

10 TEST REPORTS

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Datum Date	Izradio Designed	Odobrio Approved	Pr Re
VIII 2005.	ing. Tislak <i>Tislak</i>	mr. Biloš <i>Biloš</i>	



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KONČAR

D & S T

ZAGREB

TRANSFORMER TEST REPORT

Page : I

TRANSFORMER

Type: TBP 50000-123/A

Serial No. : CT1283 - 461785

ROUTINE TESTS:

	TEST REPORT No.:	Page :	STANDARD
Measurement of voltage ratio and check vector group	461785	2 / 6	IEC 60076-1 (10.3)
Measurement of winding resistance	461785	2 / 6	IEC 60076-1 (10.2)
Measurement of short-circuit impedance and load losses	461785	3 / 6	IEC 60076-1 (10.4)
Measurement of no-load losses and current	461785	4 / 6	IEC 60076-1 (10.5)
Measurement of no-load current at 400 V and 50 Hz	461785	4 / 6	
Measurement of insulation resistance	461785	5 / 6	IEC 60076-1 (10.1.3)
Separate source AC withstand voltage test (applied potential test)	461785	5 / 6	IEC 60076-3 (11)
Induced overvoltage test	461785	5 / 6	IEC 60076-3 (12)
Test on on-load tap changer	461785	5 / 6	IEC 60076-1 (10.8)
Check of auxiliary equipment according to drawing CS0855	461785	5 / 6	
PD measurement (ACSD test)	461785	6 / 6	IEC 60076-3 (12)
Lightning impulse (LI) test	496	---	IEC 60076-3 (13)
Test on insulating of oil	461785	supplement 1	IEC 60156
Oil leakage test	461785	supplement 2	

ALL SPECIFIED TESTS AND MEASUREMENTS WERE PERFORMED.

TRANSFORMER PASSED THE TESTS AND MEASUREMENTS MET SPECIFIED TOLERANCES.

The test was carried out in the presence of :

Tested by :

Approved by :

Date and stamp :

K. Gluhak, dipl.ing.

Zvonimir Mas, dipl.ing.

04.08.2005.

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D&ST

ZAGREB

TRANSFORMER TEST REPORT

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TRANSFORMER

Serial No. : CT1283 - 461785

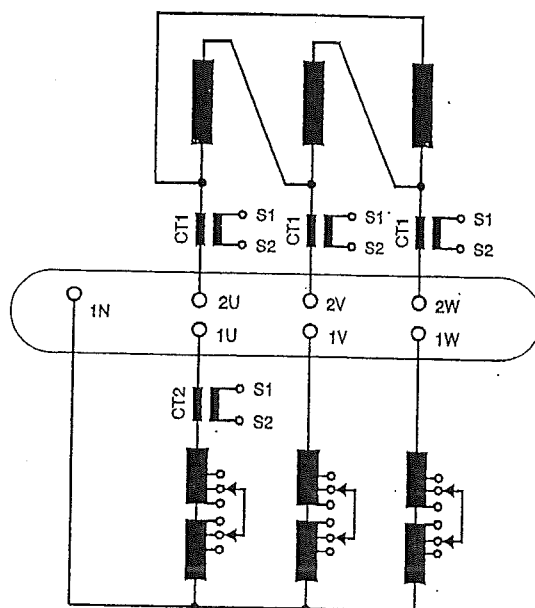
RATING PLATE

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TRANSFORMER WITH OFF-CIRCUIT TAPPING

Type	TBP 50000-123/A		No.	CT1283-461785		Year of Manufact.	2005	
Rated Freq.	50 Hz		Number of Phases	3		Standard	IEC 60076	
	LI550 AC230 / LI60 AC20					Vector Group Symbol	YNd1	
Rated Power	50000		kVA		Type of Cooling	ONAN/ONAF		
	H.V.	L.V.		H.V.	L.V.	Imp. Voltage (40MVA)	at	
1	115500	6300 V		249.9	4582.1 A	Transp. mass		%
2	112750			256.0				
3	110000			262.4				
4	107250			269.2				
5	104500			276.2				
						Untanking Mass		t
						Mass of Oil	12	t
						Total Mass	60	t
ONAN Cooling up to 40 MVA								



Current transformers:
 CT1: 4000/1A; 20VA; 5P20
 CT2: 225/2A; 10VA cl.3; Fs5

MADE IN CROATIA

348870

KONČAR		TRANSFORMER TEST REPORT		Serial No. :	
D & S T				461785	
ZAGREB				Page : 1 / 6	
CUSTOMER :					
1.0.		RATING VALUES			
Transformer type :	TBP 50000-123/A		Tap-changer type :	U III 300-123-06 05 OME	
Serial No. :	461785		Serial No. :	1006652	
Winding :	H.V.	L.V.		ONAN cooling up to (MVA)	40
Insulation level :	LI550 AC230	LI60 AC20		Part No. :	CT1283
Rated power (kVA)	50000	50000		Transport mass (t)	52.0
Rated voltage (V)	115500			Oil mass (t)	12.0
	110000	6300		Total mass (t)	60.0
	104500			Frequency (Hz)	50
Rated current (A)	249.9			Vector group :	YNd1
	262.4	4582.1		Type of cooling :	ONAN / ONAF
	276.2			Tested in acc. :	IEC 60076-1
2.0.		TEST RESULTS			
2.1.1.		Impedance voltage (at 40 MVA and temperature 75° C)			
Winding :	H.V. / L.V.			----	----
Tap position	1	3	5	----	----
Rated (%)				----	----
Guaranteed (%)		>= 10.7		----	----
Measured (%)	11.02	11.04	11.35		
2.1.2.		Load losses (at 40 MVA and temperature 75°C)			
Rated (kW)	----	154.00	----	----	----
Guaranteed (kW)	----	177.10	----	----	----
Measured (kW)	144.06	146.66	157.37		
2.3.		No - load loss and current			
	Loss			Current (at 40 MVA)	
Voltage (%)	95.0	100.0	105.0	Voltage (%)	100.0
Rated (kW)	----	23.00	----	Rated (%)	----
Guaranteed (kW)	----	26.45	----	Guaranteed (%)	----
Measured (kW)	18.0	20.6	24.1	Measured (%)	2.05
2.4.		Total losses (at 40 MVA and temperature 75°C)			
Tap position	1	3	5	----	----
Rated (kW)	----	177.00	----	----	----
Guaranteed (kW)	----	194.70	----	----	----
Measured (kW)	164.66	167.26	177.97		
2.5.		Efficiency			
	Winding H.V. / L.V. at position 3				
Load (%)	25	50	75	100	125
Measured PF=1.0 (%)	99.76	99.77	99.73	99.67	99.60
Guaranteed (%)	----	----	----	----	----
Measured PF=0.8 (%)	99.70	99.71	99.66	99.58	99.50
Guaranteed (%)	----	----	----	----	----
2.6.		Regulation		Load (%)	100 125
Guaranteed PF=1.0 (%)	----	-----	Measured (%)	0.90	1.13
Guaranteed PF=0.8 (%)	----	-----	Measured (%)	7.23	9.04

[illegible]

KONČAR D&ST ZAGREB		TRANSFORMER TEST REPORT			Serial No. : 461785	
TRANSFORMER TYPE :			TBP 50000-123/A			Page : 3 / 6
TRANSFORMER TYPE :			TBP 50000-123/A			Part No. : CT1283
2.1.		Load losses and impedance voltage measurement				
Combination **		H.V. / L.V.	H.V. / L.V.	H.V. / L.V.		
Tap position		1	3	5		
Temperature (°C)		27	27	27		
Frequency (Hz)		50	50	50		
Measured voltage (u-v)		8013	7746	7565		
(u-w)		8037	7767	7582		
(v-w)		8029	7762	7575		
Average		8026	7758	7574		
Constant		1	1	1		
VOLTAGE (V)		8026	7758	7574		
Measured current (u)		126.2	134.2	141.2		
(v)		125.8	133.9	140.8		
(w)		126.2	134.2	141.2		
Average		126.1	134.1	141.1		
Constant		1	1	1		
CURRENT (A)		126.1	134.1	141.1		
Measured power (u)		16260	17060	18810		
(v)		18120	18810	20180		
(w)		17630	18270	19750		
Total		52010	54140	58740		
Constant		1	1	1		
LOAD LOSSES (W)		52010	54140	58740		
Calculated to (kVA)		50000	50000	50000		
(A)		249.9	262.4	276.2		
LOAD LOSSES (W)		204263	207295	225075		
I ² R losses (W)		155183	159632	164662		
Stray losses (W)		49080	47663	60413		
Impedance voltage (V)		15905.6	15180.5	14825.9		
(%)		13.771	13.800	14.187		
Temperature (°C)		75	75	75		
I ² R losses (W)		183613	188878	194829		
Stray losses (W)		41481	40283	51059		
LOAD LOSSES (W)		225094	229161	245888		
Impedance voltage (V)		15906.7	15181.1	14826.5		
(%)		13.772	13.801	14.188		
CALCULATED TO 40 MVA						
LOAD LOSSES (W)		144060	146663	157368		
Impedance voltage (V)		12725.4	12144.9	11861.2		
(%)		11.018	11.041	11.350		
NOTE : Measuring equipment : NORMA Power Analyser Type D6133T ** : Connected / Shortcircuit winding						

KONČAR D & S T Z A G R E B		TRANSFORMER TEST REPORT			Serial No. : <div>461785</div>	
TRANSFORMER TYPE : TBP 50000-123/A				Page : 4 / 6		
				Part No. : CT1283		
2.3.		No - load losses and no - load current measurement				
Voltage (%)		95.0	100.0	105.0		
(u-v)		6002	6321	6645		
RMS measured vltg. (u-w)		6004	6323	6647		
(v-w)		6005	6324	6650		
Average		6004	6323	6647		
Constant		1	1	1		
RMS VOLTAGE (V)		6004	6323	6647		
(u-v)		5981	6294	6608		
Mean measured vltg. (u-w)		5987	6300	6614		
(v-w)		5991	6307	6627		
Average		5986	6300	6616		
Constant		1	1	1		
MEAN VOLTAGE (V)		5986	6300	6616		
Form factor		1.113	1.114	1.115		
(u)		2.568	3.080	4.173		
Measured current (v)		1.863	2.235	3.099		
(w)		1.915	2.380	3.359		
Average		2.115	2.565	3.544		
Constant		1	1	1		
CURRENT (A)		2.115	2.565	3.544		
(u)		7527	8680	10254		
Measured power (v)		5922	6845	8313		
(w)		4571	5112	5657		
Total		18020	20637	24224		
Constant		1	1	1		
LOSSES (W)		18020	20637	24224		
Correction (W)		-54	-75	-113		
LOSSES (W)		17966	20562	24111		
NOTE : Measuring equipment : NORMA Power Analyser Type D6133T MEASUREMENT AT FREQUENCY 50 (Hz) ON WINDING : L.V. The power was corrected to the sine - wave voltage basis .						
2.3.1.		Measurement of no - load current at 388 (V) , and 50 (Hz)				
Winding		Phase U (mA)	Phase V (mA)	Phase W (mA)		
H.V. - tap position 3		1.85	1.13	1.92		

KONČAR		TRANSFORMER TEST REPORT		Serial No. : 461785	
D & S T				Page : 5 / 6	
ZAGREB					
TRANSFORMER TYPE :		TBP 50000-123/A		Part No. : CT1283	
3.2.		Measurement of insulation resistance (MOhm), (measured by MEGGER 2500 V)			
Between	R 15 "	R 60 "	R 60 " / R 15 "	(measurement at temperature 27 °C)	
H.V. - (L.V. + earth)	2850	4050	1.42		
L.V. - (H.V. + earth)	1750	2750	1.57		
(H.V. + L.V.) - earth	2500	3420	1.37		
core - (earth)	1750	2550	1.46		
3.3.		Dielectric test of the transformer			
Lightning impulse test		Test repotr No.: 496			
Separate - source voltage withstand test	Between	Test voltage (kV)	Frequency (Hz)	Duration (sec)	
	H.V. - (L.V. + earth)	230	50	60	
	L.V. - (H.V. + earth)	20	50	60	
	core - (earth)	2	50	60	
Induced overvoltage test					
	1U - 1V - 1W	230	200	30	
NOTE :		Winding H.V. - tap position 1			
<p>1. Tap changer was tested in accordance with : IEC 60076 - 1 (clause 10.8.1).</p> <p>2. Functionally test of the auxiliary box has been done in accordance with drawing No.: CS0855.</p> <p>3. Polarity test was done on current transformers :</p> <p style="margin-left: 40px;">phase " 2u " : CT1 - 4000 / 1 A ; 20 VA ; 5P20 Ser.No.: 523887</p> <p style="margin-left: 40px;">phase " 2v " : CT1 - 4000 / 1 A ; 20 VA ; 5P20 Ser.No.: 523888</p> <p style="margin-left: 40px;">phase " 2w " : CT1 - 4000 / 1 A ; 20 VA ; 5P20 Ser.No.: 523889</p> <p style="margin-left: 40px;">phase " 1U " : CT2 - 225 / 2 A ; 10 VA ; cl.3; Fs5 Ser.No.: 523893</p>					

KONČAR D & S T ZAGREB		TRANSFORMER TEST REPORT		Serial No. : 461785			
TRANSFORMER TYPE :		TBP 50000-123/A		Page : 6 / 6			
TRANSFORMER TYPE :		TBP 50000-123/A		Part No. : CT1283			
3.4.1.		SUPPLEMENT 1 - ACSD TEST					
3.4.1.1.		Test sequence and levels		Standard: IEC 60076-3			
<p>The graph shows a sequence of voltage levels over time. It starts with a 5 min ramp up to U3, followed by a 5 min hold at U3, then a 5 min ramp up to U2, a 5 min hold at U2, then a 30 sec ramp up to U1, a 30 sec hold at U1, then a 5 min ramp down to U2, a 5 min hold at U2, then a 5 min ramp down to U3, and finally a 5 min hold at U3.</p>		Supply: three-phase		Supplied terminals: 2u - 2v - 2w			
		Tap position: 1		Supply frequency (Hz): 200			
		U3 (kV): 135		U2 (kV): 160			
		U1 (kV): 230		Allowed PD at voltage level (pC)			
		U3: <100		U2: <300			
		U1: <300		U3: <100			
		U2: <300		U1: <300			
		U3: <100		U2: <300			
		U1: <300		U3: <100		U2: <300	
		3.4.1.2.		Measuring equipment, calibration and background noise level			
Measuring equipment:		PD detector: "Tettex" balanced PD bridge type 9112					
		Oscilloscope: "Protek" type 6504					
		Calibrator: "Tettex" type 9216					
Calibration:		(Calibration performed with 100 pC)					
		Calibration signal		1U 1V 1W			
		Measured (pC)					
		1U		100 50 35			
		1V		50 100 35			
		1W		35 35 100			
Background noise level with source connected and voltage 0 (V):		< 10 pC					
3.4.1.3.		Test and PD measurement					
		Voltage level		Duration			
				(min)			
				Measured on phase (pC)			
				1U 1V 1W			
		U3		5.0 45 40 50			
		U2		5.0 35 30 45			
		U1		0.5 --- ---			
		U2		5.0 35 30 45			
		U3		5.0 45 40 50			
3.4.1.4.		Results					
No collapse of voltage observed.							
Measured level of PD is lower than in IEC 60076 - 3 specified.							
TRANSFORMER PASSED ACSD TEST.							
NOTE :							



IMPULSE TEST REPORT

Test report no.

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Transformer type		Serial number	Customer	
TBP 50000-123/A		CT1283-461785		
H.V. winding (V)		L.V. winding (V)		
Tap position	Voltage (V)	Voltage (V)		
-	-	-		
3	110000	6300		
-	-	-		
Connection symbol YNd1		Rated short-circuit impedance 10.7%		

1. Specified test voltages

Standard: IEC 60076 - 3

Terminals	Full wave		Chopped wave	
	kV	Wave shape (μ s)	kV	Time to chopping (μ s)
1U, 1V, 1W	550	1.2/50	-	-
2U, 2V, 2W	60	1.2/50	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

2. Measurements

The measurement was carried out with measuring device "Haefely" type HIAS 742 and capacitive voltage divider type CS 700. The calibration of the measuring device was checked in accordance with IEC 60060-2 and IEC 61083-1.

3. Result

By comparing the voltage and current records it has been proved that the transformer withstood the test.

4. Remarks

a) Voltage and current wave records are stored by Manufacturer in files: 461785

The test was carried out in presence of:

Tested by:

Krešimir Gluhak, dipl. ing.

Approved by:

Zvonimir Mas, dipl. ing.

Date and stamp:

04.08.2005.

