*

Typ	T 0205-1	Jahr	2005
Tr.	K 21001	Rechnung	18000
Raum			
maximal zulässige Druck PS	7,5		
zulässige mittlere Generator IS	196/165		
Volumen V	8330		
Grunddruck PT	8,3		1800
Hersteller	AIR LIQUIDE AGS		
	GMBH HAN AU		
DUPLICATE			

CE 0091

Fabrik Nr.	T0206-2	2005
Typ	K22 001	58700 kg
Raum	A	B
maximal zulässige Druck PS	7,5	2,0 bar
zulässige min/max Temperatur °C	-196 / +65	-196 / +65 °C
Volumen V	4700	227350
Prüfdruck PT	8,3	3,2 bar
Hersteller	AIR LIQUIDE AGS GMBH HANAU	
DUPLICATE		

Zeppelin

70206-3

70206-4

70206-5

Fabrik Nr.	T 020 6-3	2005
Typ	K 4000 1	24350
Baum		
maximal zulässiger Druck	2.0	
zulässige min/max Temperatur TS	-196 / +65	
Volumen V	105900	
Prüddruck PT	3.1	
Hersteller	ZEPPELIN APPARATE TECHNIK GMBH	
DUPLICATE		

91

Fabrik Nr.	T 02 06 - 4	Baujahr	2005
Typ	K40002/B40001	Leergew.	25900 kg
Raum	A	B	
maximal zulässiger Druck PS	2,0	2,0	bar
zulässige min/max Temperatur TS	-196 / +65	-196 / +65	°C
Volumen V	79100	23900	L
Prüfdruck PT	2,2	2,9	bar
Hersteller	ZEPPELIN APPARATE TECHNIK GMBH		

DUPLICATE

Fabrik-Nr. **T 0206-5** Jahr **2005**

Typ **K 4300 I** Leergew. **590** kg

Raum

maximal zulässige  
Druck PS **2.0**

zulässige min/max  
Temperatur °S **-196 / +65**

Volumen V **1 330**

Prüfdruck PI **2.8**

Hersteller **ZEPELIN APPARATE TECHNIK**

**GMBH**

**DUPLICATE**

LZA - KOSICE

Lin - Separator B21002

T0206-6

19.08.2005



*Muller*

Fabrik Nr.	T0206-6	Jahr	2005
Typ	B21002	NenngröÙe	125
Raum			
maximal zulass. Druck-PS	7,5		
altf. zulass. Tem- peratur	-196/+65		
Volumen V	485		
Prüldruck P	10,8		
Hersteller	AIR LIQUIDE AGS GMBH HANAU		



19.05.2005



*[Signature]*

Prüf-Nr.	T02 06-6	Jahr	2005
Prüf-Nr.	B 2100 2	serienw.	125
Druck PS	7.5		
zulässige min./max. Temperatur °C	- 196 / +65		
Volumen V	485		
Prüfdruck P	10.8		
Hersteller	AIR LIQUIDE AGS GMBH HANAU		
DUPLICATE			



KOSICE

AIR SEPARATOR B21001

T0206-7

OM. 24.05.2000



*[Signature]*

CE 0030			
Fabrik Nr.	T0206-7	Druckart	200 5
Typ	B 21001	Leergev.	200
Raum			
maximal zulässige Druck PS	7.5		bar
zulässige min/max Temperatur TS	- 196 / +65		°C
Volumen V	1755		l
Prüfdruck PT	10.8		bar
Hersteller	AIR LIQUIDE AGS GMBH HANAU		
DUPLICATE			

