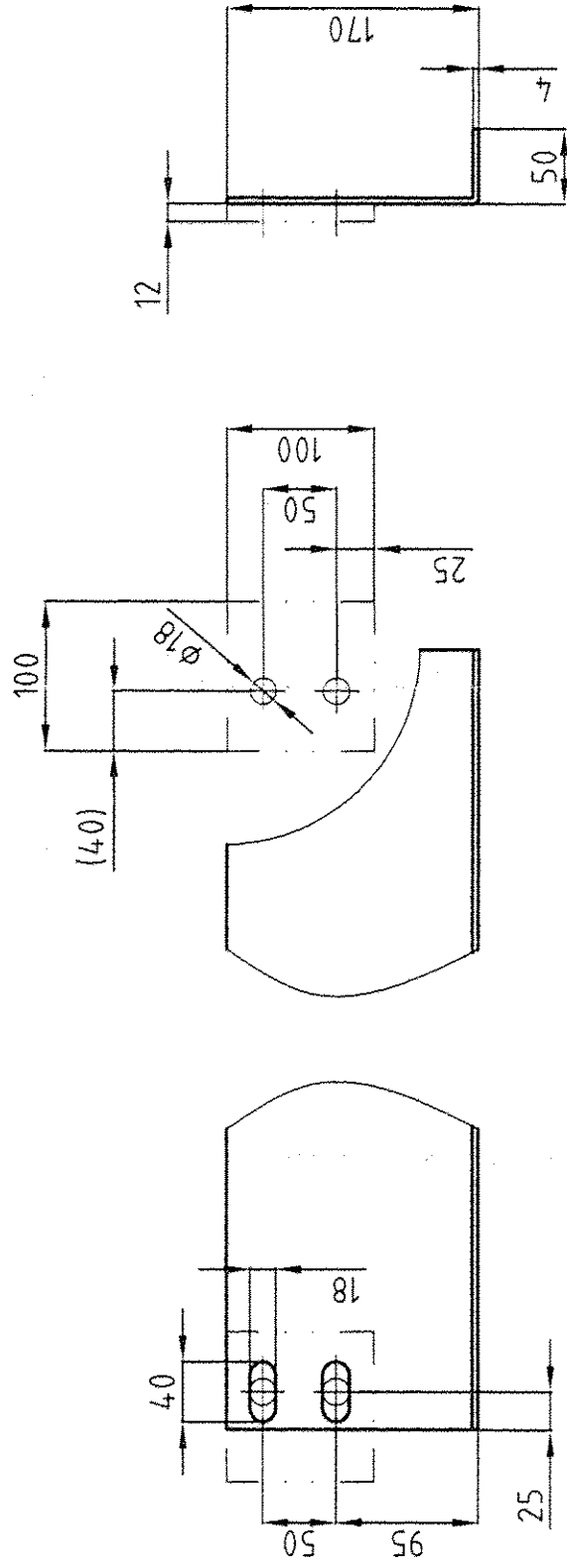
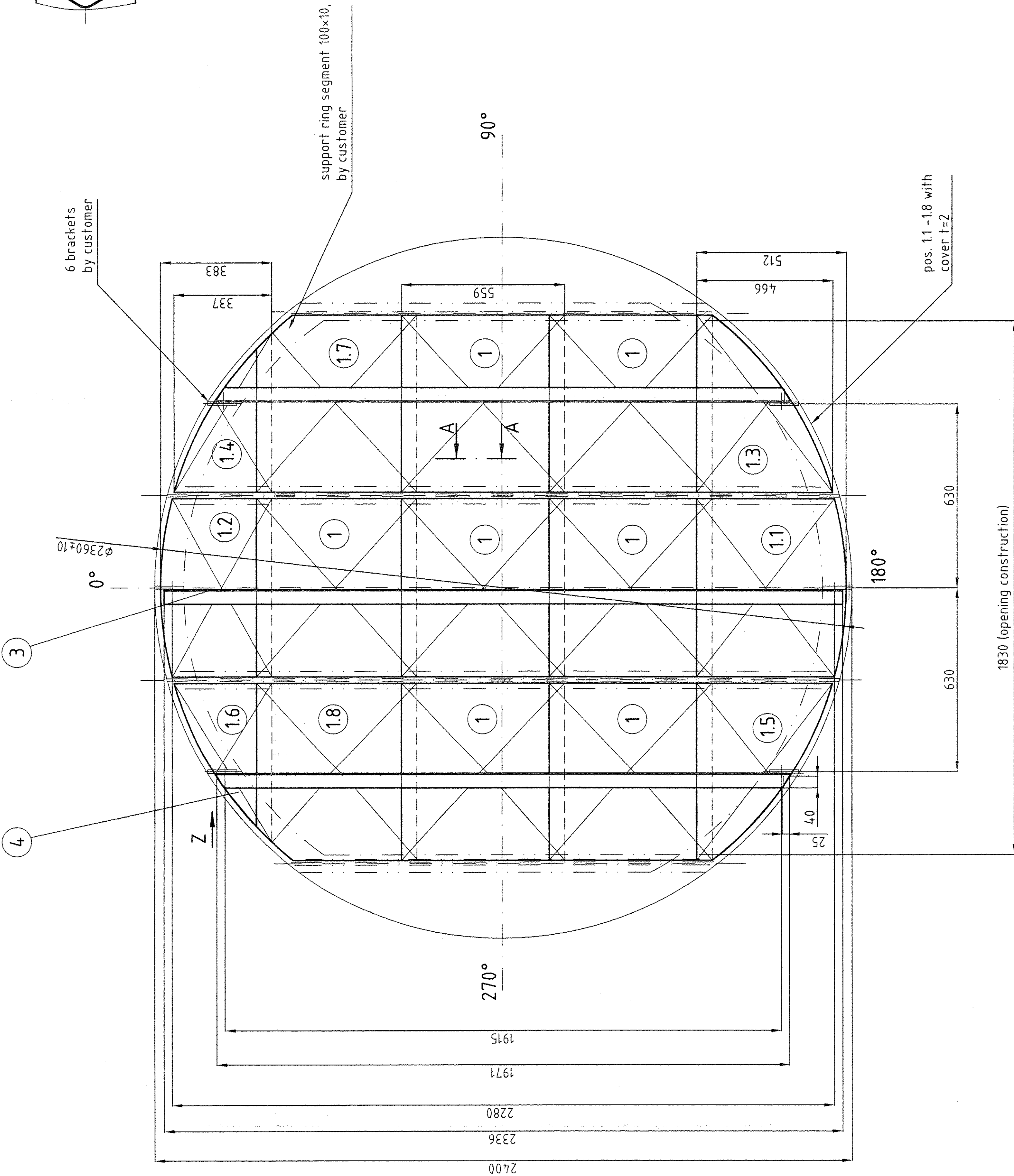