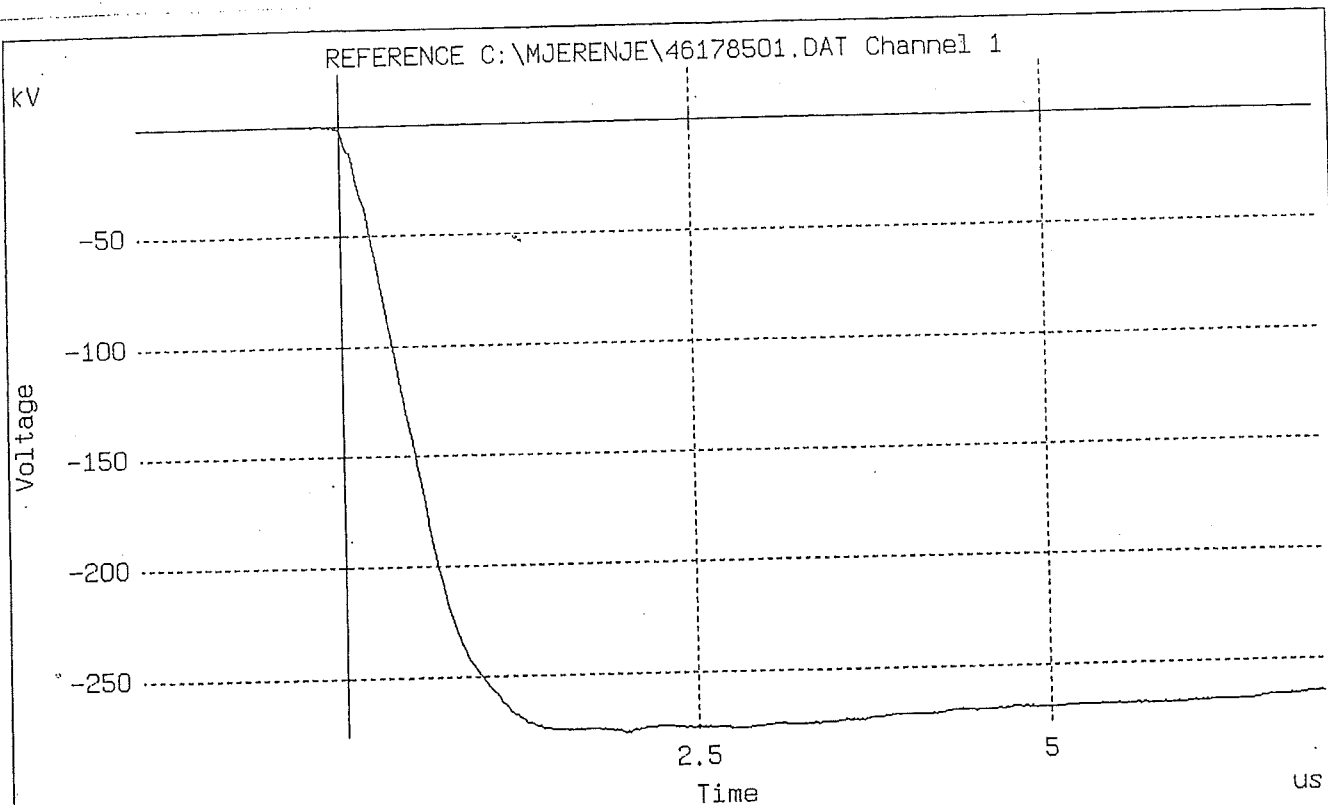
5. Testing of H.V. winding

5.1. Connection of terminals

line terminal under test	connected to the impulse voltage generator
other line terminals of the winding under test	short circuited and directly earthed
neutral terminal 1N	earthed through shunt S1
2U, 2V, 2W	short circuited and earthed

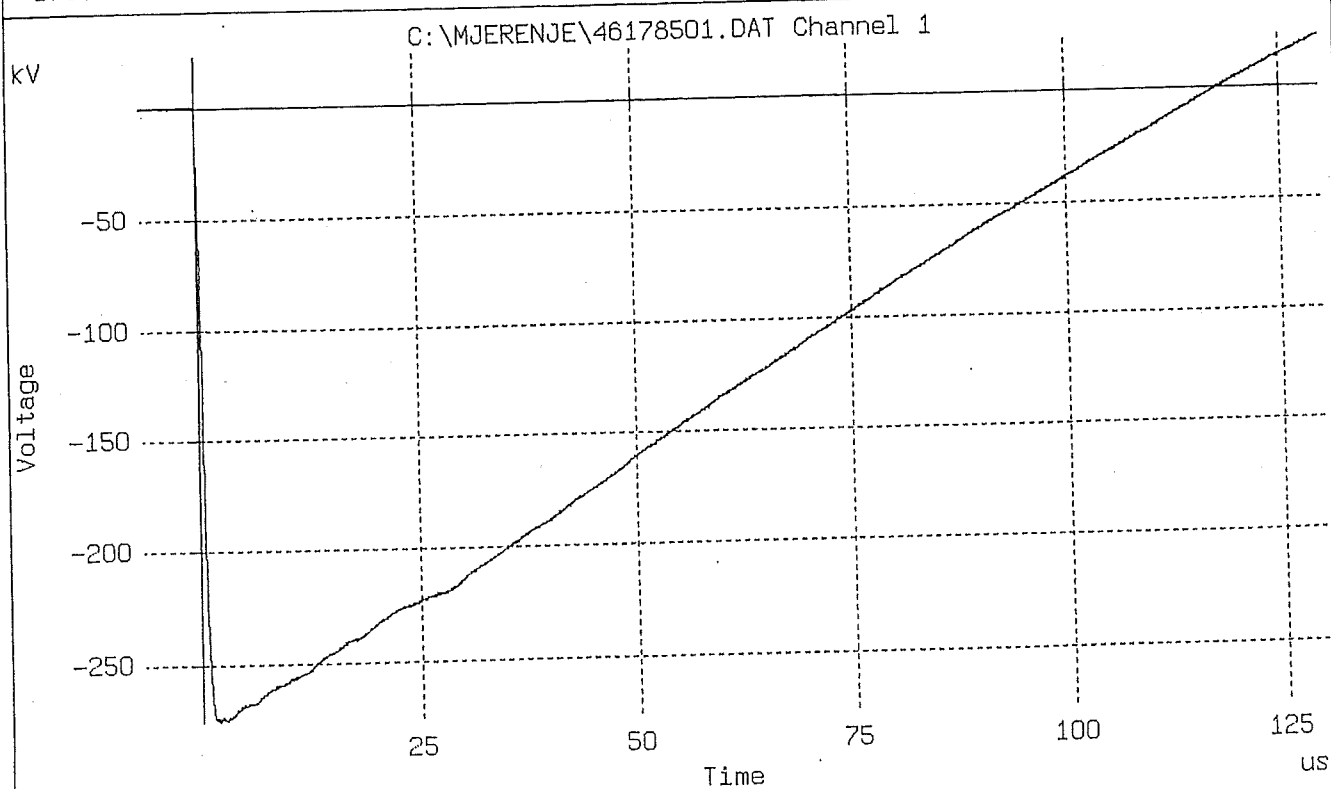
5.2. Order of tests

Terminal	Tap position	Description	Page
1U	3	Voltage wave shape check	3
		Applied voltage and current through shunt S1 oscillograms	4
1V	3	Applied voltage and current through shunt S1 oscillograms	5
1W	3	Applied voltage and current through shunt S1 oscillograms	6



CS 700 50% LI full

-275.8kV T1=1.05us T2=58.7us

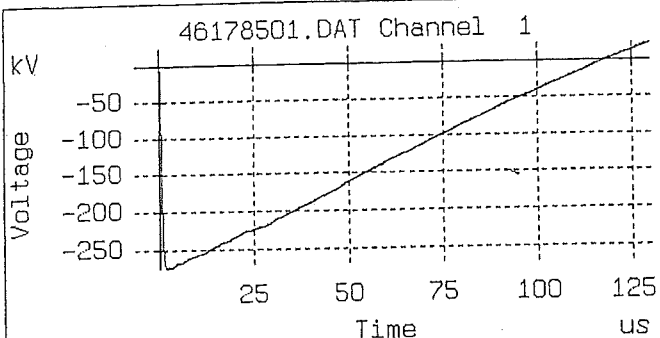


CS 700 50% LI full

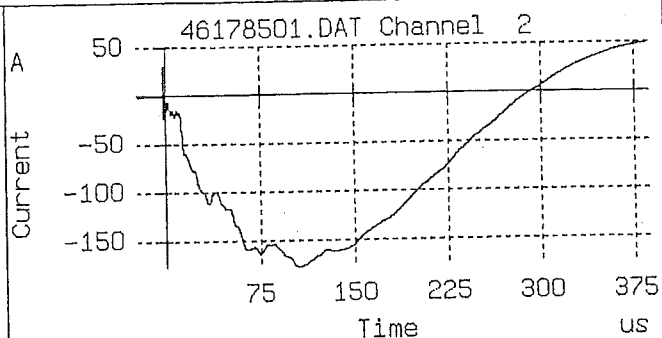
-275.8kV T1=1.05us T2=58.7us

04.08.2005

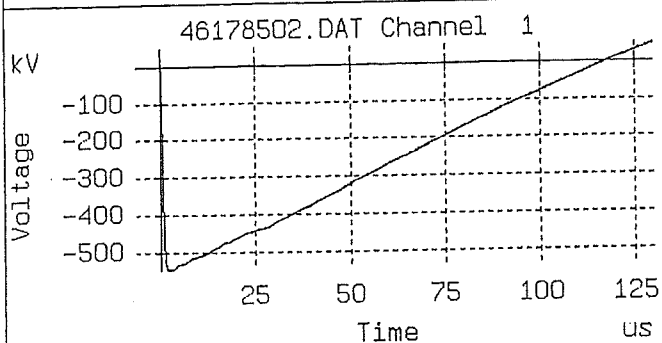
Screen plotout



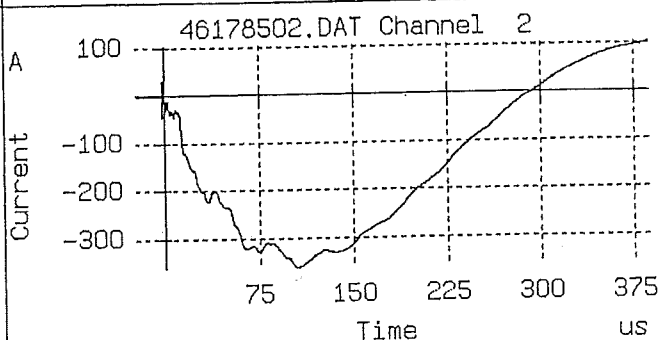
CS 700 50% LI full
-275.8kV T1=1.05us T2=58.7us



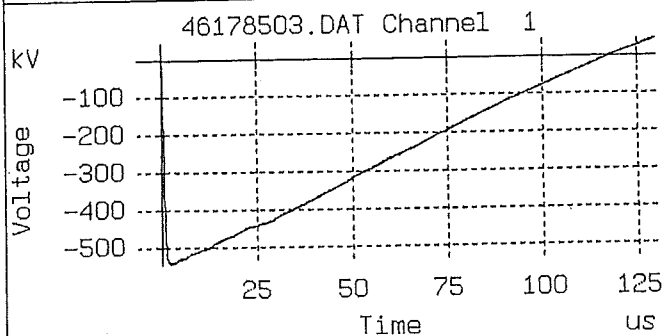
S1 50% LI full
Max:-176.7A Min:50.68A



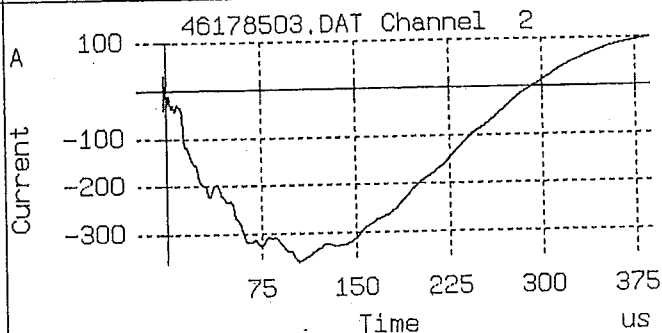
CS 700 100% LI full
-546.3kV T1=1.09us T2=58.7us



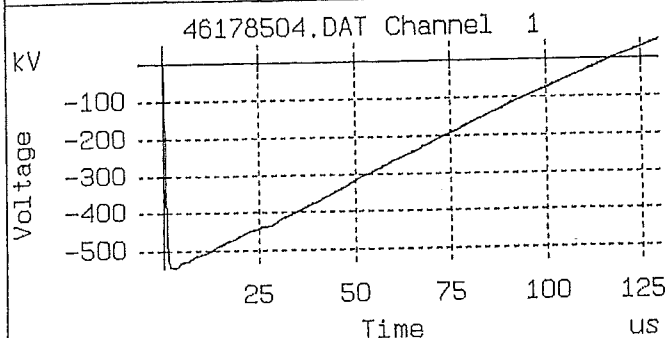
S1 100% LI full
Max:-360.5A Min:101.6A



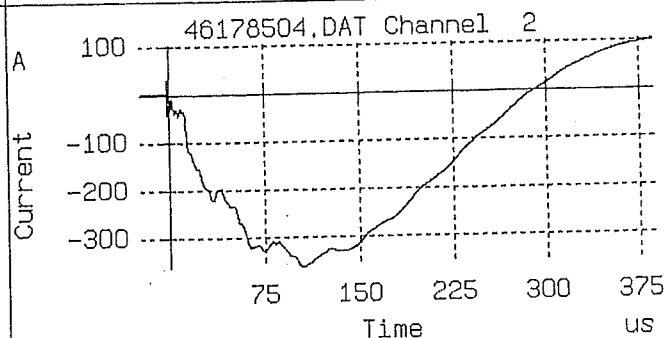
CS 700 100% LI full
-545.5kV T1=1.08us T2=58.8us



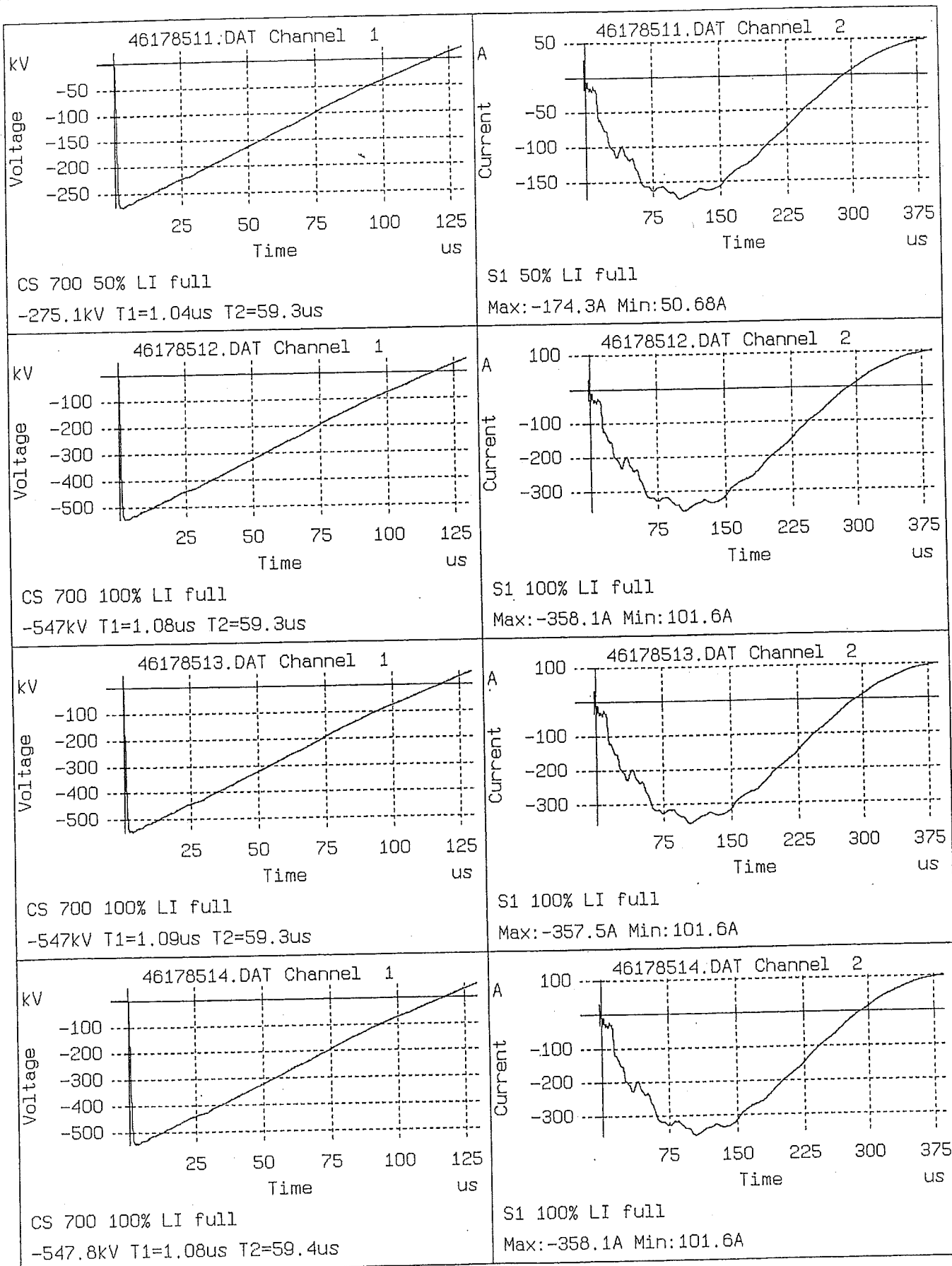
S1 100% LI full
Max:-360.5A Min:101.6A

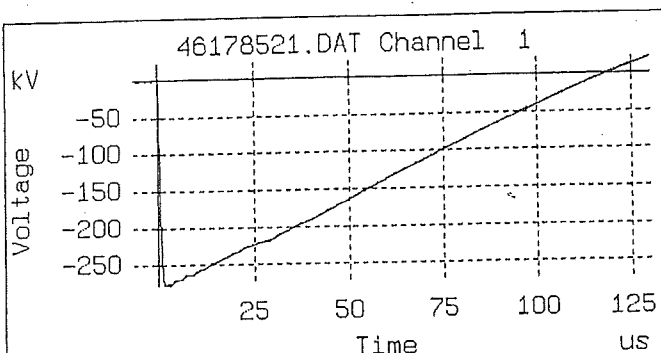


CS 700 100% LI full
-545.5kV T1=1.08us T2=58.8us



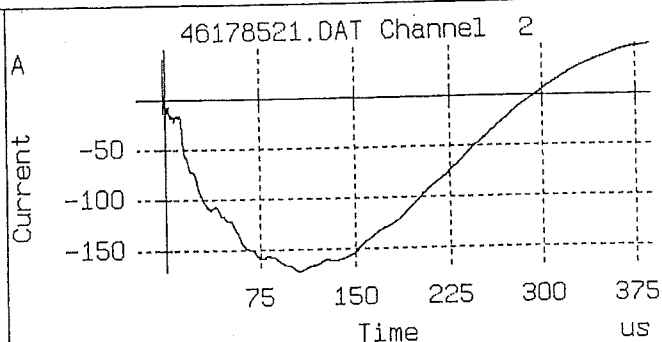
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Max:-359.9A Min:101.6A