CE 0091

Serial No. T 0206-1 Year built 2005

Item K 21001 Weight (empty) 18.000 kg

Stream

max. allowable working pressure 7.5 bar

min. / max. Temperature TS -196 / +65 °C

Volume V 3.00 L

Test pressure 10.8 bar

Manufacture AIR LIQUIDE AGS  
GMBH HANAU

CE 0091

Serial No. T 0206-6 Year built 2005

Item B 21002 Weight (empty) 12.5 kg

Stream

max. allowable working pressure 7.5 bar

min. / max. Temperature TS -196 / +65 °C

Volume V 4.85 L

Test pressure 10.8 bar

Manufacture AIR LIQUIDE AGS  
GMBH HANAU

CE 0091

Serial No. T 0206-2 Year built 2005

Item K 22001 Weight (empty) 58.700 kg

Stream A B

max. allowable working pressure 7.5 2.0 bar

min. / max. Temperature TS -196 / +65 -196 / +65 °C

Volume V 4.700 227.350 L

Test pressure 8.3 3.2 bar

Manufacture AIR LIQUIDE AGS  
GMBH HANAU

CE 0091

Serial No. T 0206-3 Year built 2005

Item K 40001 Weight (empty) 24.350 kg

Stream

max. allowable working pressure PS 2.0 bar

min. / max. Temperature TS -196 / +65 °C

Volume V 105.900 L

Test pressure PT 3.1 bar

Manufacture ZEPPELIN APPARATE TECHNIK  
GMBH

CE 0091

Serial No. T 0206-4 Year built 2005

Item K40002/B40001 Weight (empty) 25.900 kg

Stream A B

max. allowable working pressure PS 2.0 2.0 bar

min. / max. Temperature TS -196 / +65 -196 / +65 °C

Volume V 79.100 23.900 L

Test pressure PT 2.2 2.9 bar

Manufacture ZEPPELIN APPARATE TECHNIK  
GMBH

CE 0091

Serial No. T 0206-5 Year built 2005

Item K 43001 Weight (empty) 59.0 kg

Stream

max. allowable working pressure PS 2.0 bar

min. / max. Temperature TS -196 / +65 °C

Volume V 1.330 L

Test pressure PT 2.8 bar

Manufacture ZEPPELIN APPARATE TECHNIK  
GMBH



CE 0091

Serial No. T 0206 - 7 Year built 2005

Item B 2100 1 Weight (empty) 200 kg

Stream

max. allowable working pressure 7.5 bar

min / max Temperature TS 198 / +65 °C

Volume V 1.755 L

Test pressure 10.8 bar

Manufacture AIR LIQUIDE AGS

GMBH HANAU

0091			
Seriové číslo	T 0206-1	Rok výroby	2005
Položka	K 21001	Hmotnost naprázno	18000 kg
tlak miestnosti			
max. provozní tlak PS	7.5		bar
min. / max. provozní teplota IS	-196 / +65		°C
Objem V	83300		l
testovací tlak PT	8.3		bar
Výrobce	AIR LIQUIDE AGS GMBH HANAU		

0091			
Seriové číslo	T 0206-6	Rok výroby	2005
Položka	B 21002	Hmotnost naprázno	125 kg
tlak miestnosti			
max. provozní tlak PS	7.5		bar
min. / max. provozní teplota IS	-196 / +65		°C
Objem V	485		l
testovací tlak PT	10.8		bar
Výrobce	AIR LIQUIDE AGS GMBH HANAU		

0091			
Seriové číslo	T0206-2	Rok výroby	2005
Položka	K 22001	Hmotnost naprázno	58700 kg
tlak miestnosti	A	B	
max. provozní tlak PS	7.5	2.0	bar
min. / max. provozní teplota IS	-196 / +65	-196 / +65	°C
Objem V	4700	227350	l
testovací tlak PT	8.3	3.2	bar
Výrobce	AIR LIQUIDE AGS GMBH HANAU		

0091			
Seriové číslo	T 0206-3	Rok výroby	2005
Položka	K 40001	Hmotnost naprázno	24350 kg
tlak miestnosti			
max. provozní tlak PS	2.0		bar
min. / max. provozní teplota IS	-196 / +65		°C
Objem V	105900		l
testovací tlak PT	3.1		bar
Výrobce	ZEPPELIN APPARATE TECHNIK GMBH		

0091			
Seriové číslo	T 0206-4	Rok výroby	2005
Položka	K40002/B40001	Hmotnost naprázno	25900 kg
tlak miestnosti	A	B	
max. provozní tlak PS	2.0	2.0	bar
min. / max. provozní teplota IS	-196 / +65	-196 / +65	°C
Objem V	79100	2300	l
testovací tlak PT	2.2	2.9	bar
Výrobce	ZEPPELIN APPARATE TECHNIK GMBH		

