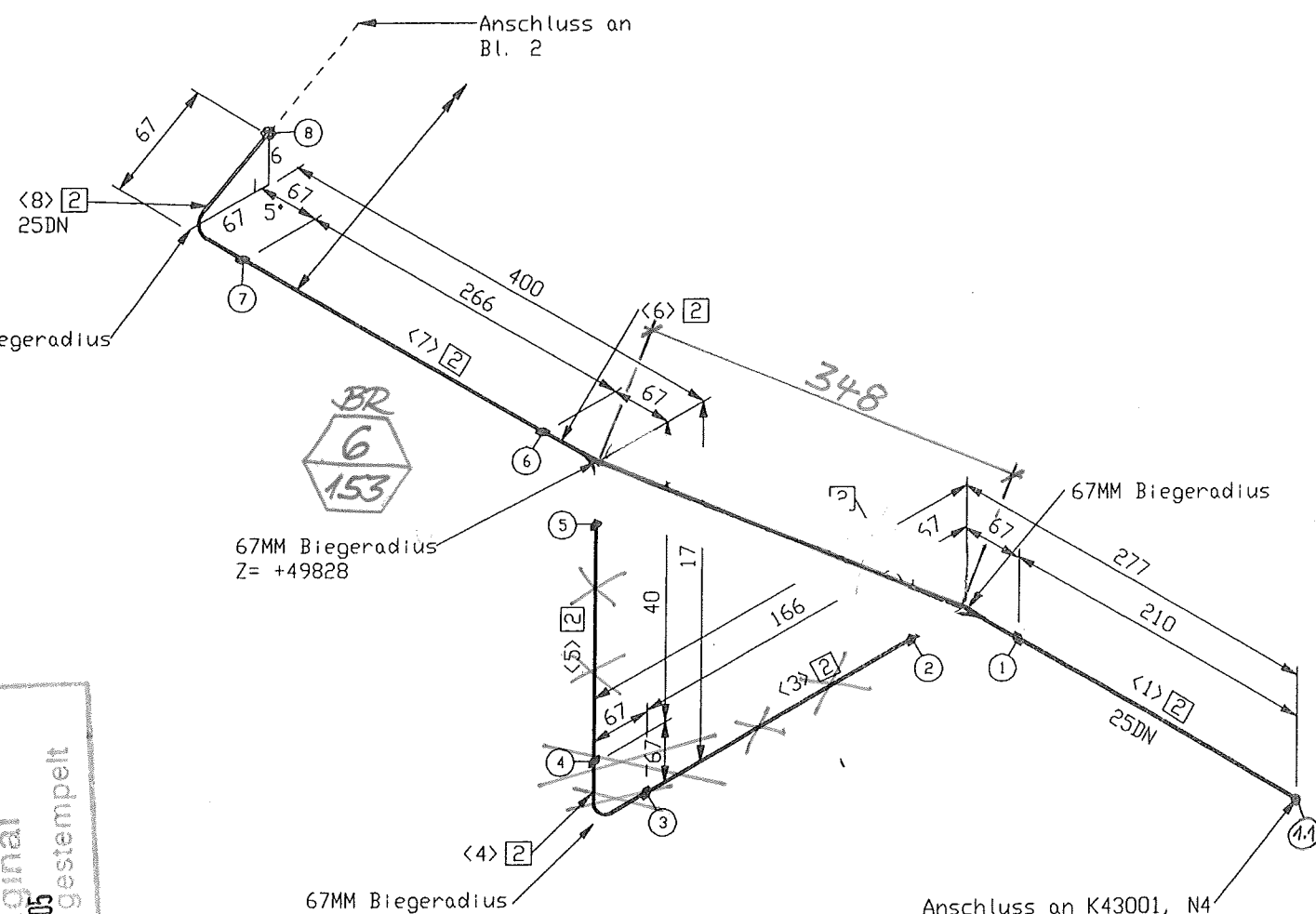


ISOMETRIE UM 45° GEDREHT GEZEICHNET



Anschluss an K43001, N4
X= + 1600
Y= - 1850
Z= +49654

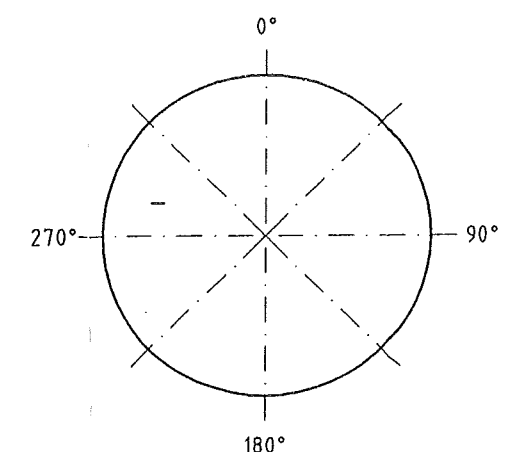
Stückliste

Lfd Nr.	Benennung	DN (MM)	Sachnummer	Menge	Gewicht (kg)
1	ROHR 60,3 X 3,9 ALMG4,5MN W27	50	77038146	3129 MM	5.8
2	ROHR 33,4 X 3,4 ALMG4,5MN W27	25	77038144	2778 MM	2.4
Fitting					
3	RED. -STÜCK-K- 60,3 x 3,9- 33,4 x 3,4 gez. auf 79313824	50X25	793.13825	1	0.2
Ventil					
4	Eck-Ventil AL DN 50 / PN 40 Handrad	50	770.38860	1	50.0
Summe Masse					58.4

Rohrzuschnitt

Rohr Stk.	Länge (MM)	DN (MM)	Bemerkung	Rohr Ende 1	Rohr Ende 2	Sachnummer
<1>	210	25				77038144
<2>	105	25	PLD BEND(1)			77038144
<3>	166	25				77038144
<4>	105	25	PLD BEND(1)			77038144
<5>	40	25				77038144
<6>	105	25	PLD BEND(1)			77038144
<7>	266	25				77038144
<8>	105	25	PLD BEND(1)			77038144
<9>	953	25				77038144
<10>	105	25	PLD BEND(1)			77038144
<11>	366	25				77038144
<12>	105	25	PLD BEND(1)			77038144
<13>	88	25	PLD BEND(1)			77038144
<14>	59	25				77038144
<15>	68	50				77038146