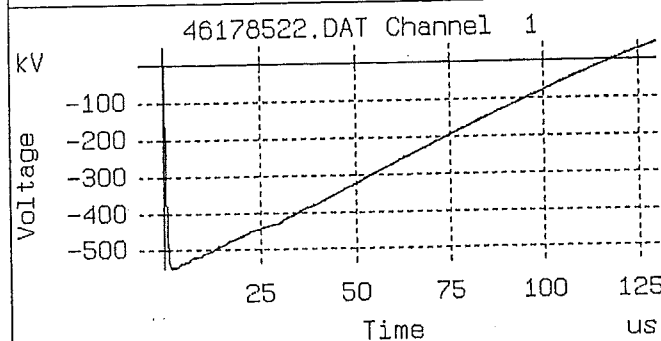
CS 700 50% LI full

-275.8kV T1=1.04us T2=59us



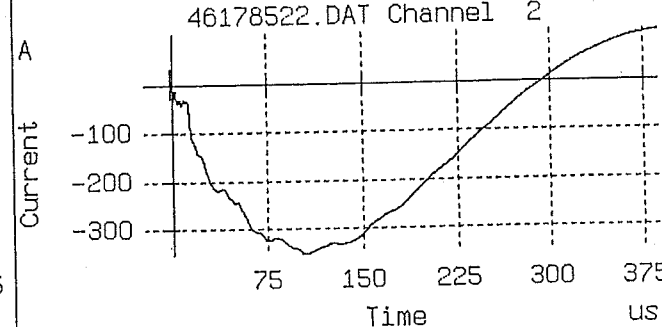
S1 50% LI full

Max: -171.7A Min: 49.8A



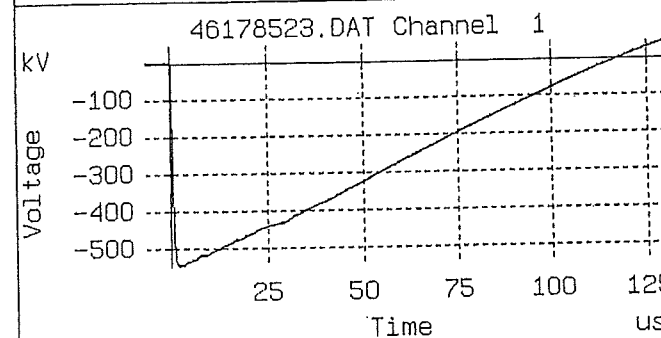
CS 700 100% LI full

-547kV T1=1.08us T2=59us



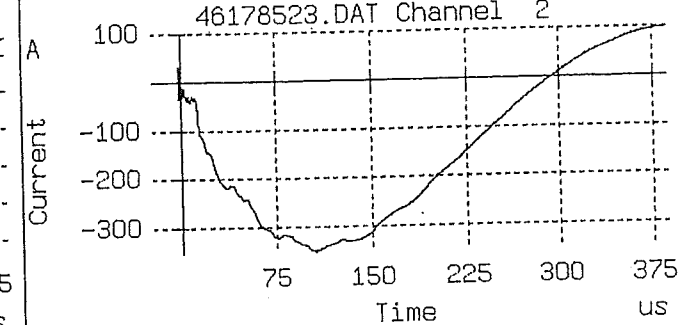
S1 100% LI full

Max: -350.8A Min: 99.8A



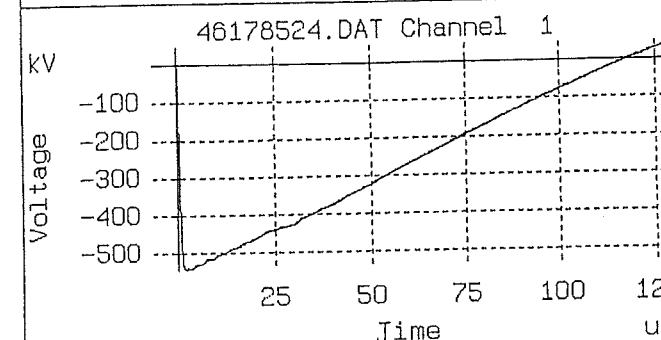
CS 700 100% LI full

-547kV T1=1.08us T2=58.9us



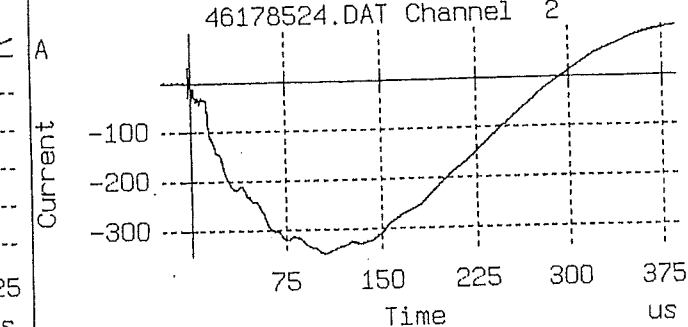
S1 100% LI full

Max: -350.8A Min: 100.4A



CS 700 100% LI full

-547kV T1=1.08us T2=59us



S1 100% LI full

Max: -350.8A Min: 99.8A



IMPULSE TEST REPORT

Test report no.

496

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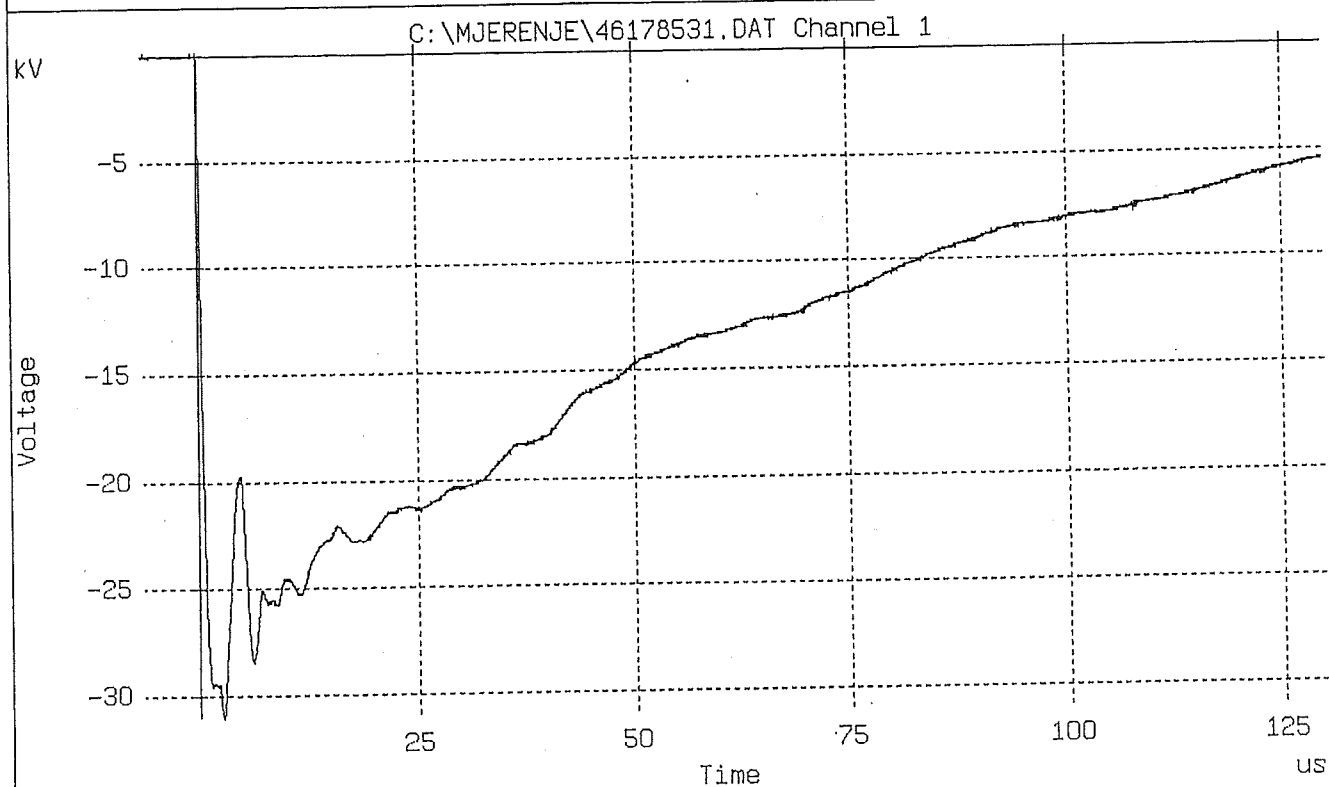
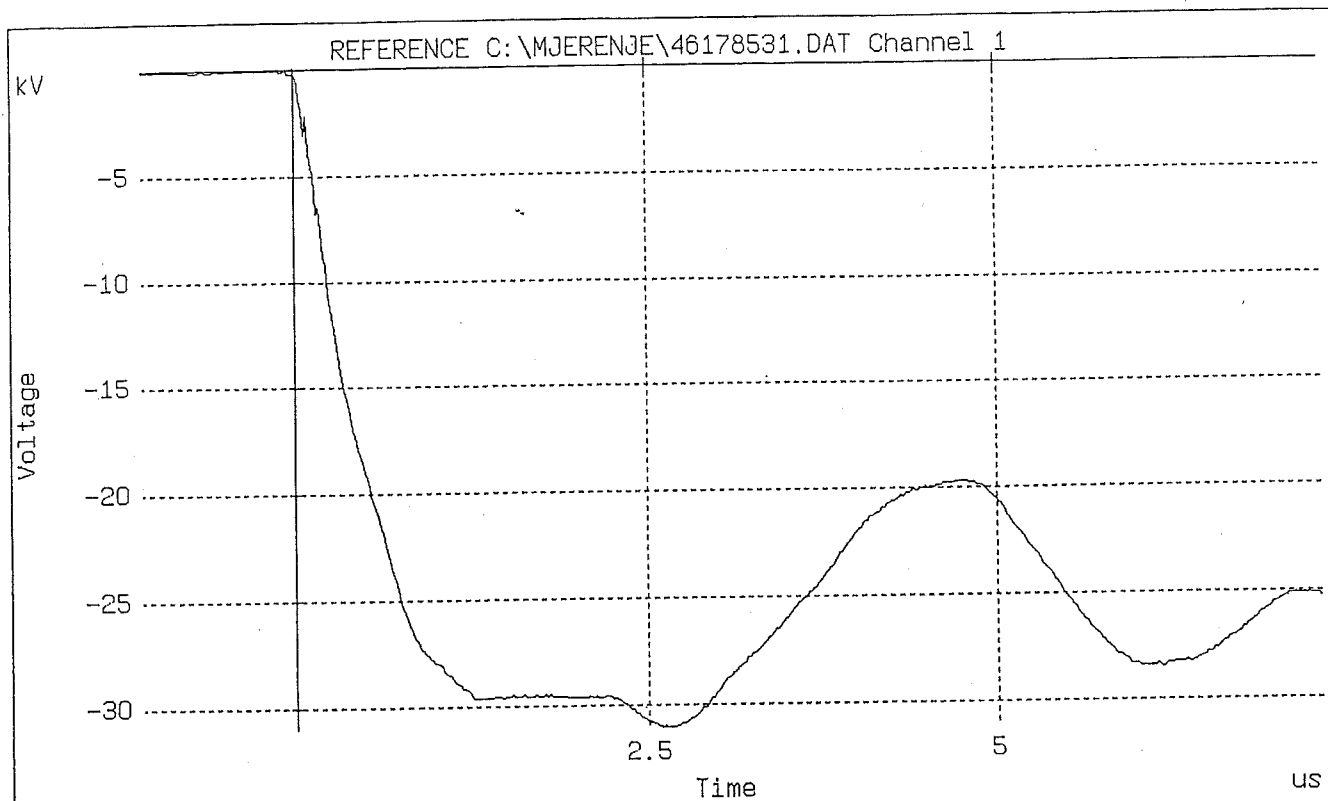
6. Testing of L.V. winding

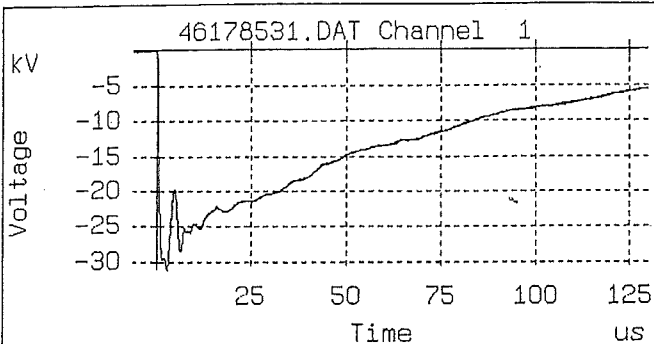
6.1. Connection of terminals

line terminal under test	connected to the impulse voltage generator
other line terminals of the winding under test	earthed through resistors of 400 Ω and shunt S1
1U, 1V, 1W, 1N	short circuited and directly earthed

6.2. Order of tests

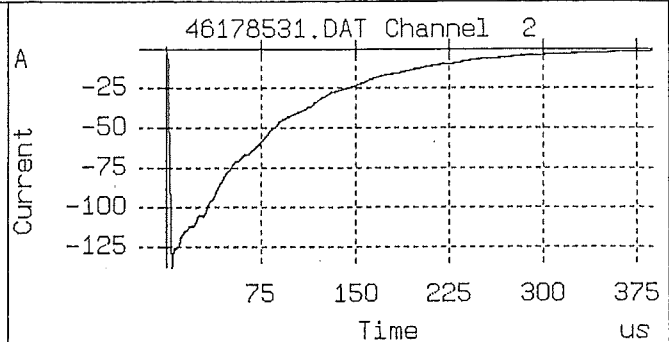
Terminal	Tap position	Description	Page
2U	-	Voltage wave shape check	8
		Applied voltage and current through shunt S1 oscillograms	9
2V	-	Applied voltage and current through shunt S1 oscillograms	10
2W	-	Applied voltage and current through shunt S1 oscillograms	11





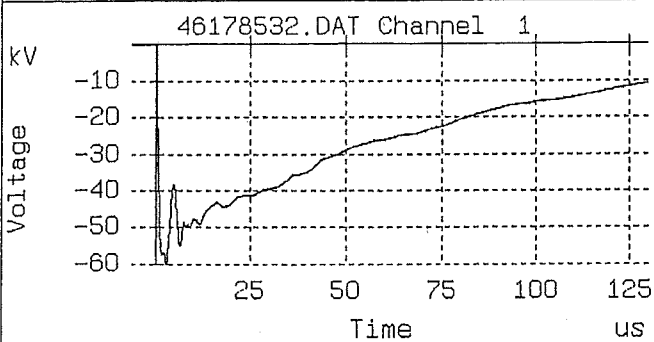
CS 700 50% LI full

-30.91kV T1=1.28us T2=47.2us Accuracy



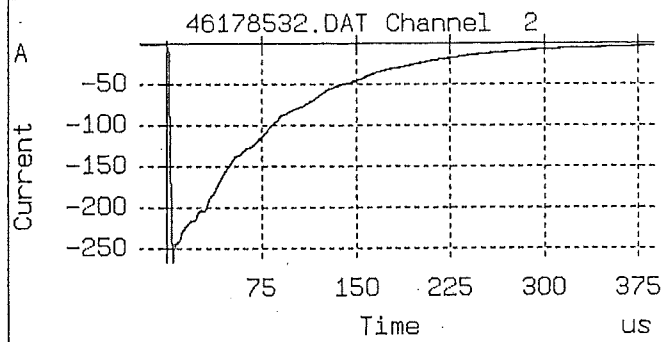
S1 50% LI full

Max:-137.8A Min:1.641A



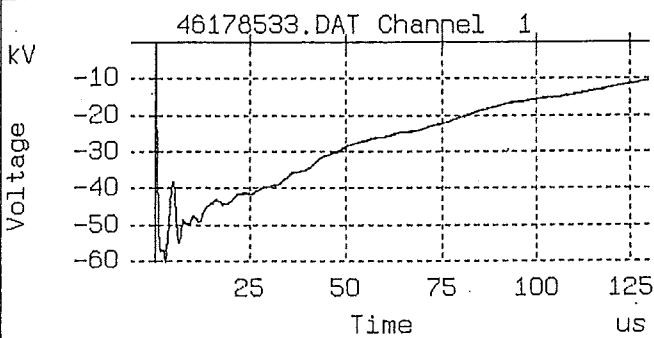
CS 700 100% LI full

-60.08kV T1=1.3us T2=47.7us



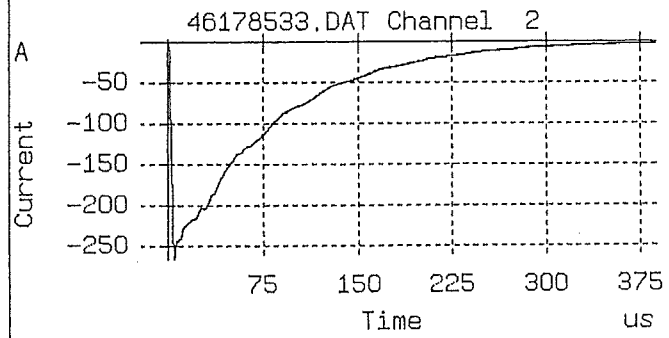
S1 100% LI full

Max:-266.3A Min:3.281A



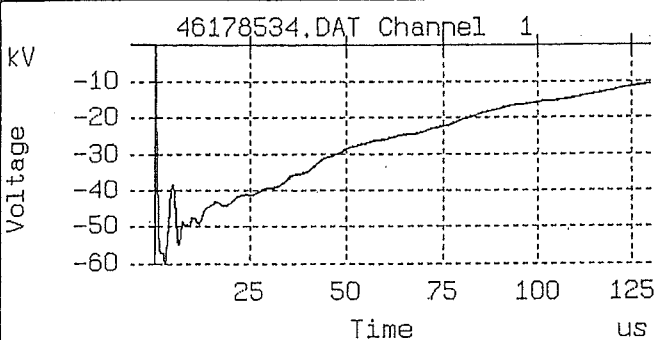
CS 700 100% LI full

-60.08kV T1=1.3us T2=47.7us



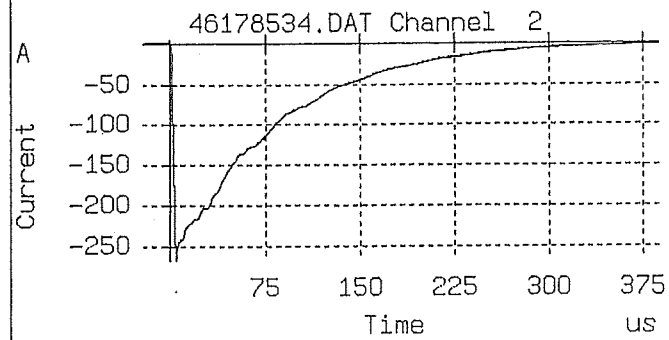
S1 100% LI full

Max:-265.3A Min:3.281A



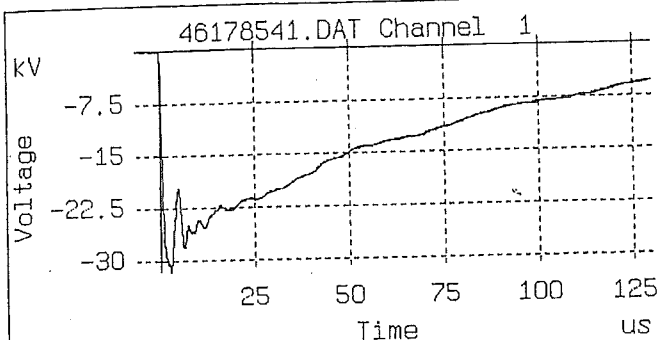
CS 700 100% LI full

-60.08kV T1=1.3us T2=47.8us

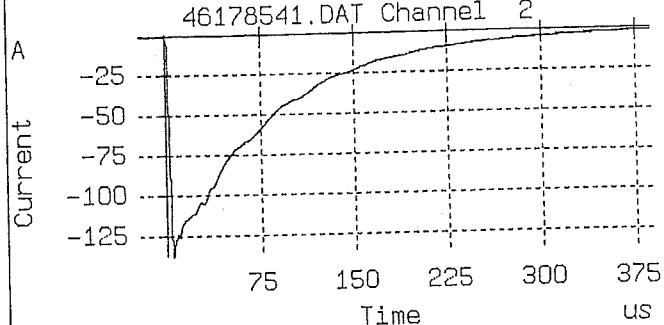


S1 100% LI full

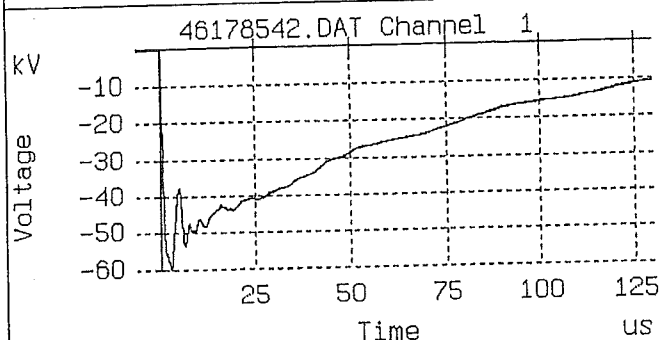
Max:-266.3A Min:3.281A



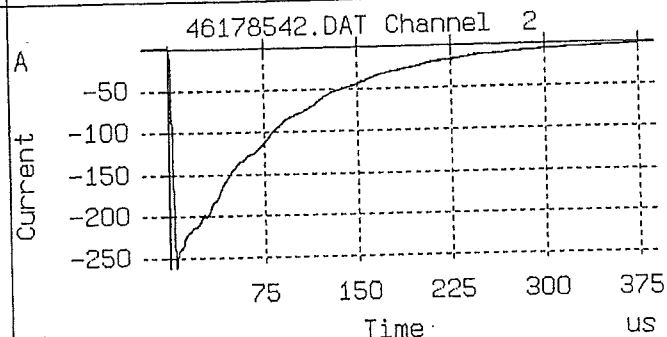
CS 700 50% LI full
-31.36kV T1=1.4us T2=46.6us Accuracy