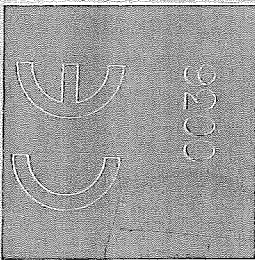
0091			
Seriové číslo	T 0206-5	Rok výroby	2005
Položka	K 43001	Hmotnost naprázno	590 kg
tlak miestnosti			
max. provozní tlak PS	2.0		bar
min. / max. provozní teplota IS	-196 / +65		°C
Objem V	1330		l
testovací tlak PT	2.8		bar
Výrobce	ZEPPELIN APPARATE TECHNIK GMBH		



CE 0091

Seriové číslo	T 0206 = 7	Rok výroby	2005
Položka	B 21 00.1	Hmotnost naprázdno	200 kg
Tlak miestnosti			
max. provozní tlak PS	7,5		bar
min. / max. provozní teplota TS	-196 / +65		°C
Objem V	1755		L
Testovací tlak PT	10,8		bar
Výrobca	AIR LIQUIDE AGS		
	GMBH HANAU		

Main Condenser W21001 509.1-1 + 509.1-2



CERTIFIED BY **CHART** HEAT EXCHANGERS L.P.  
PROCESS STREAM  
(CHAMBER)

M.A.W.P.	BAR	7.5	BAR	MIN (MDMT)	YEAR BUILT	2005
DESIGN TEMPS	C	35	MAX			
MFG SERIAL NUMBER		509.1-2				
HYDRO TEST PRESSURE						
PNEU TEST PRESSURE	BAR	1.3				

\* VAP EXTER AL: 3.2 BAR  
VOL: 2345 2132  
WGT: 7,350 KG FULL: 9,700 KG  
TEST DATE: 02/05 TEST NO: 0121001  
SUB: 04

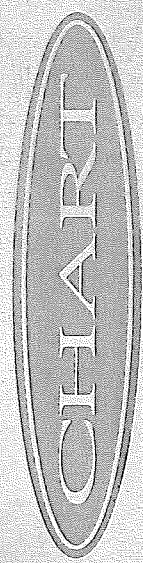


CHART HEAT EXCHANGERS L.P. LA CROSSE,  
WISCONSIN 54601 - MANUFACTURED UNDER  
ONE OR MORE OF THE FOLLOWING PATENTS  
4272462, 4297775 MADE IN U.S.A.

DESIGN CODE **ASME SECTION VIII DIVISION 1**

Ar - louduser

CERTIFIED BY CH/  
PROCESS STREAM  
(CHAMBER)

M. A. W. P.

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DESIGN TEMPS

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HYDRO TEST PRESSURE

— *Journal of the American Medical Association*, 1997



# PNEU TEST PRESSURE

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THE UNIVERSITY OF CHICAGO

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CHART HEAT EXCHANGERS L.P. LA CROSSE  
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DESIGN CODE ASME SECTION VIII DIVISION 1



509.4-5

M. A. W. P.

# DESIGN TEMPS

IMFG SERIAL NUMBER

HYDRO TEST PRESSURE

# PNEU TEST PRESSURE


THE UNIVERSITY OF CHICAGO

DESIGN CODE ASME SECTION VIII DIVISION 1

CHART HEAT EXCHANGERS L.P. LA CROSSE,  
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# CLARKE

509.5-6



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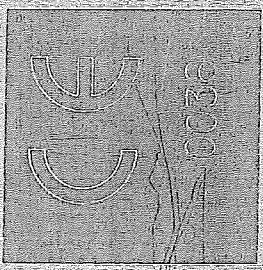


CHART HEAT EXCHANGERS L.P. LA CROSSE,  
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W43002  
SDG. 6-7



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PROCESS STREAM  
(CHAMBER)

M.A.W.P.

