



# HEAD OFFICE AND PLANT

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## FORGED STEEL VALVES

Cod. Fisc. e P. IVA 03076750169 - Cap. Soc. € 8.000.000,00 i.v.  
Registro Imprese BG 03076750169 - R.E.A. 347477  
VAT Registration Number: IT 03076750169  
Società a Salvo di direzione e coordinamento della società ALLBEL srl Reg. Imp. BG nr. 0260520169

OUR JOB N°  
**040791**  
POSITION  
**005**  
YOUR P.O. N°

90021150I/STOCK-DIN-GLOBE

ITEM  
**5**  
Q.TY  
**300**  
36

DESCRIPTION  
GLOBE VALVE OS&Y BB FB FL DIN  
DN25 " C22.8/1.4006"/INT+13Cr PN40 FORM B1  
4B SK 215 FORM B1

TAG  
DAVR418001E001

|                |                                         |                              |                             |                                             |                                      |
|----------------|-----------------------------------------|------------------------------|-----------------------------|---------------------------------------------|--------------------------------------|
| TEST PRESSURES | <input checked="" type="checkbox"/> BAR | <input type="checkbox"/> PSI | TEST RESULT                 | <input checked="" type="checkbox"/> CONFORM | <input type="checkbox"/> NOT CONFORM |
| HYDROSTATIC    | BODY & BACKSEAT                         | PNEUM. SEAT                  | HYDROSTATIC AND PNEUMATIC   | <input type="checkbox"/> NOT CONFORM        |                                      |
|                |                                         |                              | VISUAL AND DIMENSIONAL TEST | <input checked="" type="checkbox"/> CONFORM | <input type="checkbox"/> NOT CONFORM |

NOTES  
\* HARD FACING OVERLAY: AWS R Co Cr A (STELLITE GR. 6)  
MATERIAL ACCORDING TO AD2000-MERKBLATT A4

- V15046 V15081 V15082 V15083 V15085  
V15088 V43080 V81008 V82011 V82021  
V82033 V82041 V82053 V84033 V84034  
V84092 V84093 V87020 V87021 V87060  
V87061 V87062 V87063 V87064 V88083  
V88084 V88085 V88086 V88087 V88088  
V88089 V88090 V90081 V90082 V90083  
V90085

## INSPECTION CERTIFICATE according to

☒ UNI EN 10204 - 3.1 B ☐

### TEST PROCEDURE & SPECIFICATION

☒ API 598 ☒ ANSI/ASME B 16.34 ☐  
☒ MSS SP.61 ☒ BS 6755 ☐  
☒ DIN 3230 T.3 ☐

## CERTIFICATE

N° **C 040791-005/01**

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### CUSTOMER

**SIEMANN ECONOSTO GMBH & CO. KG**  
**FREIGRAFENWEG 2**  
**D-44357 DORTMUND ( )**

### CHEMICAL ANALYSIS

COMPONENT  
MATERIAL  
HEAT NR

MECHANICAL PROPERTIES. IMPACT TESTS

TESTS  
TENSILE  
Yield  
N/mm2

ELONGATION  
RED. OF AREA  
1 JOULE

2 JOULE

3 JOULE

TEST TEMP.  
HARDNESS  
HB

1 JOULE

2 JOULE

3 JOULE

TEST TEMP.

HARDNESS

HB

1 JOULE

2 JOULE

3 JOULE

TEST TEMP.

HARDNESS

HB

1 JOULE

2 JOULE

3 JOULE

TEST TEMP.

HARDNESS

HB

1 JOULE

2 JOULE

3 JOULE

TEST TEMP.

HARDNESS

HB

1 JOULE

2 JOULE

3 JOULE

TEST TEMP.

HARDNESS

HB

TUV

REGISTERED

APIQ

REGISTERED

ISO 9001

ISO REG. N° 0357

ACHILLES

STOOMWEZEN

REGISTERED

ISO 9001

ACHILLES

STOOMWEZEN

REGISTERED

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ISO 9001

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Each single component of the valve which is mentioned in this certificate has been manufactured and tested fully in accordance with its own material specification as above indicated.

The reported values are strictly in accordance with the original mill certificates.

THIRD AUTHORITY

CLIENT INSPECTION DEPT

INSPECTION DEPT.

LVF S.p.A.  
Quality Control Dept.

DATE

DATE

DATE 19/11/2004