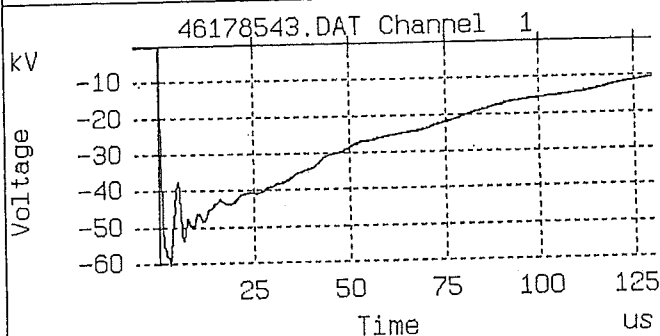
S1 50% LI full
Max:-137.1A Min:1.172A



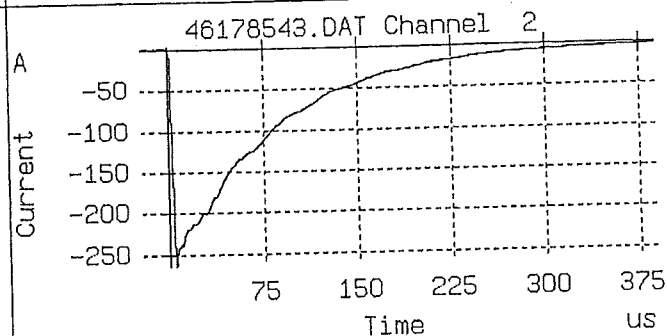
CS 700 100% LI full
-60.08kV T1=1.44us T2=46.4us



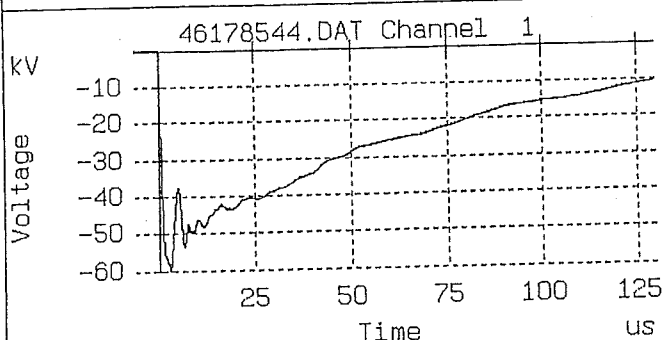
S1 100% LI full
Max:-262.5A Min:3.281A



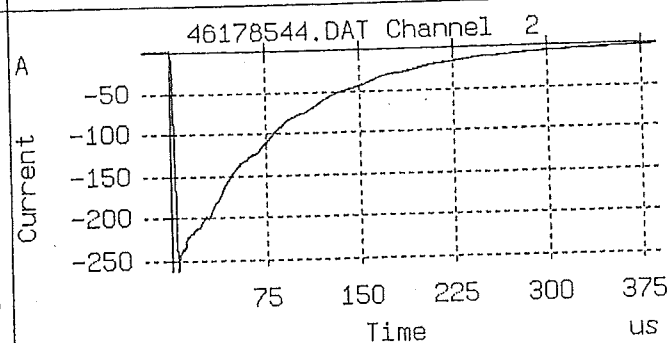
CS 700 100% LI full
-60.08kV T1=1.42us T2=46.5us



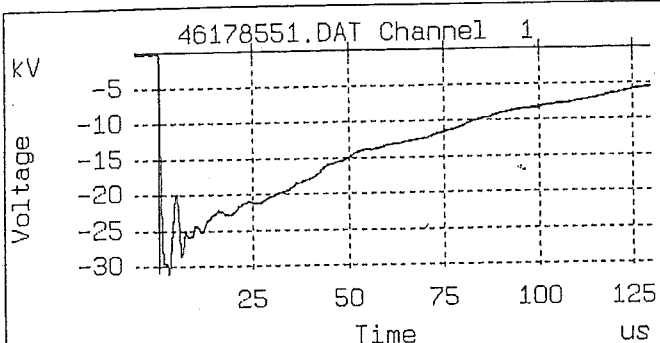
S1 100% LI full
Max:-263A Min:2.813A



CS 700 100% LI full
-60.08kV T1=1.43us T2=46.4us

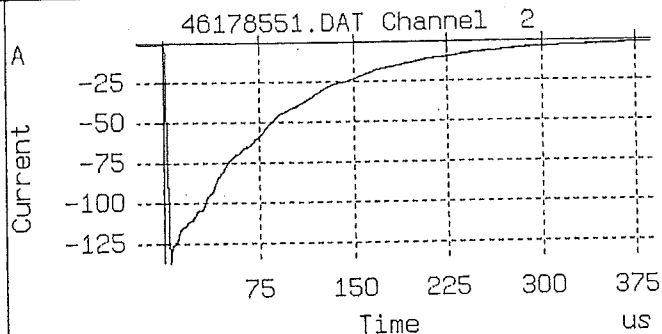


S1 100% LI full
Max:-262.5A Min:2.344A



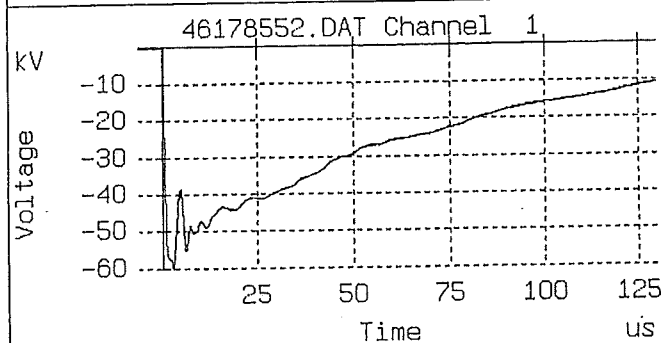
CS 700 50% LI full

-30.83kV T1=1.21us T2=47.5us Accuracy



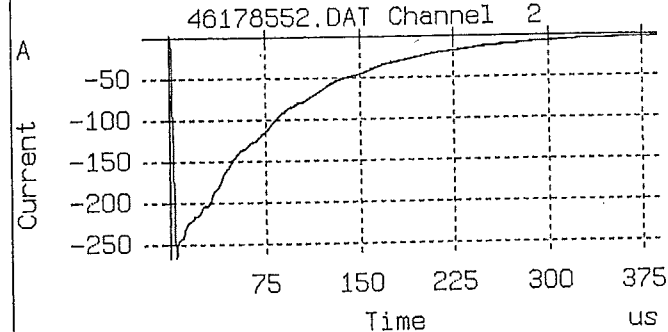
S1 50% LI full

Max:-136.9A Min:1.875A



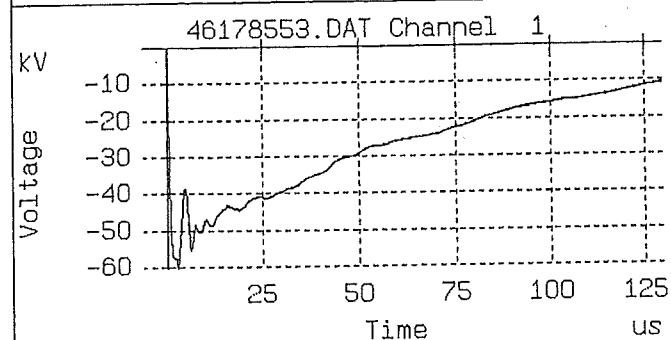
CS 700 100% LI full

-60.08kV T1=1.22us T2=47.5us



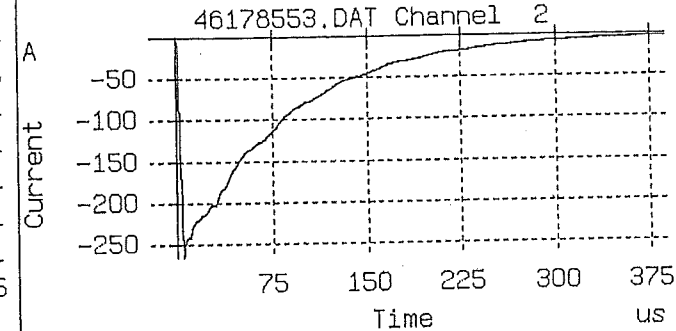
S1 100% LI full

Max:-265.8A Min:2.344A



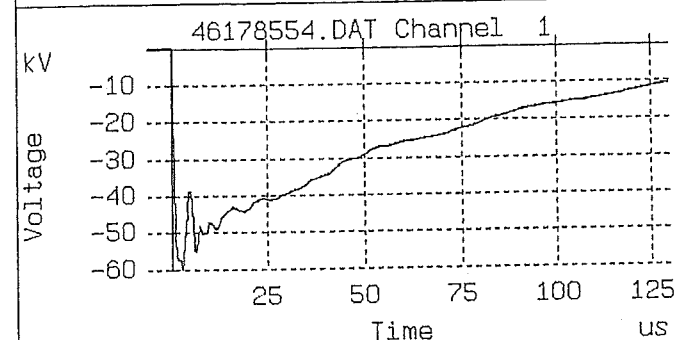
CS 700 100% LI full

-60.16kV T1=1.23us T2=47.6us



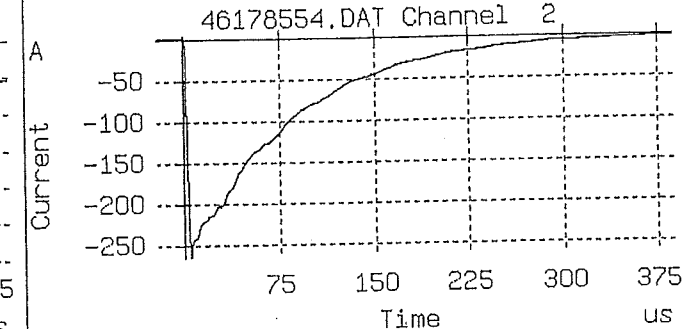
S1 100% LI full

Max:-266.3A Min:2.344A



CS 700 100% LI full

-60.08kV T1=1.22us T2=47.5us



S1 100% LI full

Max:-265.3A Min:3.281A

[illegible]



Izveštaj o ispitivanju nepropusnosti

Oil leakage test report

Tip transformatora:

Transformer type: *TBP 50000-123/A*
(Košice)

Tvornički broj:

Serial number(s): *No. 461785*

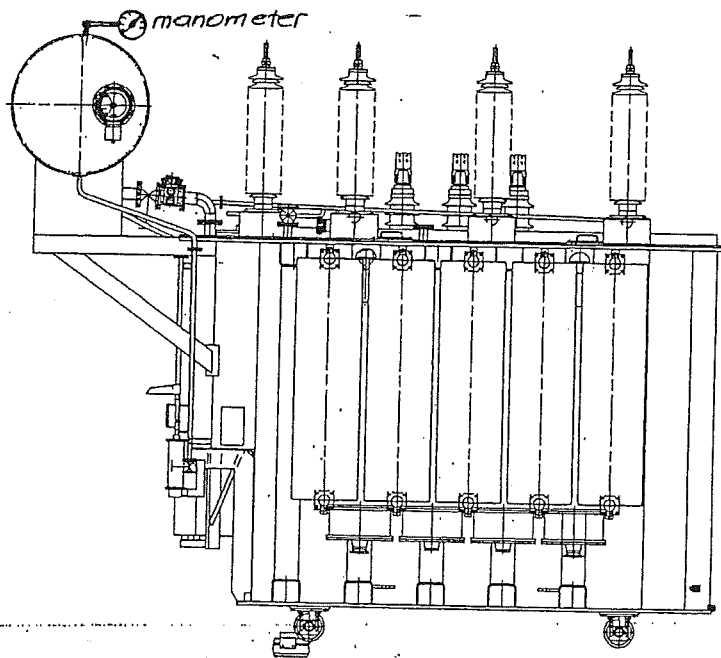
kom:

pcs:

Uvjeti ispitivanja / Testing conditions

Ispitno sredstvo Testing media	Transformatorsko ulje Transformer oil	
Temperatura ispitnog sredstva Temperature of testing media	20°C	
Tlak Pressure kN/m ²	<i>30 kN/m²</i>	<i>on the top of the tank</i>
Trajanje ispitivanja Duration	<i>24 h</i>	Begin. <i>01.08-2005</i> Finish <i>02.08-2005</i>

Shema ispitivanja - Way of testing (scheme)



Tests were carried out in the presence:

Test result: No leakage

Datum / Date:

02.08-2005

Ispitivanje proveo:

Testing performed by:

01-03


F. Erde



KONČAR
Distributivni i specijalni
transformatori d.d.
Zagreb

MEDUFAZNA KONTROLA
IN-PROCESS INSPECTION

2

		Dielectric strength of insulating oil	
Type of transformer:		TRP 50000-123/A	
Serial number:		461785	
Oil :		Shell dx	
		Breakdown voltage (kV)	
Test nr.	1	65,39	
Test nr.	2	87,96	
Test nr.	3	71,41	
Test nr.	4	88,54	
Test nr.	5	85,18	
Test nr.	6	77,31	
Σ			
Oil temperature (° C)		24	
Dielectric strength (kV)		79,30	
Date:	21.7.2005	Oil tested acc. to : IEC 60156 (d=2,5 mm; f=50 Hz)	Tested by : Tina Brajdić

 KONČAR Distributivni i specijalni transformatori d.d. Zagreb	
ULAZNA KONTROLA IN-COMING INSPECTION	1

KONČAR

D&ST

ZAGREB

TRANSFORMER TEST REPORT

Page : 1

TRANSFORMER

Type: TBP 50000-123/A

Serial No. : CT1283 - 461786

ROUTINE TESTS:

TEST REPORT No.:

Page :

STANDARD

Measurement of voltage ratio and check vector group	461786	2 / 6	IEC 60076-1 (10.3)
Measurement of winding resistance	461786	2 / 6	IEC 60076-1 (10.2)
Measurement of short-circuit impedance and load losses	461786	3 / 6	IEC 60076-1 (10.4)
Measurement of no-load losses and current	461786	4 / 6	IEC 60076-1 (10.5)
Measurement of no-load current at 400 V and 50 Hz	461786	4 / 6	
Measurement of insulation resistance	461786	5 / 6	IEC 60076-1 (10.1.3)
Separate source AC withstand voltage test (applied potential test)	461786	5 / 6	IEC 60076-3 (11)
Induced overvoltage test	461786	5 / 6	IEC 60076-3 (12)
Test on on-load tap changer	461786	5 / 6	IEC 60076-1 (10.8)
Check of auxiliary equipment according to drawing CS0855	461786	5 / 6	
PD measurement (ACSD test)	461786	6 / 6	IEC 60076-3 (12)
Lightning impulse (LI) test	497	---	IEC 60076-3 (13)
Test on insulating of oil	461786	supplement 1	IEC 60156
Oil leakage test	461786	supplement 2	

ALL SPECIFIED TESTS AND MEASUREMENTS WERE PERFORMED.

TRANSFORMER PASSED THE TESTS AND MEASUREMENTS MET SPECIFIED TOLERANCES.

The test was carried out in the presence of :

Mr.CHEDAL-ANGLAY Olivier - AIR LIQUIDE

Mr.Knauthe Jens - AREWA, Energietechnik GmbH

Tested by :

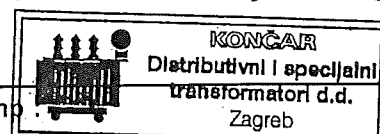
Approved by :

Date and stamp :

V.Gojević, dipl.ing.

Zvonimir Mas, dipl.ing.

28.07.2005.

