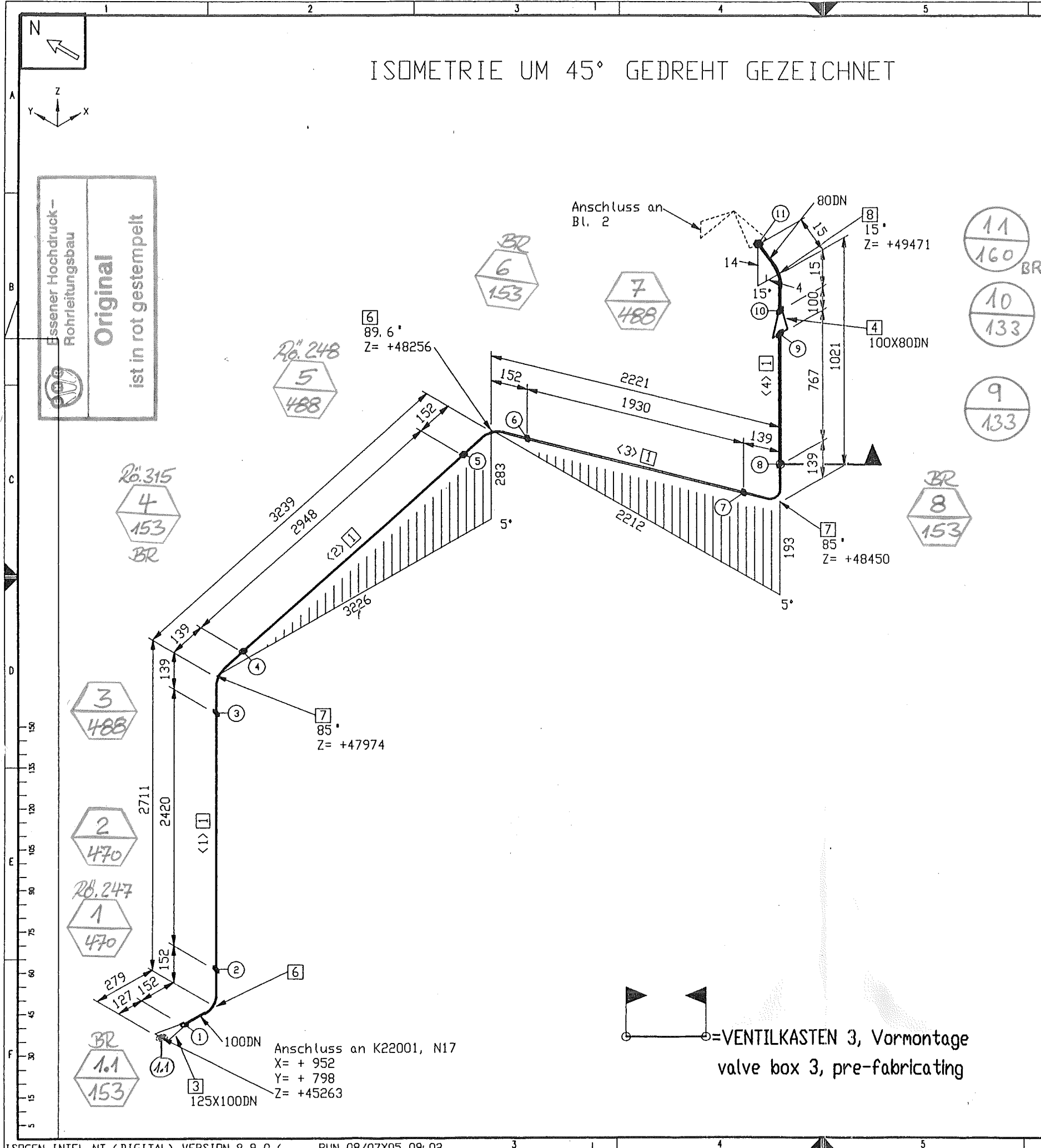


ISOMETRIE UM 45° GEDREHT GEZEICHNET



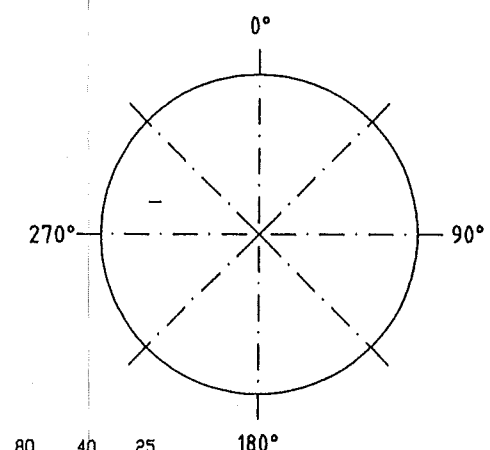
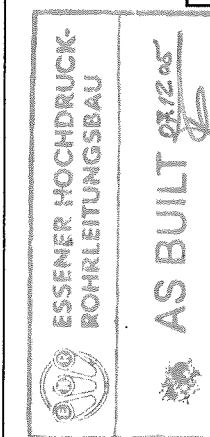
Stückliste

Lfd Nr.	Benennung	DN (MM)	Sachnummer	Menge	Gewicht (kg)
1	ROHR 114,3 X 6 ALMG4, 5MN W27	100	77038148	9360 MM	48.3
2	ROHR 48,3 X 5,1 ALMG4, 5MN W27	40	77038145	100 MM	0.2
Fitting					
3	RED. -STÜCK-K-143, 3 x 6,5-114,3 x 6,0	125X100	793.13683	1	1.0
4	RED. -STÜCK-K-114, 3 x 6,0- 88,9 x 5,5	100X80	793.13691	2	1.2
5	ANALYSELEITUNG	100X25	793.13574	1	44.0
6	BOGEN 114,3x6 DIN2605-2-90-3 ALMG4, 5MN	100	77038157	3	4.0
7	BOGEN 114,3x6 DIN2605-2-90-3 ALMG4, 5MN	100	77038157_1	2	2.7
8	BOGEN 88,9x5,5 DIN2605-2-90-3 ALMG4, 5MN	80	77038156	1	0.7
Ventil					
9	Eck-Ventil AL DN 80 / PN 40	80	770.38867	1	60.0
Summe Masse					182.1

Rohrzuschnitt