5.0

3

DESIGN TEMPS

0

MAX

100

MIN (MDMT)

MFG SERIAL NUMBER

509 347

YEAR-BUILT 2006

HYDRO TEST PRESSURE

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7.0

PNEU TEST PRESSURE

5.0

7.0

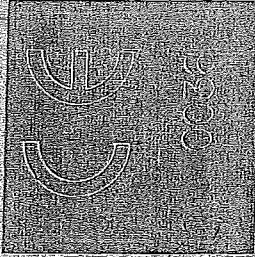
VOL. 11 425 75  
DATE 1100 100 FULLY 2200 85  
TEST DATE 04 05 11 11 00 2006  
DUPLICATE



DESIGN CODE **ASME SECTION VIII DIVISION 1**

CHART HEAT EXCHANGERS L.P. LA CROSSE,  
WISCONSIN 54601 - MANUFACTURED UNDER  
ONE OR MORE OF THE FOLLOWING PATENTS  
4272462, 4297775  
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443002  
509.7-8



CERTIFIED BY CHART HEAT EXCHANGERS L.P.  
PROCESS STREAM  
(CHAMBER)

M. A. W. P.

# DESIGN TEMPS

MFG SERIAL NUMBER

# HYDRO TEST PRESSURE

# PNEUMOTEST PRESSURE

MAX

MIN (MDMT)