ISPITNA STANICA
TESTING STATION

3

KONČAR

D&ST

ZAGREB

TRANSFORMER TEST REPORT

Page : ii

TRANSFORMER

Serial No. : CT1283 - 461786

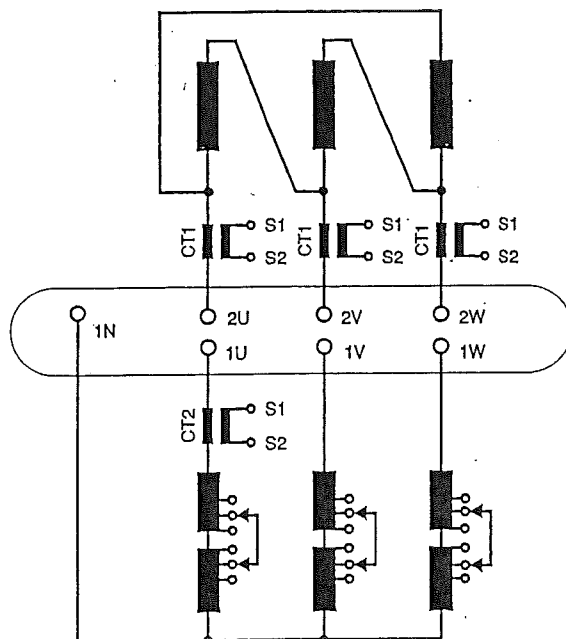
RATING PLATE

KONČAR

D&ST

TRANSFORMER WITH OFF-CIRCUIT TAPPING

Type	TBP 50000-123/A		No.	CT1283-		Year of Manufact.	2005	
Rated Freq.	50 Hz		Number of Phases	3		Standard	IEC 60076	
	LI550 AC230 / LI60 AC20		Vector Group Symbol	YNd1				
Rated Power	50000 kVA		Type of Cooling	ONAN/ONAF				
	H.V.	L.V.	H.V.	L.V.		Imp. Voltage (40MVA)		
1	115500	6300 V	249.9	4582.1 A				
2	112750		256.0			Transp. mass	52 t	
3	110000		262.4			Untanking Mass	32.5 t	
4	107250		269.2			Mass of Oil	12 t	
5	104500		276.2			Total Mass	60 t	
ONAN Cooling up to 40 MVA								



Current transformers:
 CT1: 4000/1A; 20VA; 5P20
 CT2: 225/2A; 10VA cl.3; Fs5

MADE IN CROATIA

348870

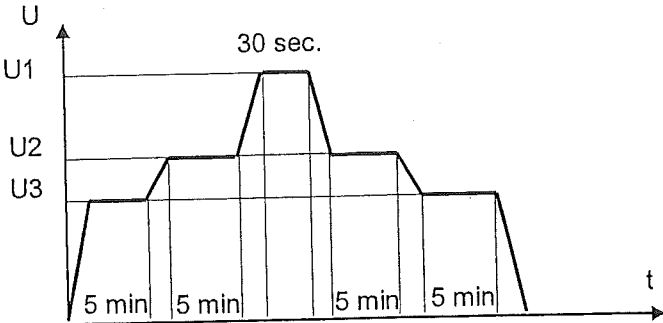
KONČAR		TRANSFORMER TEST REPORT		Serial No. :	
D & S T				461786	
ZAGREB				Page : 1 / 6	
CUSTOMER :					
1.0.		RATING VALUES			
Transformer type :	TBP 50000-123/A		Tap-changer type :	U III 300-123-06 05 OME	
Serial No. :	461786		Serial No. :	1006653	
Winding :	H.V.	L.V.		ONAN cooling up to (MVA)	40
Insulation level :	LI550 AC230	LI60 AC20		Part No. :	CT1283
Rated power (kVA)	50000	50000		Transport mass (t)	52.0
Rated voltage (V)	115500			Oil mass (t)	12.0
	110000	6300		Total mass (t)	60.0
	104500			Frequency (Hz)	50
Rated current (A)	249.9			Vector group :	YNd1
	262.4	4582.1		Type of cooling :	ONAN / ONAF
	276.2			Tested in acc. :	IEC 60076-1
2.0.		TEST RESULTS			
2.1.1.		Impedance voltage (at 40 MVA and temperature 75° C)			
Winding :	H.V. / L.V.			----	----
Tap position	1	3	5	----	----
Rated (%)				----	----
Guaranteed (%)		>= 10.7		----	----
Measured (%)	10.99	11.00	11.30		
2.1.2.		Load losses (at 40 MVA and temperature 75°C)			
Rated (kW)	----	154.00	----	----	----
Guaranteed (kW)	----	177.10	----	----	----
Measured (kW)	141.92	145.79	155.48		
2.3.		No - load loss and current			
	Loss			Current (at 40 MVA)	
Voltage (%)	95.0	100.0	105.0	Voltage (%)	100.0
Rated (kW)	----	23.00	----	Rated (%)	----
Guaranteed (kW)	----	26.45	----	Guaranteed (%)	----
Measured (kW)	18.2	21.0	24.8	Measured (%)	2.08
2.4.		Total losses (at 40 MVA and temperature 75°C)			
Tap position	1	3	5	----	----
Rated (kW)	----	177.00	----	----	----
Guaranteed (kW)	----	194.70	----	----	----
Measured (kW)	162.92	166.79	176.48		
2.5.		Efficiency			
	Winding H.V. / L.V. at position 3				
Load (%)	25	50	75	100	125
Measured PF=1.0 (%)	99.76	99.77	99.73	99.67	99.60
Guaranteed (%)	-----	-----	-----	-----	-----
Measured PF=0.8 (%)	99.70	99.71	99.66	99.58	99.50
Guaranteed (%)	-----	-----	-----	-----	-----
2.6.		Regulation		Load (%)	100 125
Guaranteed PF=1.0 (%)	-----	-----	Measured (%)	0.90	1.13
Guaranteed PF=0.8 (%)	-----	-----	Measured (%)	7.21	9.01


[illegible]

KONČAR D & S T ZAGREB		TRANSFORMER TEST REPORT		Serial No. : <div>461786</div>	
TRANSFORMER TYPE :		TBP 50000-123/A		Page : <div>3 / 6</div>	
TRANSFORMER TYPE :		TBP 50000-123/A		Part No. : <div>CT1283</div>	
2.1.		Load losses and impedance voltage measurement			
Combination **	H.V. / L.V.	H.V. / L.V.	H.V. / L.V.		
Tap position	1	3	5		
Temperature (°C)	30	30	30		
Frequency (Hz)	50	50	50		
Measured voltage	(u-v)	7981	7631	7536	
	(u-w)	7988	7639	7540	
	(v-w)	7980	7628	7530	
Average	7983	7633	7535		
Constant	1	1	1		
VOLTAGE (V)	7983	7633	7535		
Measured current	(u)	125.9	132.5	141.1	
	(v)	125.5	132.3	140.9	
	(w)	125.8	132.5	141.1	
Average	125.7	132.4	141.0		
Constant	1	1	1		
CURRENT (A)	125.7	132.4	141.0		
Measured power	(u)	17190	17350	19180	
	(v)	17400	17720	19380	
	(w)	16860	18060	19970	
Total	51450	53130	58530		
Constant	1	1	1		
LOAD LOSSES (W)	51450	53130	58530		
Calculated to (kVA)	50000	50000	50000		
	(A)	249.9	262.4	276.2	
LOAD LOSSES (W)	203351	208685	224589		
I ² R losses (W)	152142	156834	161780		
Stray losses (W)	51209	51851	62809		
Impedance voltage (V)	15870.7	15127.6	14760.0		
	(%)	13.741	13.752	14.124	
Temperature (°C)	75	75	75		
I ² R losses (W)	177977	183466	189252		
Stray losses (W)	43775	44324	53692		
LOAD LOSSES (W)	221752	227790	242944		
Impedance voltage (V)	15872.0	15128.3	14760.6		
	(%)	13.742	13.753	14.125	
CALCULATED TO 40 MVA					
LOAD LOSSES (W)	141921	145786	155484		
Impedance voltage (V)	12697.6	12102.6	11808.5		
	(%)	10.994	11.002	11.300	
NOTE : Measuring equipment : NORMA Power Analyser Type D6133T ** : Connected / Shortcircuit winding					

KONČAR D & S T Z A G R E B		TRANSFORMER TEST REPORT			Serial No. : <div>461786</div>	
					Page : <div>4 / 6</div>	
TRANSFORMER TYPE :		TBP 50000-123/A			Part No. : <div>CT1283</div>	
2 . 3 .		No - load losses and no - load current measurement				
Voltage (%)		95.0	100.0	105.0		
(u-v)		6001	6321	6647		
RMS measured vltg. (u-w)		6003	6323	6649		
(v-w)		6004	6324	6652		
Average		6003	6323	6649		
Constant		1	1	1		
RMS VOLTAGE (V)		6003	6323	6649		
(u-v)		5980	6294	6608		
Mean measured vltg. (u-w)		5986	6299	6614		
(v-w)		5989	6305	6625		
Average		5985	6299	6616		
Constant		1	1	1		
MEAN VOLTAGE (V)		5985	6299	6616		
Form factor		1.113	1.114	1.116		
(u)		2.543	3.087	4.285		
Measured current (v)		1.822	2.225	3.216		
(w)		1.945	2.471	3.601		
Average		2.103	2.594	3.701		
Constant		1	1	1		
CURRENT (A)		2.103	2.594	3.701		
(u)		7647	8873	10541		
Measured power (v)		5816	6730	8200		
(w)		4799	5436	6159		
Total		18262	21039	24900		
Constant		1	1	1		
LOSSES (W)		18262	21039	24900		
Correction (W)		-55	-80	-124		
LOSSES (W)		18207	20959	24776		
NOTE : Measuring equipment : NORMA Power Analyser Type D6133T MEASUREMENT AT FREQUENCY 50 (Hz) ON WINDING : L.V. The power was corrected to the sine - wave voltage basis .						
2 . 3 . 1 .		Measurement of no - load current at 387 (V) , and 50 (Hz)				
Winding		Phase U (m A)	Phase V (m A)	Phase W (m A)		
H.V. - tap position 3		1.66	1.03	1.74		

KONČAR		TRANSFORMER TEST REPORT		Serial No. : 461786	
D & S T				Page : 5 / 6	
ZAGREB				Part No. : CT1283	
TRANSFORMER TYPE :		TBP 50000-123/A			
3.2.		Measurement of insulation resistance (MOhm), (measured by MEGGER 2500 V)			
Between	R 15 "	R 60 "	R 60 " / R 15 "	(measurement at temperature 30 °C)	
H.V. - (L.V. + earth)	3780	5450	1.44		
L.V. - (H.V. + earth)	2280	3860	1.69		
(H.V. + L.V.) - earth	3380	4640	1.37		
core - (earth)	2250	3260	1.45		
3.3.		Dielectric test of the transformer			
Lightning impulse test		Test repotr No.: 497			
Separate - source voltage withstand test	Between	Test voltage (kV)	Frequency (Hz)	Duration (sec)	
	H.V. - (L.V. + earth)	230	50	60	
	L.V. - (H.V. + earth)	20	50	60	
	core - (earth)	2	50	60	
Induced overvoltage test	1U - 1V - 1W	230	200	30	
NOTE :		Winding H.V. - tap position 1			
<p>1. Tap changer was tested in accordance with : IEC 60076 - 1 (clause 10.8.1).</p> <p>2. Functionally test of the auxiliary box has been done in accordance with drawing No.: CS0855.</p> <p>3. Polarity test was done on current transformers :</p> <p style="margin-left: 40px;">phase " 2u " : CT1 - 4000 / 1 A ; 20 VA ; 5P20 Ser.No.: 523890</p> <p style="margin-left: 40px;">phase " 2v " : CT1 - 4000 / 1 A ; 20 VA ; 5P20 Ser.No.: 523891</p> <p style="margin-left: 40px;">phase " 2w " : CT1 - 4000 / 1 A ; 20 VA ; 5P20 Ser.No.: 523892</p> <p style="margin-left: 40px;">phase " 1U " : CT2 - 225 / 2 A ; 10 VA ; cl.3; Fs5 Ser.No.: 523894</p>					

KONČAR		TRANSFORMER TEST REPORT		Serial No. : 461786		
D & S T				Page : 6 / 6		
ZAGREB		TRANSFORMER TYPE : TBP 50000-123/A		Part No. : CT1283		
3.4.1.		SUPPLEMENT 1 - ACSD TEST				
3.4.1.1.		Test sequence and levels		Standard:	IEC 60076-3	
 <p>The graph shows the voltage sequence U over time t. It consists of five 5-minute intervals. The voltage levels are U3, U2, U1, U2, and U3 respectively. The peak voltage U1 is maintained for 30 seconds.</p>				Supply	three-phase	
				Supplied terminals	2u - 2v - 2w	
				Tap position	1	
				Supply frequency (Hz)	200	
				U3 (kV)	135	
				U2 (kV)	160	
				U1 (kV)	230	
				Allowed PD at voltage level (pC)		
				U3	<100	
				U2	<300	
3.4.1.2.		Measuring equipment, calibration and background noise level				
Measuring equipment:		PD detector:	"Tettex" balanced PD bridge type 9112			
		Oscilloscope:	"Protek" type 6504			
		Calibrator:	"Tettex" type 9216			
Calibration:		(Calibration performed with 100 pC)				
		Calibration signal	1U	1V	1W	
		Measured (pC)				
		1U	100	35	30	
		1V	40	100	35	
		1W	30	30	100	
Background noise level with source connected and voltage 0 (V):			< 10 pC			
3.4.1.3.		Test and PD measurement				
		Voltage level	Duration (min)	Measured on phase (pC)		
				1U	1V	1W
		U3	5.0	40	40	40
		U2	5.0	35	30	40
		U1	0.5	----	----	----
		U2	5.0	35	30	40
		U3	5.0	40	40	40
3.4.1.4.		Results				
No collapse of voltage observed.						
Measured level of PD is lower than in IEC 60076 - 3 specified.						
TRANSFORMER PASSED ACSD TEST.						
NOTE :						

		Dielectric strength of insulating oil	
Type of transformer:		TBP 50000-123/A	
Serial number:		461786	
Oil :		Shell dx	
		Breakdown voltage (kV)	
Test nr.	1	78.82	
Test nr.	2	76.50	
Test nr.	3	73.84	
Test nr.	4	75.92	
Test nr.	5	87.50	
Test nr.	6	81.59	
Σ			
Oil temperature (° C)		25	
Dielectric strength (kV)		79.03	
Date:	28.7.2005	Oil tested acc. to : IEC 60156 (d=2,5 mm; f=50 Hz)	Tested by : P. Mikulić

		KONČAR Distributivni i specijalni transformatori d.d. Zagreb	
ULAZNA KONTROLA IN-COMING INSPECTION			1



Izveštaj o ispitivanju nepropusnosti

Oil leakage test report

Tip transformatora:

Transformer type: *TBP 50000-123/A*
(Košice)

kom:

pcs:

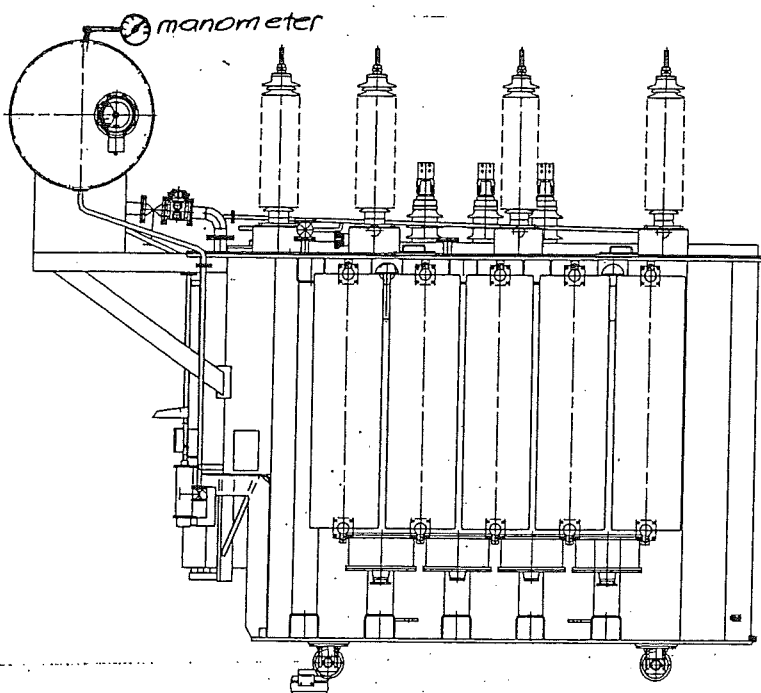
Tvornički broj:

Serial number(s): *No. 461786*

Uvjeti ispitivanja / Testing conditions

Ispitno sredstvo Testing media	Transformatorsko ulje Transformer oil	
Temperatura ispitnog sredstva Temperature of testing media	20°C	
Tlak Pressure kN/m ²	<i>30 kN/m²</i>	<i>on the top of the tank</i>
Trajanje ispitivanja Duration	<i>24h</i>	Begin. <i>25.07-2005</i> Finish <i>26.07-2005</i>

Shema ispitivanja - Way of testing (scheme)



Tests were carried out in the presence:

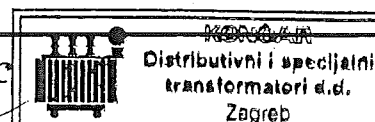
Test result: No leakage

Datum / Date:

26.07-2005

Ispitivanje proveo:

Testing performed by:

Q1-03*F. Erdec*MEĐUFAZNA KONTROLA
IN-PROCESS INSPECTION**2**



IMPULSE TEST REPORT

Test report no.

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Transformer type		Serial number	Customer	
TBP 50000-123/A		CT1283-461786		
H.V. winding (V)		L.V. winding (V)		
Tap position	Voltage (V)	Voltage (V)		
-	-	-		
3	110000	6300		
-	-	-		
Connection symbol YNd1		Rated short-circuit impedance 10.7%		

1. Specified test voltages

Standard: IEC 60076 - 3

Terminals	Full wave		Chopped wave	
	kV	Wave shape (μ s)	kV	Time to chopping (μ s)
1U, 1V, 1W	550	1.2/50	-	-
2U, 2V, 2W	60	1.2/50	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

2. Measurements

The measurement was carried out with measuring device "Haefely" type HIAS 742 and capacitive voltage divider type CS 700. The calibration of the measuring device was checked in accordance with IEC 60060-2 and IEC 61083-1.

3. Result

By comparing the voltage and current records it has been proved that the transformer withstood the test.

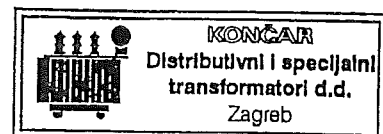
4. Remarks

a) Voltage and current wave records are stored by Manufacturer in files: 461786

The test was carried out in presence of:

Mr. CHEDAL-ANGLAY Olivier - AIR LIQUIDE

Mr. Knauth Jens - AREWA, Energietechnik GmbH



Tested by:

Krešimir Gluhak, dipl. ing.

Approved by:

Zvonimir Mas, dipl. ing.

ISPITNA STANICA
TESTING STATION

Date and stamp:

3

28.07.2005.