Rohr Stk.	Länge (MM)	DN (MM)	Bemerkung	Rohr Ende 1	Rohr Ende 2	Sachnummer
<1>	2420	100				77038148
<2>	2948	100				77038148
<3>	1930	100				77038148
<4>	767	100				77038148
<5>	568	100				77038148
<6>	100	40				77038145
<7>	727	100				77038148

MATERIAL KONTR.		
CHECK OF MAT.		
SCHWEISSEN		
WELDING		
MECHAN. FERTIGST.		
MECHAN. COMPL.		
DRUCKPROBE		
PRESSURE TEST		
EHR-PROJ.-NO:	C-13005	
	ESSENER HOCHDRUCK- ROHRLEITUNGSBAU GMBH	Air Liquide AGS GmbH



Rohr DN (MM)	125	100	80	40	25
CL Länge (MM)	127	11028	340	100	102

MATERIAL: HANAU AL		All components cleaned for oxygen	
Workpiece edges	ISO-Methode E	SCALE	TOLERANCES:
1-0.3			DN 28005
outside			DN 6570
inside			DN 7168 mittel
DATE: 08.07.2005	NAME: H.Schneider	CECH: Frickhöfer 08/07/05	
JOB CODE / REFERENCE:	K70101, ASU No.9 Kosice		
Title:	DL 40007		
Air Liquide AGS GmbH Hanau	SHEET: 1 OF SHEET: 2		
	DRAWING No: 79319863		