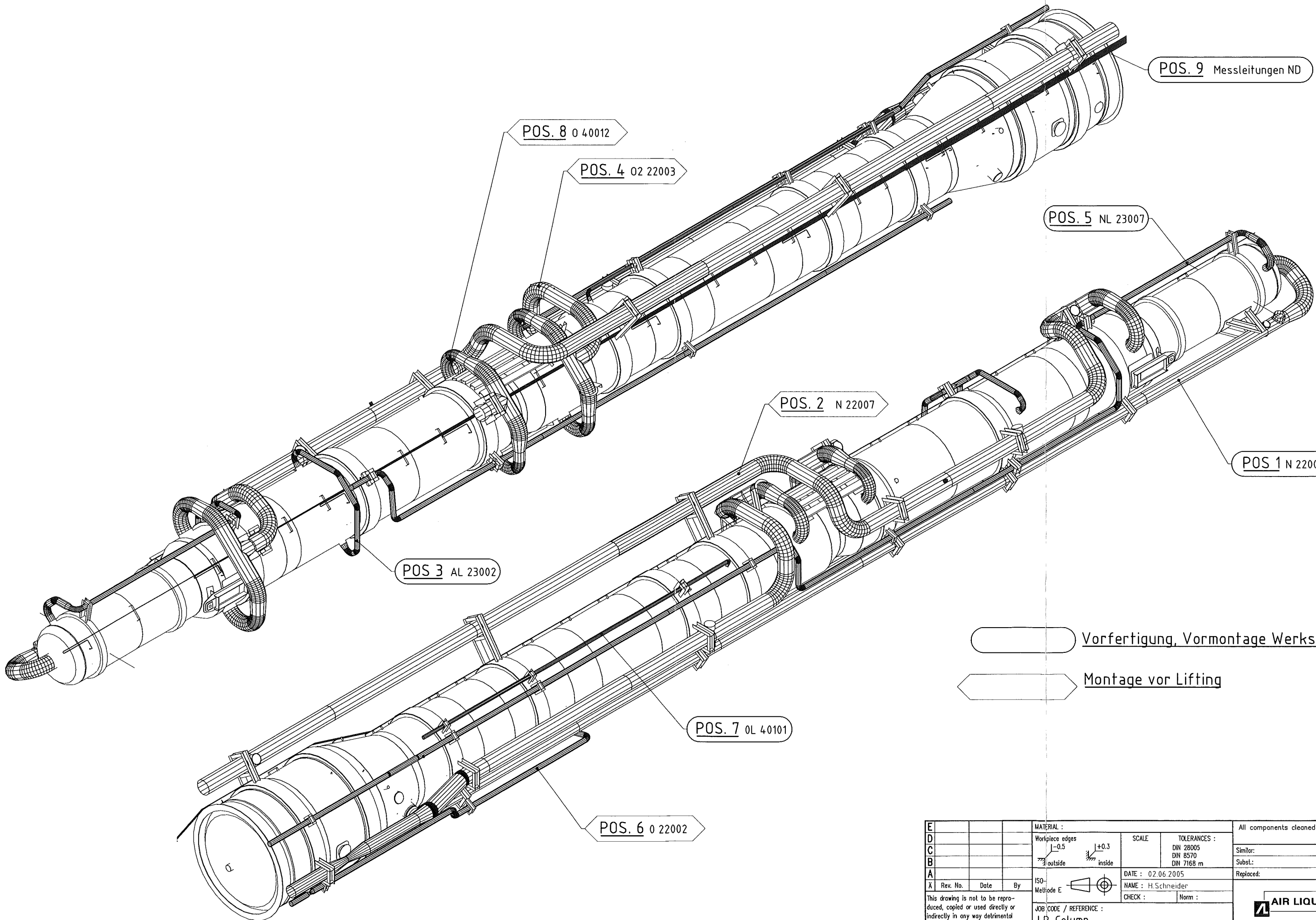
# YEAH! A BUILT-IN



CHART HEAT EXCHANGERS, L.P. LA CROSSE  
WISCONSIN 54601 MANUFACTURED UNDER  
ONE OR MORE OF THE FOLLOWING PATENTS  
4272462, 4297775 MADE IN U.S.A.

DESIGN CODE ASME SECTION VIII DIVISION 1





POS. 8 0 40012

POS. 4 02 22003

POS. 9 Messleitungen ND

POS. 5 NL 23007

POS. 2 N 22007

POS 1 N 22001

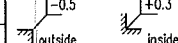
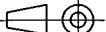

POS 3 AL 23002

POS. 7 0L 40101

POS. 6 0 22002

Vorfertigung, Vormontage Werkstatt

Montage vor Lifting

E					MATERIAL :				All components cleaned for oxygen						
D					Workpiece edges		SCALE		TOLERANCES :		Similar:		MASS kg -----		
C									DIN 28005 DIN 8570 DIN 7168 m		Subst.:				
B					ISO- Methode E				DATE : 02.06.2005		Replaced:				
A									NAME : H.Schneider		 <b>AIR LIQUIDE</b>				
X	Rev. No.	Date	By					CHECK :		Norm :					
This drawing is not to be reproduced, copied or used directly or indirectly in any way detrimental to our interests unless specifically authorized in writing by					JOB CODE / REFERENCE :							SHEET : 01		OF SHEET : 01	
					LP-Column K70101 ASU No.9 Kosice										
					Air Liquide AGS GmbH Hanau					TITLE:					
P i p i n g , K 2 2 , 0 0 1										7 9 3 . 2 0 0 3 4		B			

**Werkstoffnachweise für Rohrleitungen entsprechend AD 2000 Merkblatt, HP 512, Punkt 4(4):**

*Check of material certificates in correspondence with material specifications according AD 2000-Merkblatt, HP 512, Pt. 4(4)*

Fabrik-Nr.:  
Fabrication No.:

**T 0206 - 2** (K 22001)

Baujahr: **2005**  
Year of construction:

**ND - Kolonne /**  
**LP - Column**

Zeichnungs-Nr.:  
Drawing No.:

**793.20034 B**

Es wird hiermit bescheinigt, daß die nicht einzeln aufgeführten Rohrleitungen aus Werkstoffen nach Angaben der vorgeprüften Zeichnung / Stückliste gefertigt wurden.

Die Werkstoffe wurden mit dem vorgeschriebenen Abnahmeprüfzeugnis geliefert und, sofern erforderlich, umgestempelt.

*We hereby declare the observance of the material requirements according drawing / specification for not specified pipings.*

*The material was supplied in according to regulations with Inspection Certificates and at urgency renewed stamped.*