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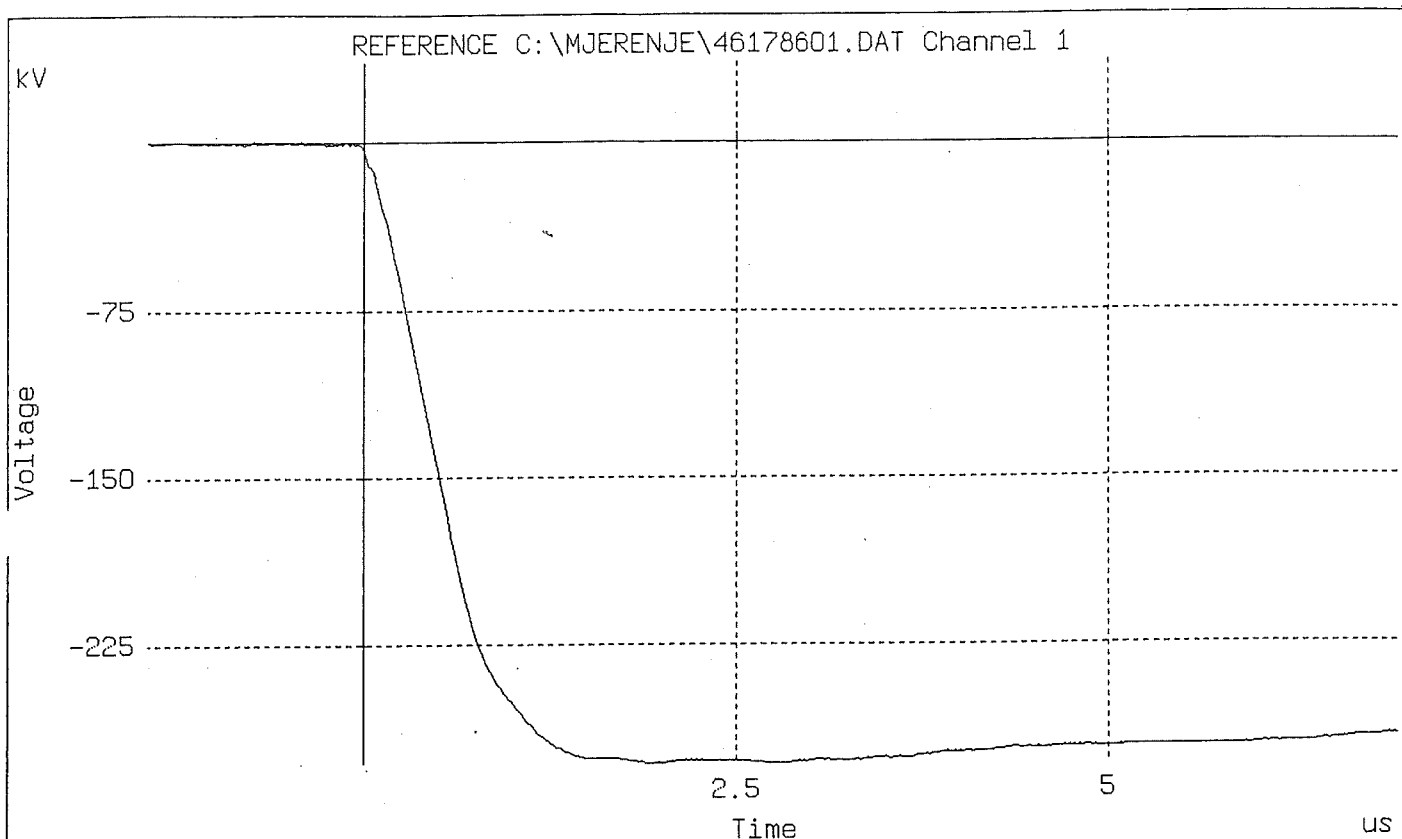
5. Testing of H.V. winding

5.1. Connection of terminals

line terminal under test	connected to the impulse voltage generator
other line terminals of the winding under test	short circuited and directly earthed
neutral terminal 1N	earthed through shunt S1
2U, 2V, 2W	short circuited and earthed

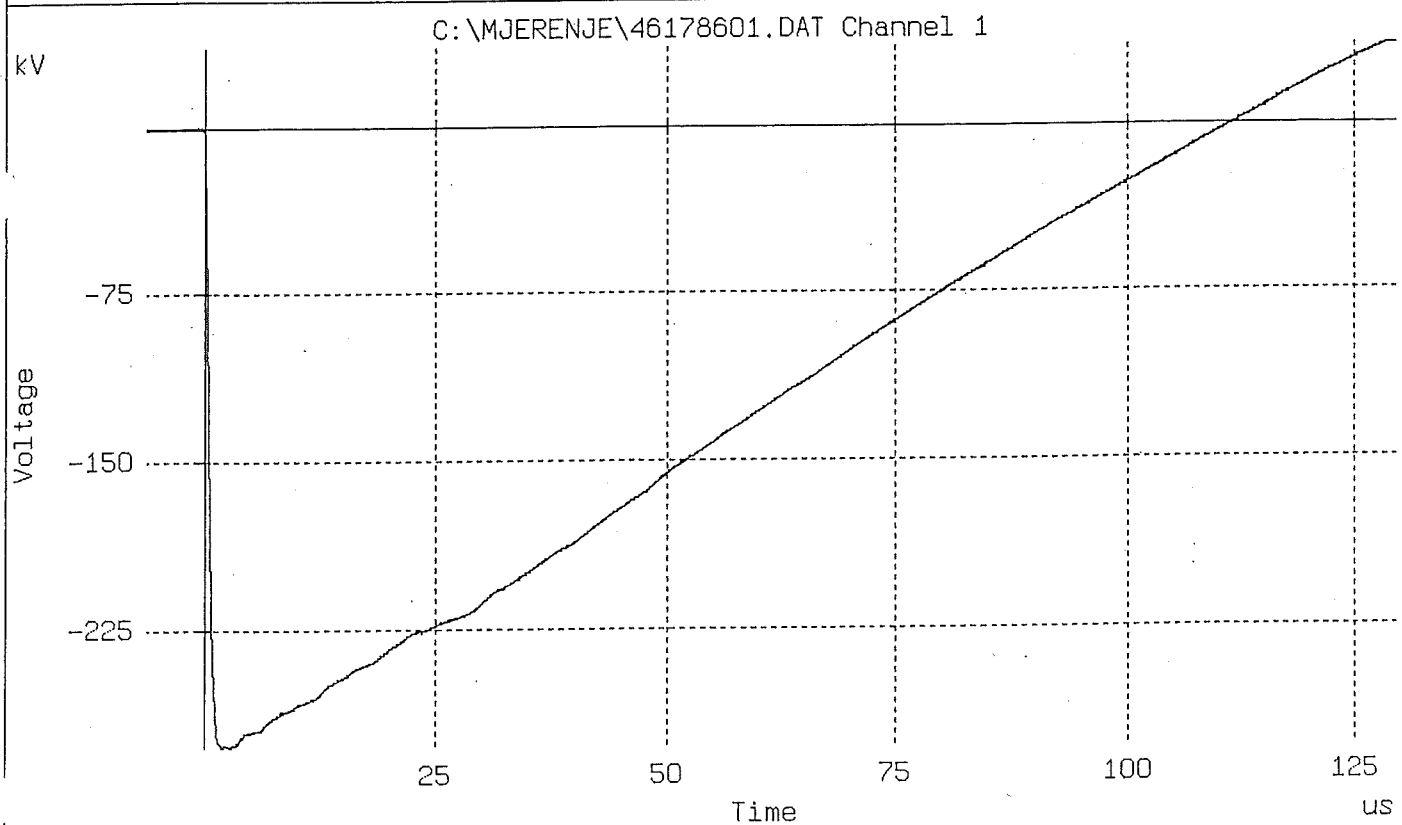
5.2. Order of tests

Terminal	Tap position	Description	Page
1U	3	Voltage wave shape check	3
		Applied voltage and current through shunt S1 oscillograms	4
1V	3	Applied voltage and current through shunt S1 oscillograms	5
1W	3	Applied voltage and current through shunt S1 oscillograms	6



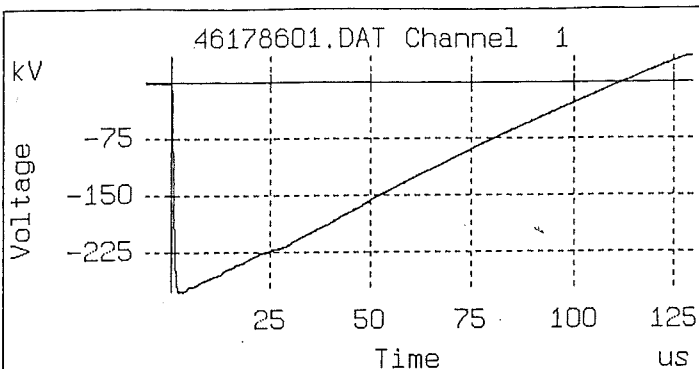
CS 700 50% LI full

-277.4kV T1=1.12us T2=56.2us



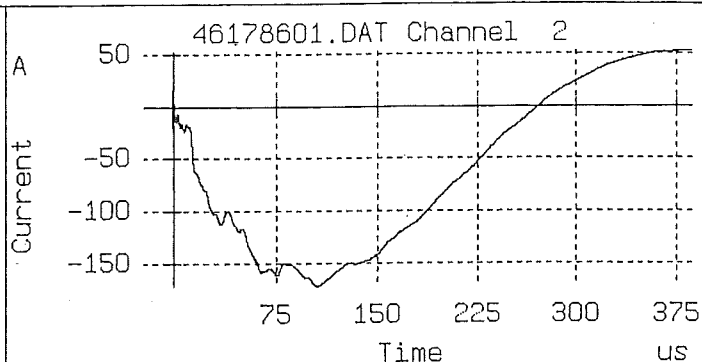
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-277.4kV T1=1.12us T2=56.2us



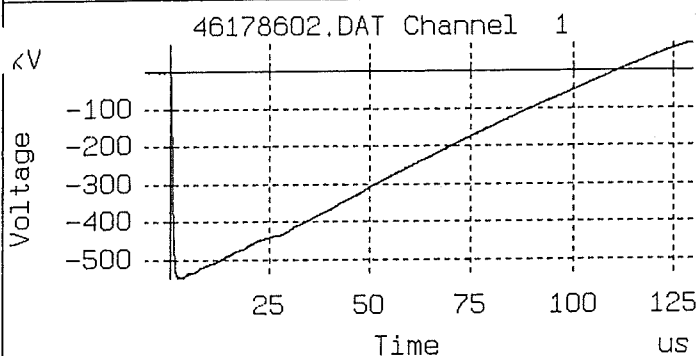
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-277.4kV T1=1.12us T2=56.2us



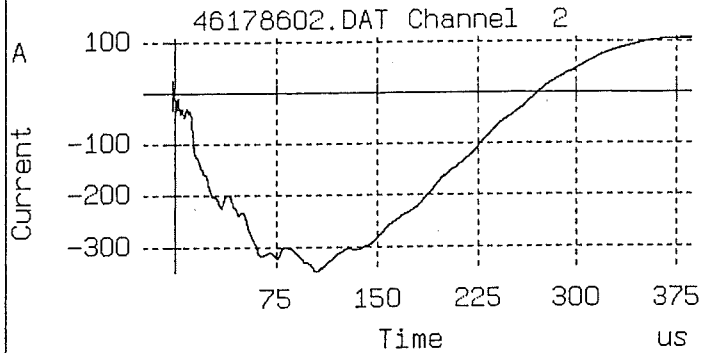
S1 50% LI full

Max:-171.4A Min:53.03A



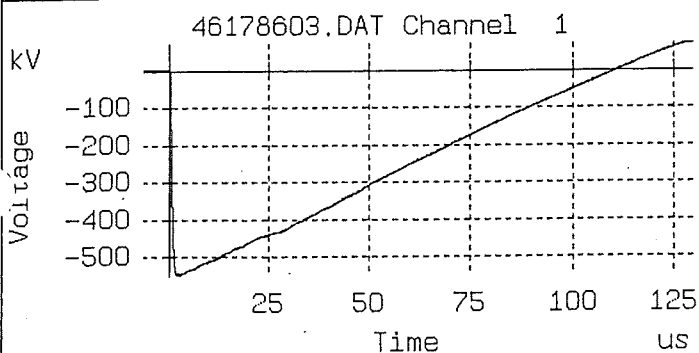
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-548.6kV T1=1.15us T2=56.1us



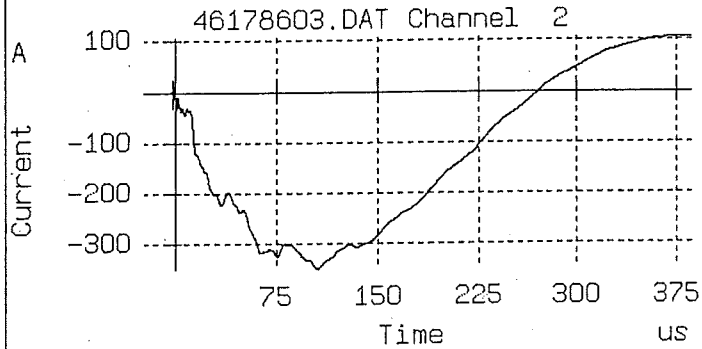
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Max:-347.8A Min:105.8A



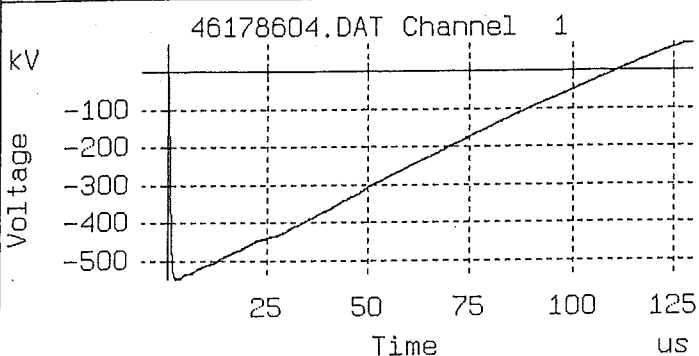
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-549.4kV T1=1.16us T2=55.9us



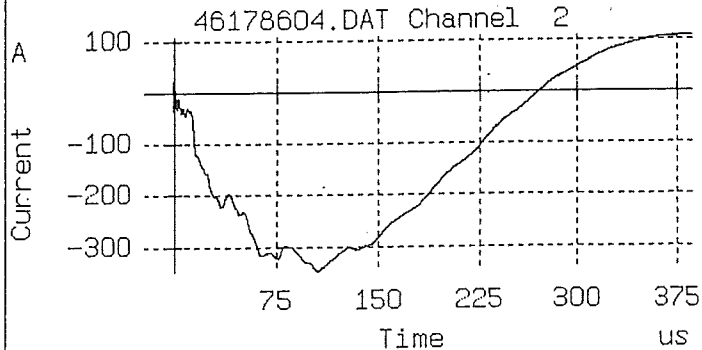
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Max:-347.8A Min:106.5A



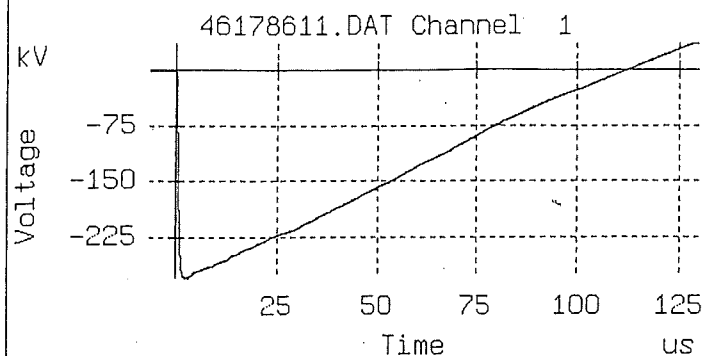
CS 700 100% LI full

-548.6kV T1=1.15us T2=56us



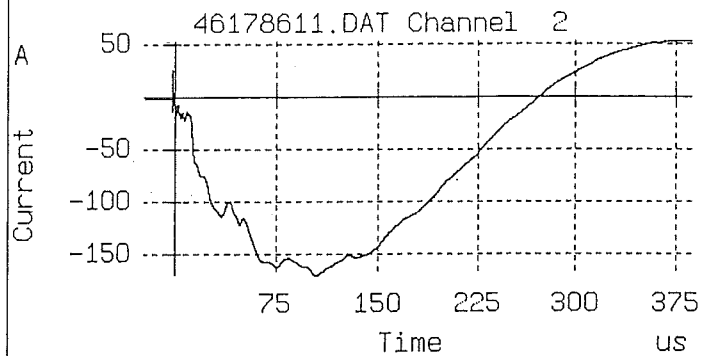
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Max:-348.4A Min:105.8A



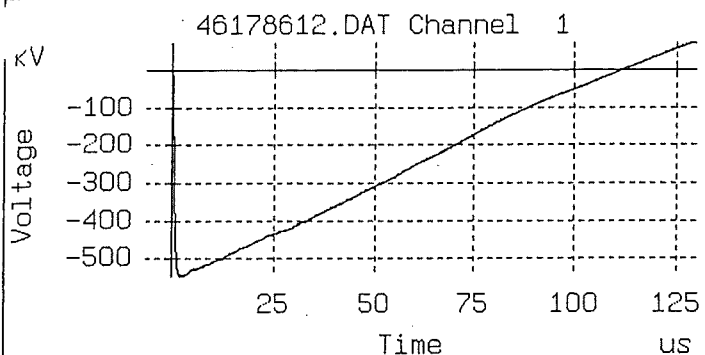
CS 700 50% LI full

-279.3kV T1=1.13us T2=56.7us



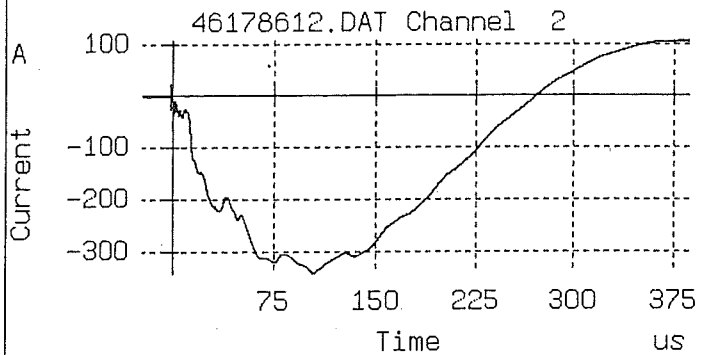
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Max:-169.9A Min:53.32A



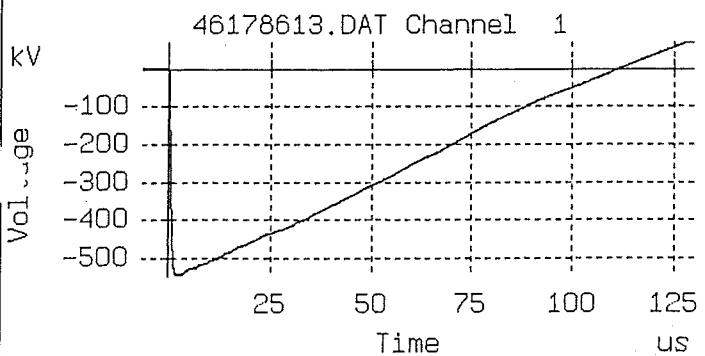
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-547kV T1=1.16us T2=56.7us



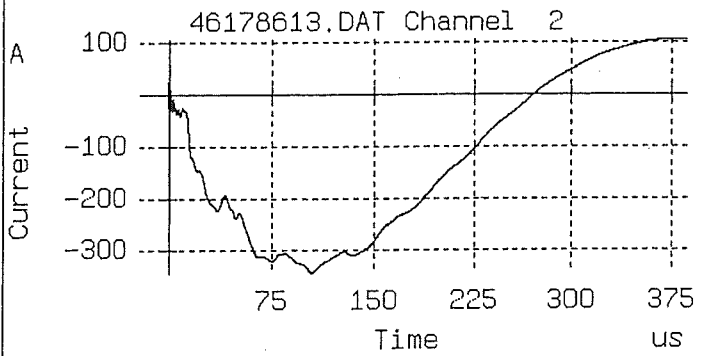
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Max:-342.3A Min:105.8A