Col.ID: 2400

Z 1:5



A-A 1:5



ATTENTION!
When installing the eliminator DV270, please take care that the tops of the stamped grooves show above, i.e. in flowing direction as shown in the sketch.



flow direction

installation all parts trough to column flange

Rating group of weld seams acc. to DIN EN 25 817: group C

All fillet welds a=2Δ, if not specified otherwise

Welding procedure

Filler material

Material combination

MAG (135) gas wire

WIG (141) gas wire

Argon (99.99%) 2)

14551

Manufacturer of 1)

Sauerstoffwerke

filler material

4)

5)

6)

10% of screws, nuts, washers and gaskets will be supplied in addition!

item	name	material	piece/unit
7	hexagonal nut	DIN934 M16	A4-70
6	washer	DIN125 A17	A4
5	hexagonal bolt	DIN933 M16x40	A4-70
4	fastening bracket	14571	2
3	fastening bracket	14571	1
18	segment	PE	1
17	segment	PE	1
16	segment	PE	1
15	segment	PE	1
14	segment	PE	1
13	segment	PE	1
12	segment	PE	1
11	segment	PE	1
1	segment	PE	1

customer: Air Liquide project: ASU Kosice

order no.: 4500024509 position: Chill Tower

RVT-order no.: 30872

rev.	date	name	description	approved	date
02	18.07.2005	F. Prell	as built - no changes		
01	08.03.2005	R. Buttner	modified		
00	22.01.2005	U. Napiralla	first issue		

material	PE/14571	weight	appr. 170 kg	piece / unit	1
sheet	A1	scale	1:10		
drawing issue					
as built					

Rauschert
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vane type mist eliminator dia2400 P960-V

tolerances acc. DIN ISO 2768-c	copyright DIN34	drawing no.	Z0501221-02	Rev	02
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