Hanau, 05.08.2005

.....  
Heidrich  
Quality Management  
Air Liquide AGS GmbH Hanau

**Bericht über Durchstrahlungsprüfungen**

Blatt 1 von 2

<b>Angaben zum Objekt</b>	<b>Fabrik-Nr.:</b>	T0206	<b>Auftragsnummer:</b>	K-20036.1.001.105
	<b>Prüfobjekt:</b>	Rohrleitung	<b>Herstellungszeichen:</b>	
	<b>Werkstoff:</b>	AlMg4,5MnW28	<b>Abmessung:</b>	
	<b>Schweißverfahren:</b>	WIG	<b>Prüfumfang:</b>	Längsnaht Nahtstoß Rundnaht
<b>Prüf-technische Angaben</b>	<b>Strahlenquelle:</b>	Eresco Röhre 42MF	<b>Filmhersteller und -sorte:</b>	AGFA-Gevaert D4
	<b>Drahtsteg:</b>	10-16	<b>Folien:</b>	keine
	<b>Röhrenspannung:</b>		<b>KV</b>	
	<b>Röhrenstrom:</b>		<b>mA</b>	
	<b>Belichtungszeit:</b>		<b>min.</b>	
	<b>Aktivität:</b>	entfällt		
	<b>Brennfleckgröße:</b>	1,5 mm x mm		
<b>Anforderungen: AD-Merkblatt HP 5/3 und .....</b>				
<b>Prüfort und Prüfdatum:</b> Hanau, den 21.07.2005				

**Durchstrahlungsbefund**

Prüfab-schnitt	Filmbezeichnung	Schweißer-nummer	Bild-güte	Nahtbefund										Be-wer-tung
				Aa	Ba	Bb	C	D	Ea	Eb	F	Wo	O.B.	
NL 23007	06 - 22	26	14 F	d = 168,3 x 7,1 - 65KV - 8,2mA - 1,8min. FFA - 790										
R Pos 19				brauchbar 6580										
NL 23007	08 - 24	26	14 F	d = 168,3 x 7,1 - 65KV - 9mA - 1,3min. FFA - 700										
R Pos 20				brauchbar 6580										
NL 23007	08 - 22	26	14 F	d = 168,3 x 7,1 - 65KV - 9mA - 1,4min. FFA - 740										
R Pos 21				brauchbar 6580										
NL 23007	06 - 22	26	14 F	d = 168,3 x 7,1 - 65KV - 9mA - 1,4min. FFA - 740										
R Pos 22				brauchbar 6580										
N 22001	10 50	26		d = 406 x 4 - 50KV - 9mA - 2,1min. FFA - 860										
R 1				brauchbar 6580										
NL 23007	06 - 22	24	14 F	d = 168,3 x 7,1 - 65KV - 9mA - 1,5min. FFA - 760										
R Pos 10				brauchbar 6580										
NL 23007	06 - 22	24	14 F	d = 168,3 x 7,1 - 65KV - 9mA - 1,6min. FFA - 800										
R Pos 11				brauchbar 6580										
NL 23007	06 - 22	24	14 F	d = 168,3 x 7,1 - 65KV - 9mA - 1,4min. FFA - 740										
R Pos 12				brauchbar 6580										
NL 23007	06 - 22	24	14 F	d = 168,3 x 7,1 - 65KV - 9mA - 1,4min. FFA - 740										