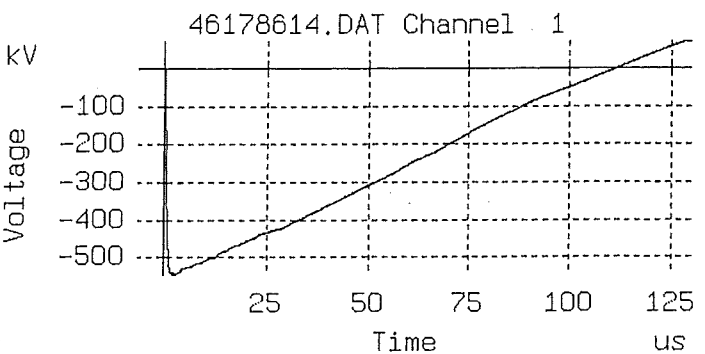
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-547kV T1=1.16us T2=56.8us



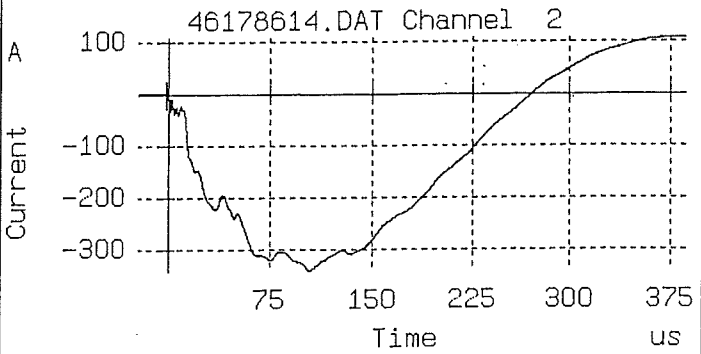
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Max:-342.3A Min:105.8A



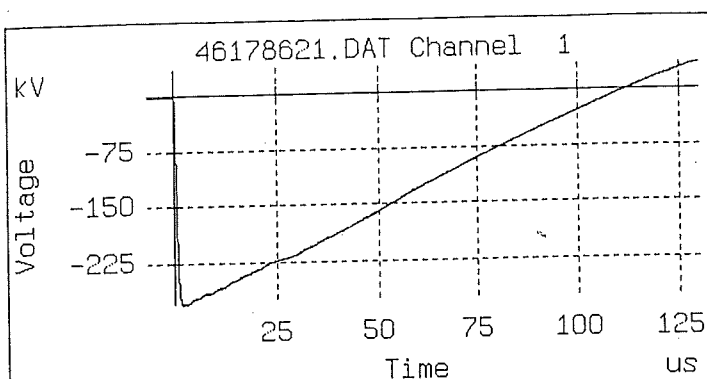
CS 700 100% LI full

-547.8kV T1=1.16us T2=56.8us

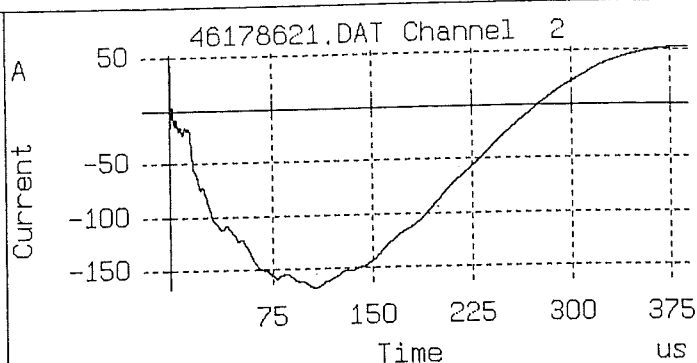


S1 100% LI full

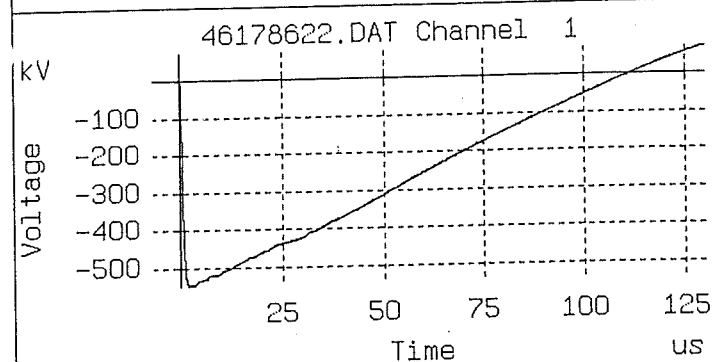
Max:-342.3A Min:105.8A



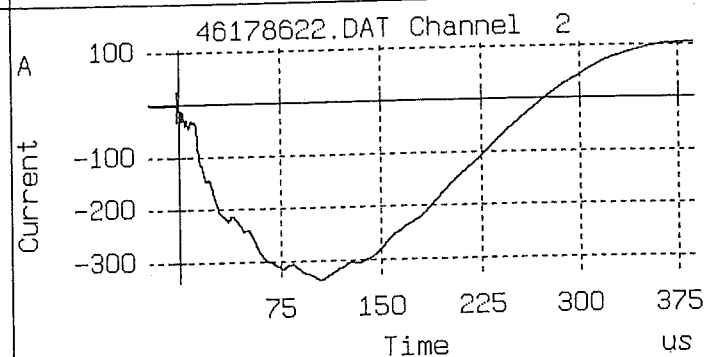
CS 700 50% LI full
-279kV T1=1.12us T2=56.2us



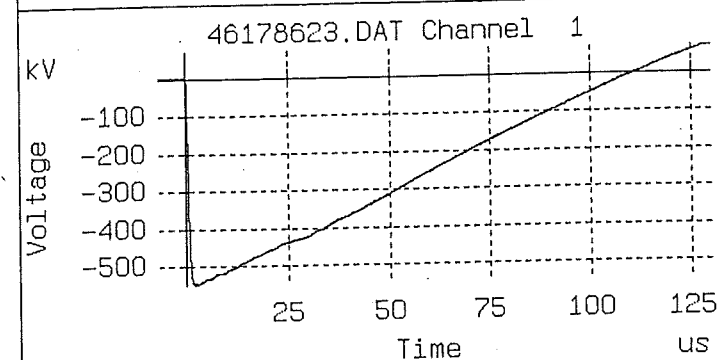
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Max:-166.7A Min:53.03A



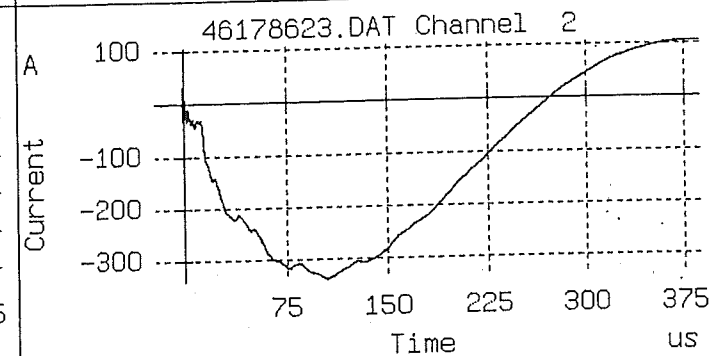
CS 700 100% LI full
-547.8kV T1=1.15us T2=56.2us



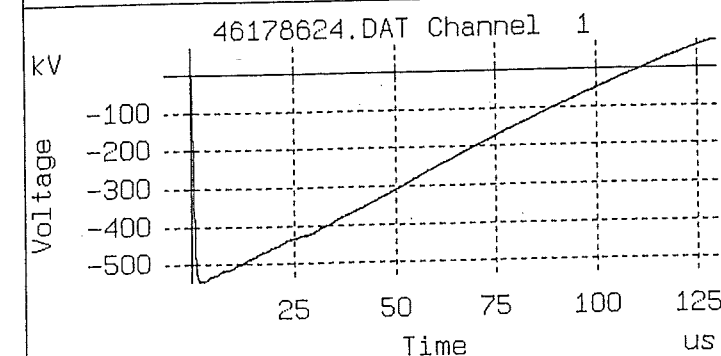
S1 100% LI full
Max:-336.9A Min:104.6A



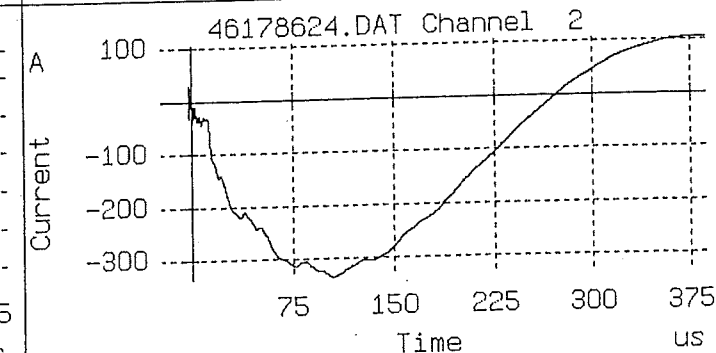
CS 700 100% LI full
-548.6kV T1=1.15us T2=56.2us



S1 100% LI full
Max:-336.9A Min:105.2A



CS 700 100% LI full
-547.8kV T1=1.15us T2=56.3us



S1 100% LI full
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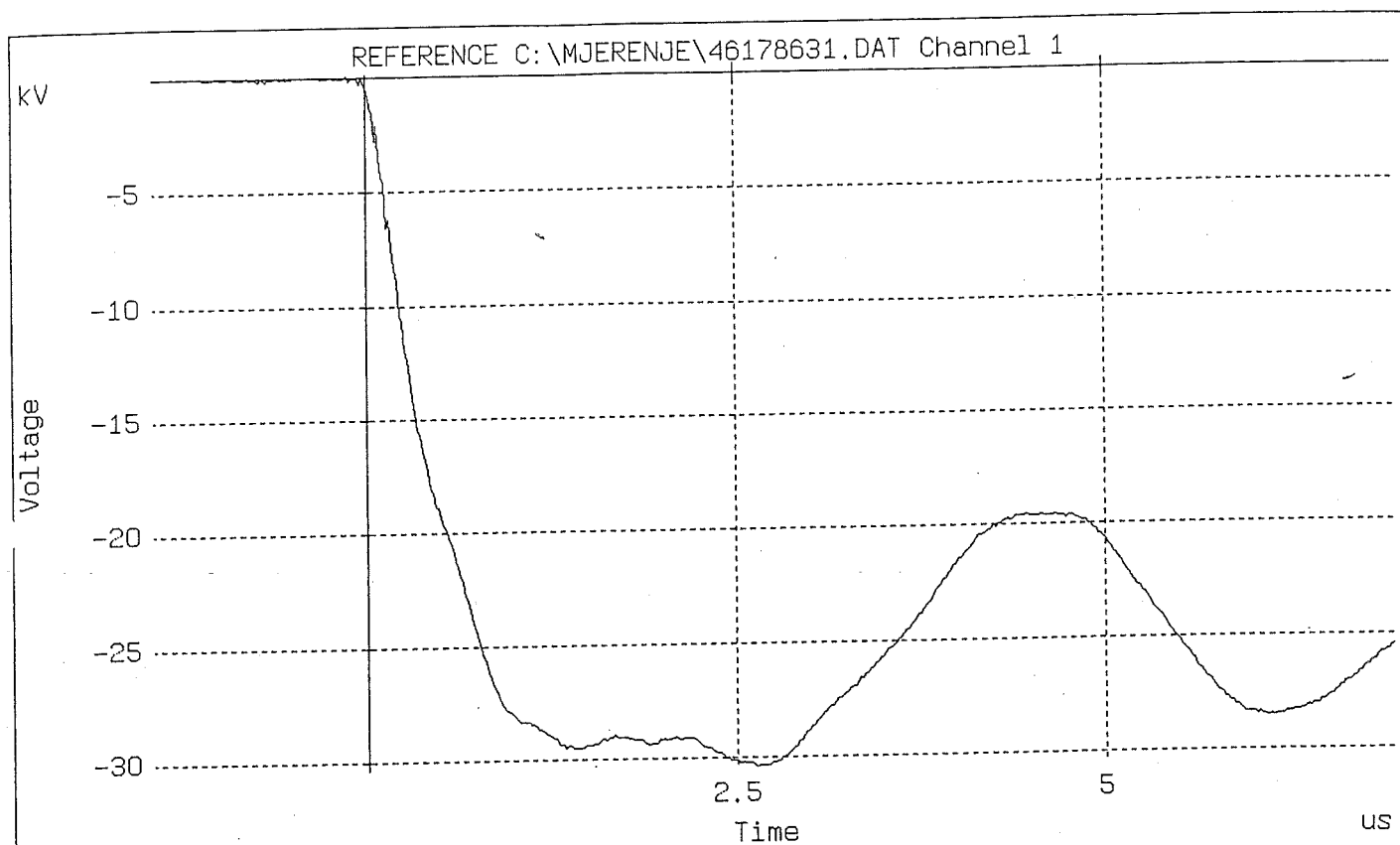
6. Testing of L.V. winding

6.1. Connection of terminals

line terminal under test	connected to the impulse voltage generator
other line terminals of the winding under test	earthed through resistors of 400 Ω and shunt S1
1U, 1V, 1W, 1N	short circuited and directly earthed

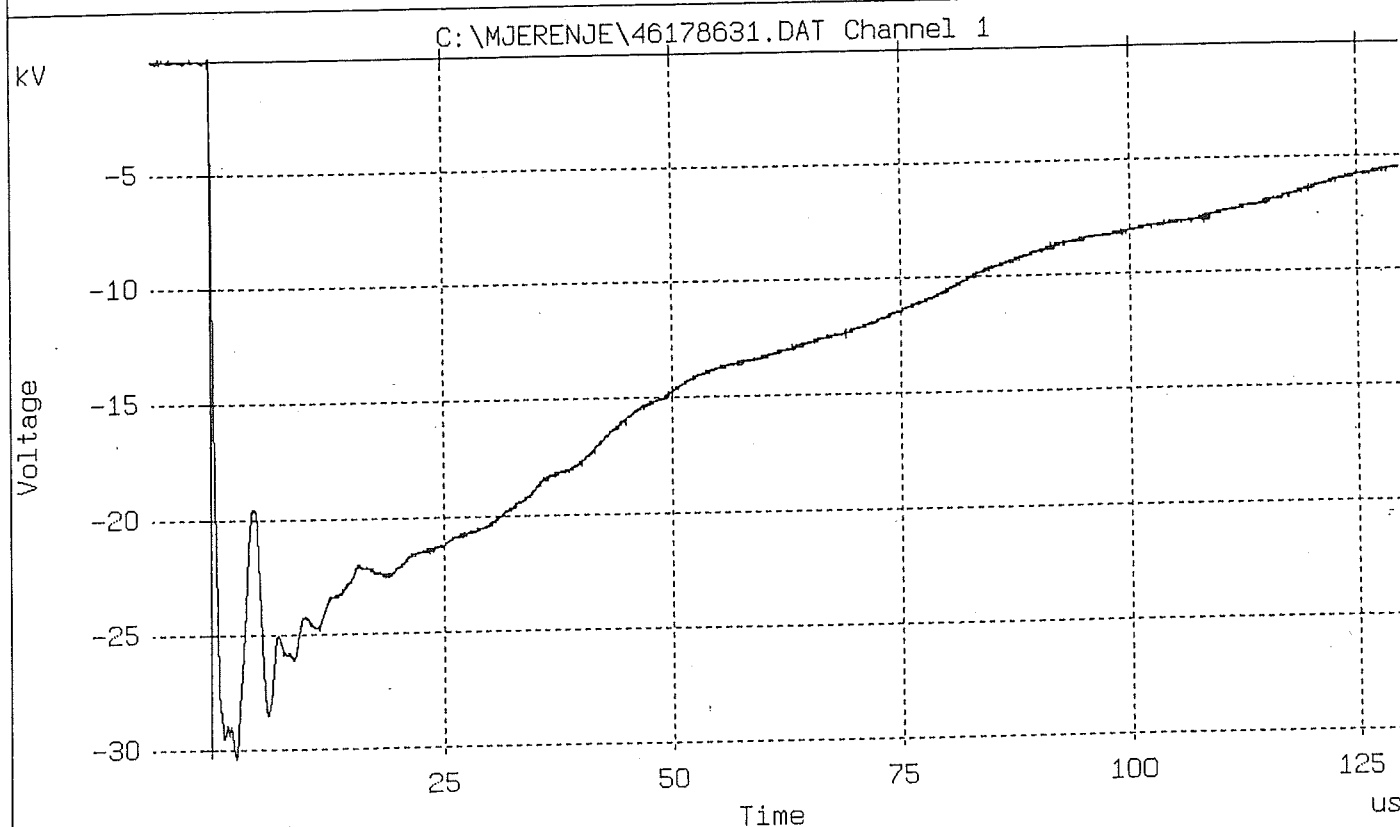
6.2. Order of tests

Terminal	Tap position	Description	Page
2U	-	Voltage wave shape check	8
		Applied voltage and current through shunt S1 oscillograms	9
2V	-	Applied voltage and current through shunt S1 oscillograms	10
2W	-	Applied voltage and current through shunt S1 oscillograms	11



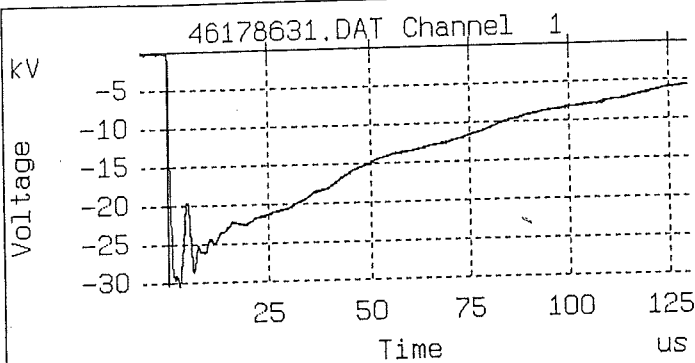
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-30.3kV T1=1.13us T2=47.7us