<16>	190	50	PLD BEND(1)			77038146
<17>	1022	50				77038146
<18>	190	50	PLD BEND(1)			77038146
<19>	1050	50				77038146
<20>	190	50	PLD BEND(1)			77038146
<21>	150	50				77038146
<22>	190	50	PLD BEND(1)			77038146
<23>	79	50				77038146

pipng support, piping guides
View from top



Rohr DN (MM) 50 25
CL Länge (MM) 3420 2779

E		MATERIAL: HANAU AL		All components cleaned for oxygen	
D		Workpiece edges		SCALE	
C		-0.5		TOLERANCES:	
B		outside		DN 28005	
A		inside		DN 8570	
1		ISO-Methode E		DN 7168 mittel	
Rev. No.		Date		By	
DATE: 05.07.2005		NAME: H.Schneider		Replaced:	
CHECK: Frickhöfer 05/07/05		JOB CODE / REFERENCE:		SHEET: 1 OF SHEET: 3	
This drawing is not to be reproduced, copied or used directly or indirectly in any way detrimental to our interests unless specifically authorized in writing by		K70101, ASU No.9 Kosice		DRAWING No.: 79319838	
Air Liquide AGS GmbH Hanau		Title: RL 43006		F Z C	

Essener Hochdruck-
Rohrleitungsbau
Original
10.01.2005
ist in rot gestempelt

VENTILKASTEN 3, Vormontage
valve box 3, pre-fabricating