 Für die Stichprobenkontrolle nach  
 AD-Merkblatt HP 5/3 Nummer 4.2

22.07.2005

Datum

  
 Prüfaufsicht

 26.07.2005  
 Der Sachverständige

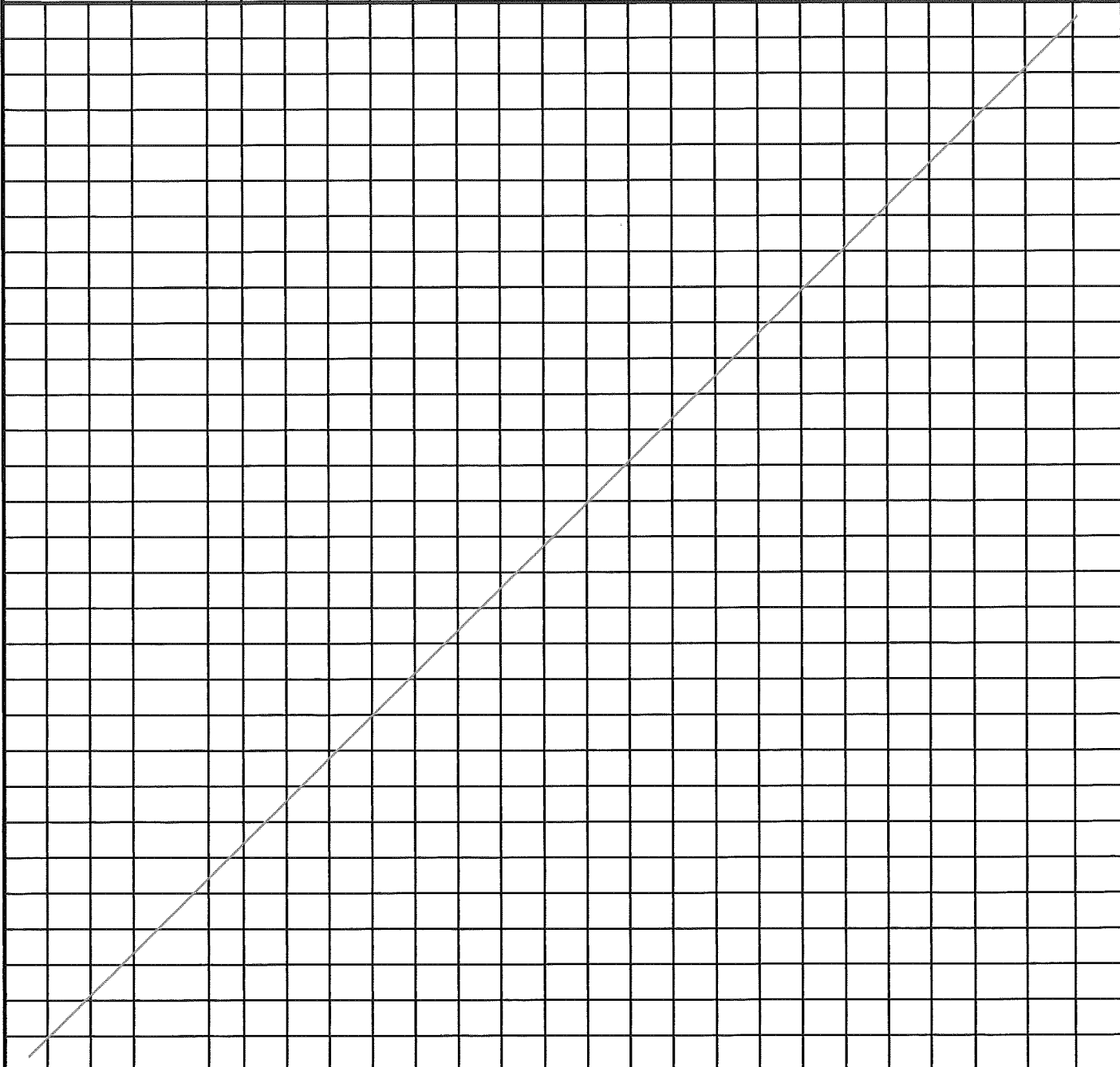


**Bericht über Durchstrahlungsprüfungen**

Blatt 2 von 2

Fabrik-Nr.: T0206

Prüfab- schnitt	Filmbezeichnung				Schweißer- nummer		Bild- güte	Nahtbefund										Be- wer- tung
								Aa	Ba	Bb	C	D	Ea	Eb	F	Wo		
R Pos 13							brauchbar 6580						brauchbar 6580					
NL 23007	06	-	22		24		14 F	d = 168,3 x 7,1 - 65KV - 9mA - 1,4min. FFA - 740										
R Pos 15							brauchbar 6580						brauchbar 6580					