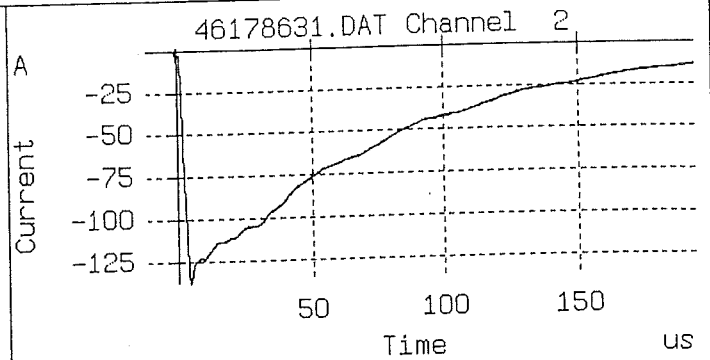


CS 700 50% LI full

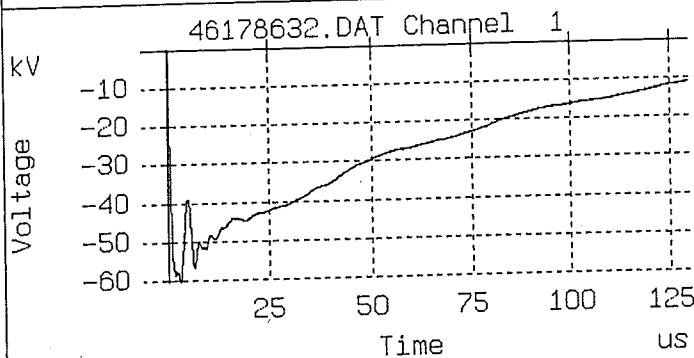
-30.3kV T1=1.13us T2=47.7us



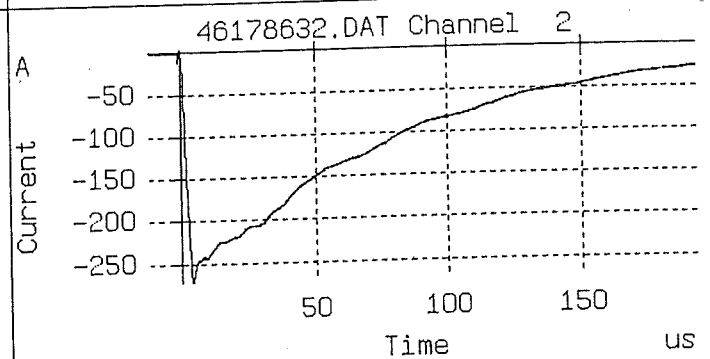
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-30.3kV T1=1.13us T2=47.7us



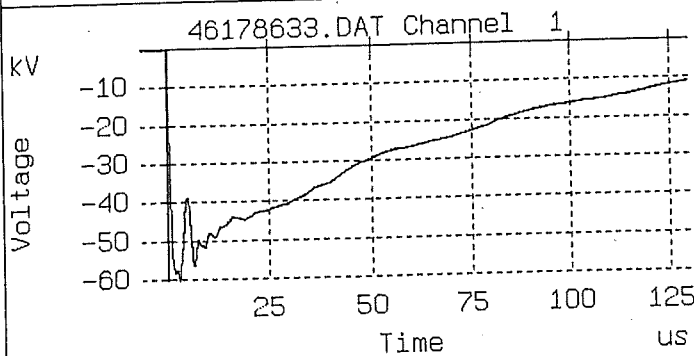
S1 50% LI full
Max:-137.6A Min:1.641A



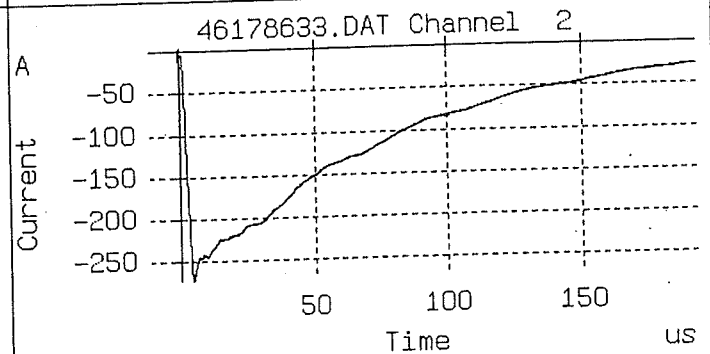
CS 700 100% LI full
-60.16kV T1=1.14us T2=48.6us



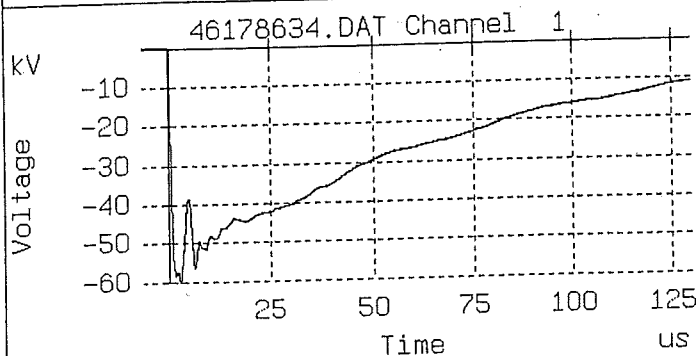
S1 100% LI full
Max:-271.9A Min:3.281A



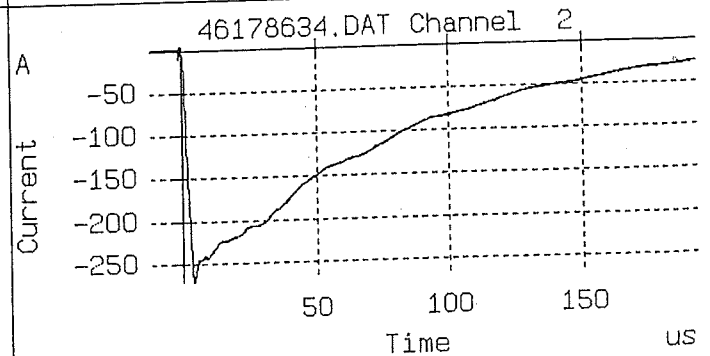
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-60.08kV T1=1.14us T2=48.4us



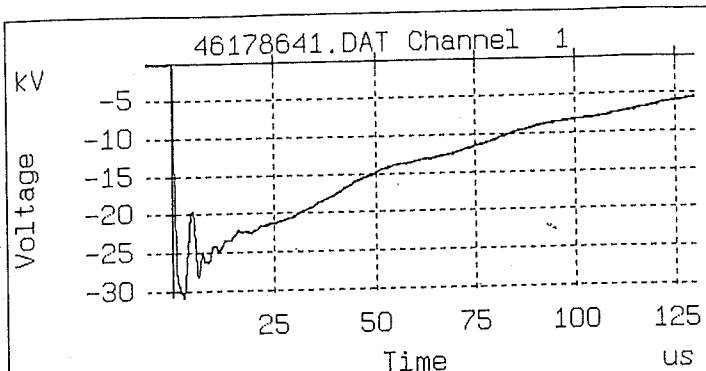
S1 100% LI full
Max:-271.4A Min:3.281A



CS 700 100% LI full
-60.08kV T1=1.14us T2=48.4us

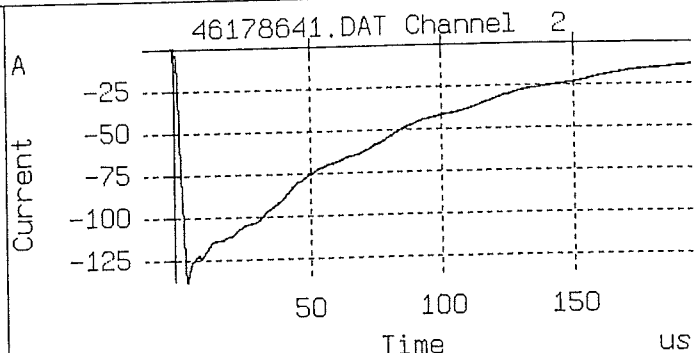


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Max:-271.4A Min:3.281A



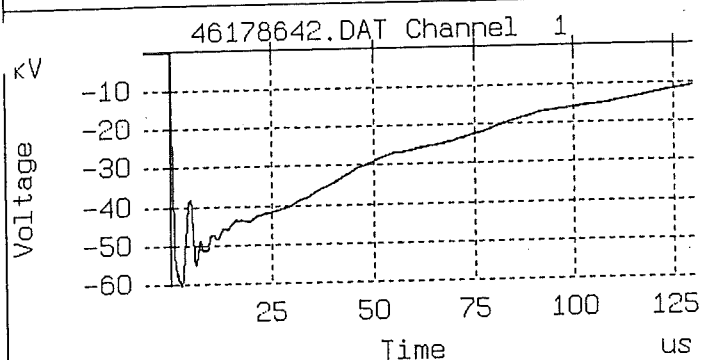
CS 700 50% LI full

-30.76kV T1=1.19us T2=47.4us



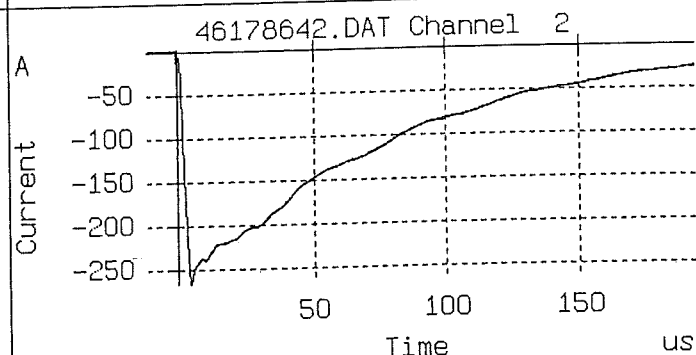
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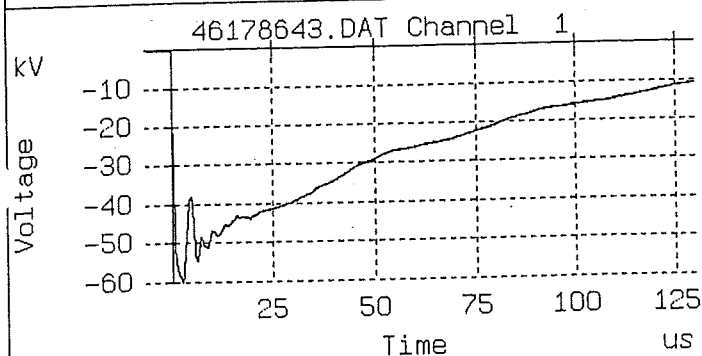
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-60.16kV T1=1.23us T2=47.3us



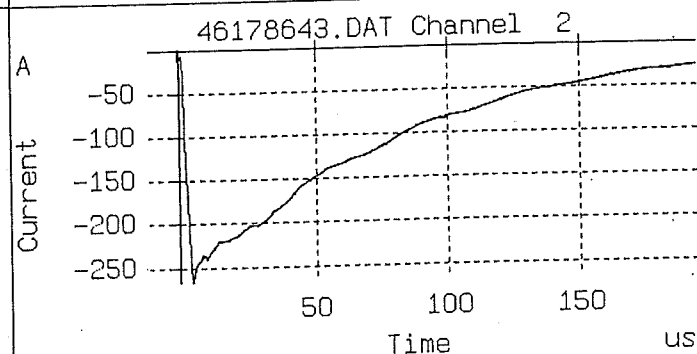
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Max:-266.7A Min:1.875A



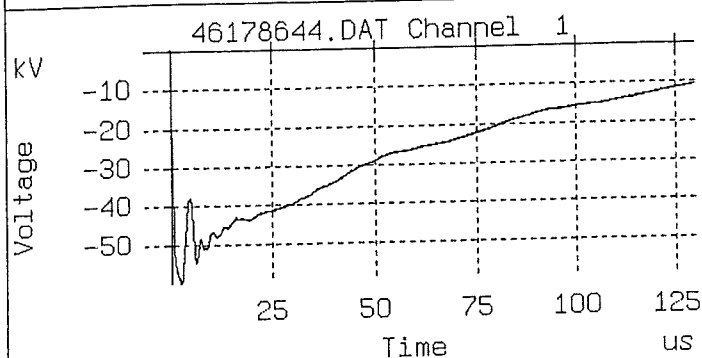
CS 700 100% LI full

-59.93kV T1=1.23us T2=47.6us



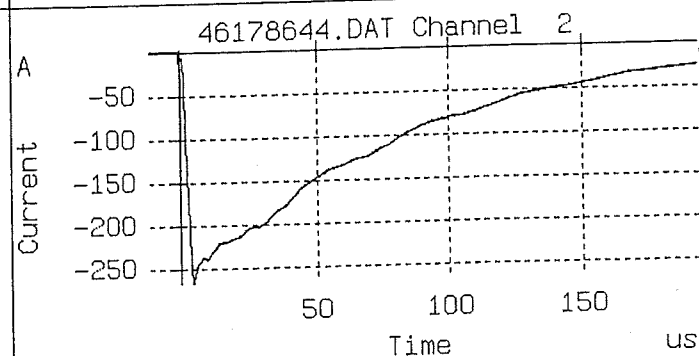
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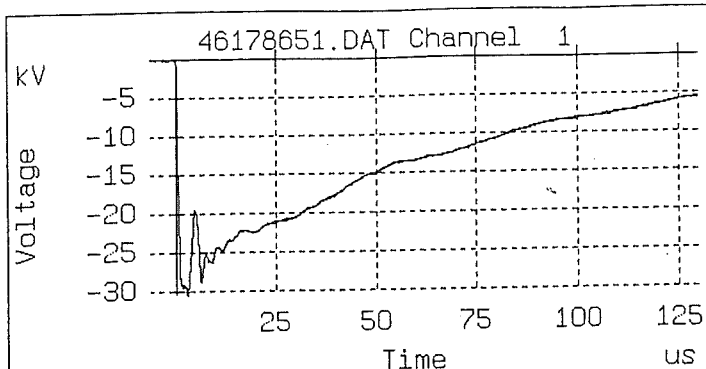
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-59.93kV T1=1.24us T2=47.4us



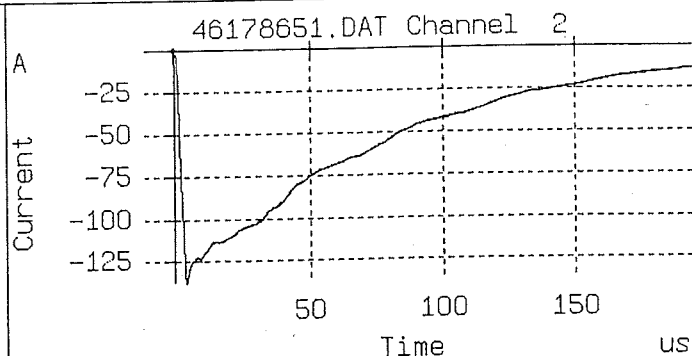
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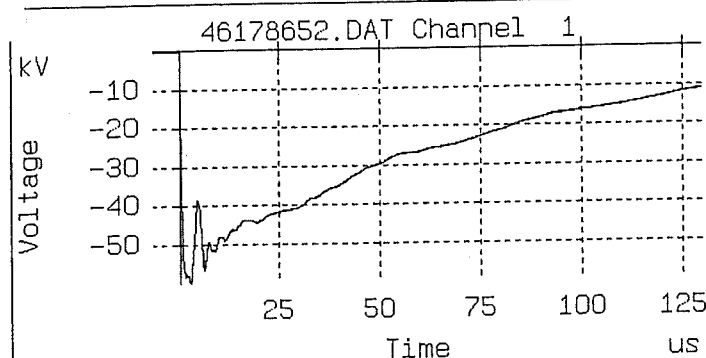
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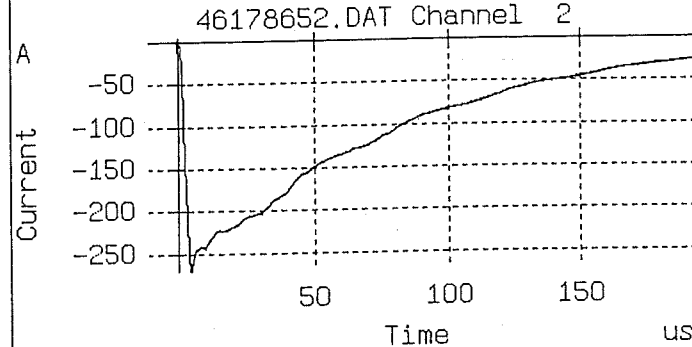
S1 50% LI full1

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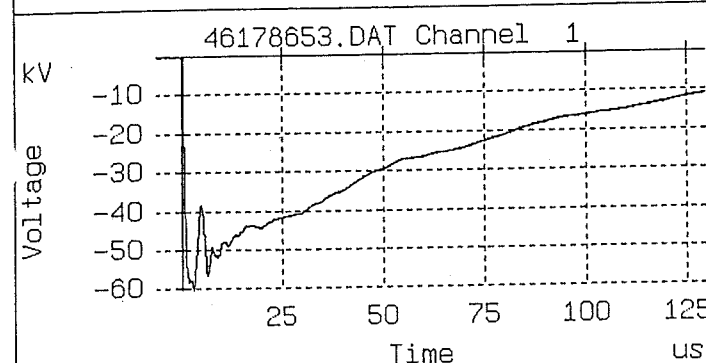
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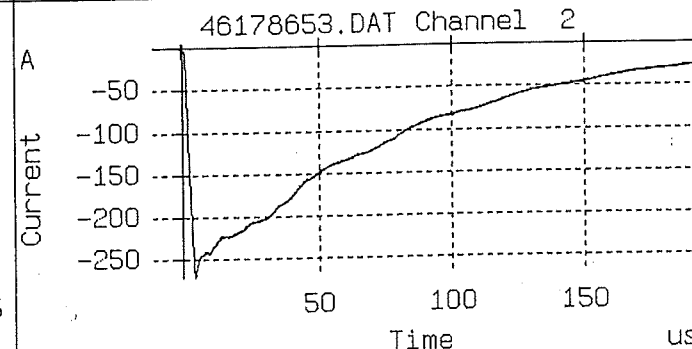
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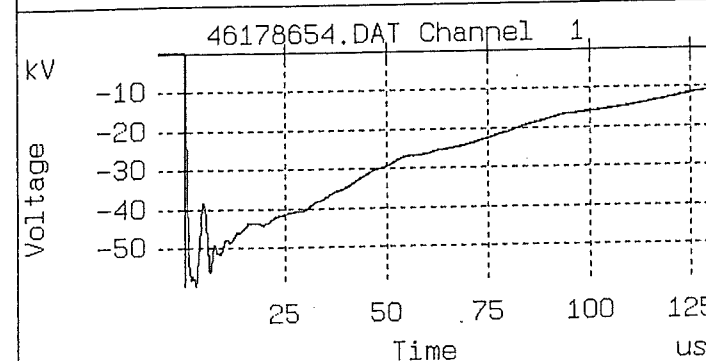
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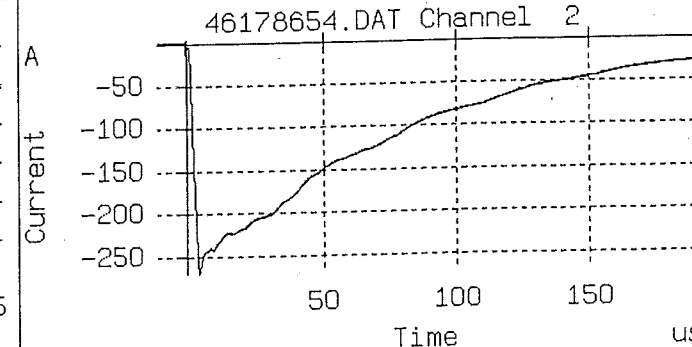
S1 100% LI full1

Max:-270A Min:4.688A



CS 700 100% LI full1

-59.86kV T1=1.11us T2=48.4us



S1 100% LI full1

Max:-270A Min:3.281A

[illegible]