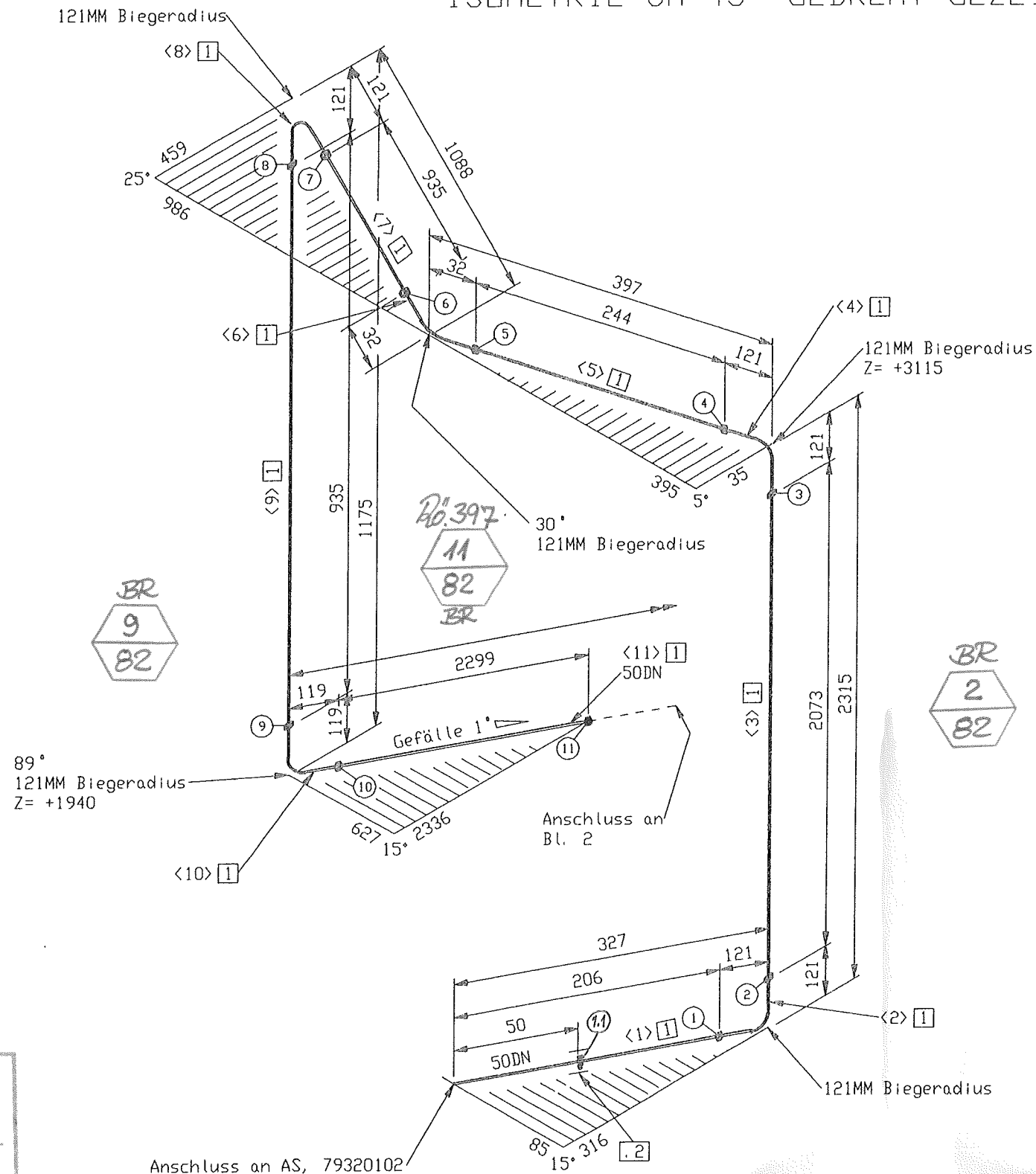


ISOMETRIE UM 45° GEDREHT GEZEICHNET



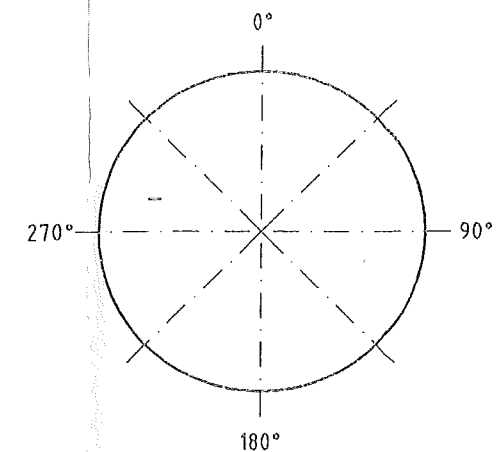
Stückliste

Lfd Nr.	Benennung	DN (MM)	Sachnummer	Menge	Gewicht (kg)
1	Rohr 60,3 X 3,9 ALMG4, 5MN W27	50	77038146	10502 MM	19.6
2	Bordscheibe gezeichnet auf 79313040	50	79313042	1	0.6
Summe Masse					20.2

Rohrzuschnitt

Rohr Stk.	Länge (MM)	DN (MM)	Benennung	Rohr Ende 1	Rohr Ende 2	Sachnummer
<1>	206	50				77038146
<2>	190	50	PLD BEND<1>			77038146
<3>	2073	50				77038146
<4>	190	50	PLD BEND<1>			77038146
<5>	244	50				77038146
<6>	63	50	PLD BEND<1>			77038146
<7>	935	50				77038146
<8>	190	50	PLD BEND<1>			77038146
<9>	935	50				77038146
<10>	188	50	PLD BEND<1>			77038146
<11>	2299	50				77038146
<12>	63	50	PLD BEND<1>			77038146
<13>	938	50				77038146
<14>	190	50	PLD BEND<1>			77038146
<15>	114	50				77038146
<16>	96	50	PLD BEND<1>			77038146
<17>	229	50				77038146
<18>	190	50	PLD BEND<1>			77038146
<19>	175	50				77038146
<20>	190	50	PLD BEND<1>			77038146
<21>	205	50				77038146
<22>	190	50	PLD BEND<1>			77038146
<23>	175	50				77038146
<24>	190	50	PLD BEND<1>			77038146
<25>	44	50				77038146

pipng support, piping guides
View from top



Rohr DN (MM) 50
CL Länge (MM) 10501

E		MATERIAL: HANAU AL		All components cleared for oxygen	
D		Workpiece edges	SCALE	TOLERANCES:	Simfor:
C		±0.5		DN 28005	MASS
B		outside		DN 8570	kg
A		held		DN 7168 milled	Replaced:
1	Rev. No.	Date	By	DATE: 09.08.2005	
ISO-Methode E				NAME: H.Schneider	
This drawing is not to be reproduced, copied or used directly or indirectly in any way detrimental to our interests unless specifically authorized in writing by				CHECK: Frickhöfer 09/08/05	
Air Liquide AGS GmbH Hanau				JOB CODE / REFERENCE:	
				K70101, ASU No.9 Kosice	
Title:				DL 21024	
				SHEET: 1 OF SHEET: 3	
				DRAWING No.: 79320058	
				F Z	C

Essener Hochdruck-
Rohrleitungsbau
Original
10. OKT. 2005
ist in rot gestempelt

WEHLHAUT
1.1
82

ESSENER HOCHDRUCK-
ROHRLEITUNGSBAU
AS BUILT

Anschluss an AS, 79320102
X= - 5388
Y= + 1359
Z= +801