22.07.2005

Datum

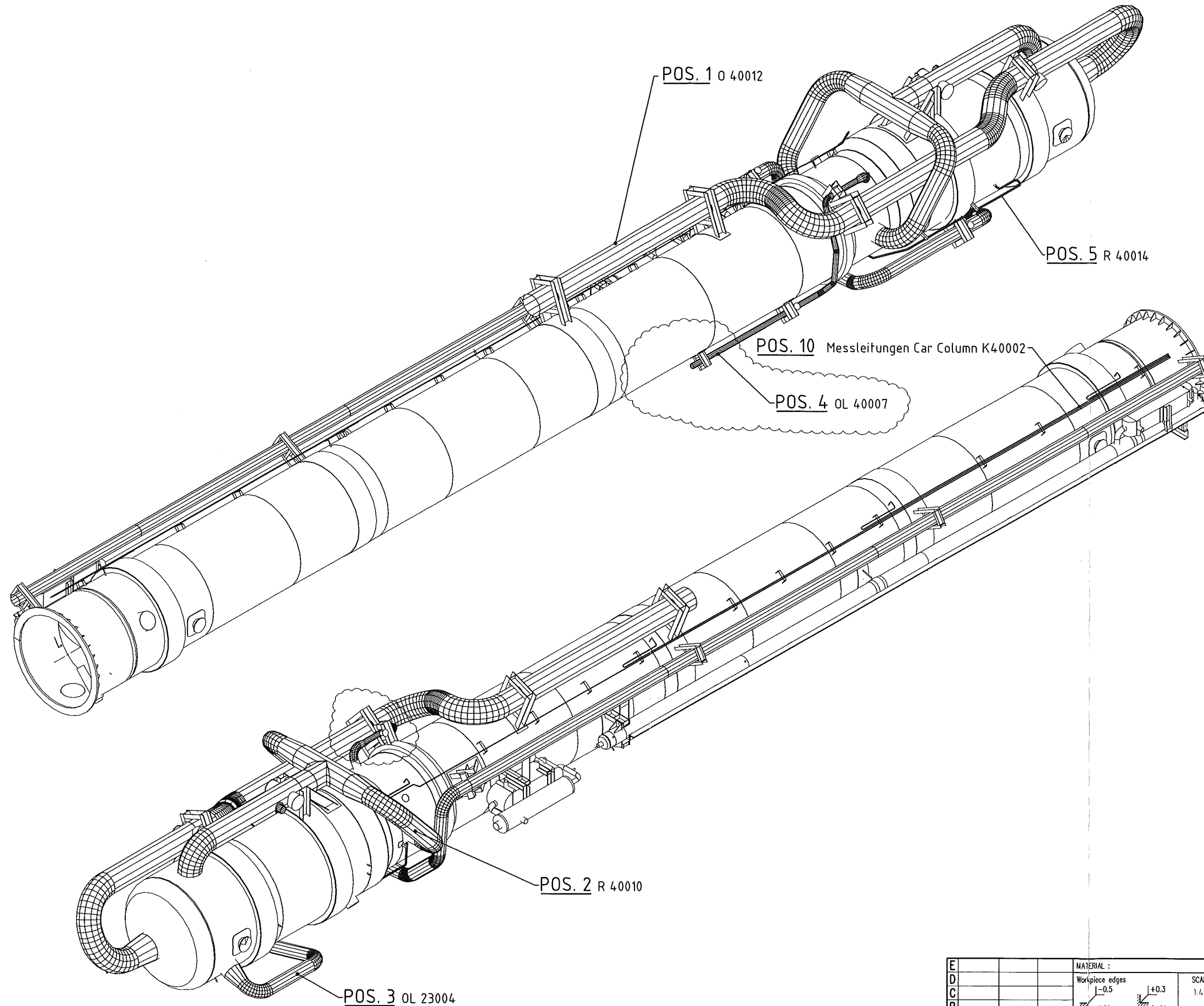
Hein

Prüfaufsicht

 Für die Stichprobenkontrolle nach  
 AD-Merkblatt HP 5/3 Nummer 4.2


26.07.2005

Der Sachverständige



<b>E</b>			<b>MATERIAL :</b>		All components cleaned for oxygen	
<b>D</b>			Workpiece edges		SCALE 1:4.0	
<b>C</b>			-0.5		TOLERANCES :	
<b>B</b>			outside inside		DIN 28005	
<b>A</b>			ISO-Methode E		DIN 8570	
301739			12.07.2005		DIN 7168 m	
Rev. No.			Date		DATE : 15.04.2005	
A			H.Schneider		NAME : Höfer	
By			CHECK : Löbig		Norm :	
This drawing is not to be reproduced, copied or used directly or indirectly in any way detrimental to our interests unless specifically authorized in writing by			JOB CODE / REFERENCE :		Replaced:	
Air Liquide AGS GmbH Hanau			Car Column		AIR LIQUIDE	
			K70101 ASU No.9 Kosice		SHEET : 01 OF SHEET : 01	
			TITLE:		DRAWING No.:	
			P i p i n g , K 4 0 0 0 2		7,9,3, 2,0,0,3,3 B	