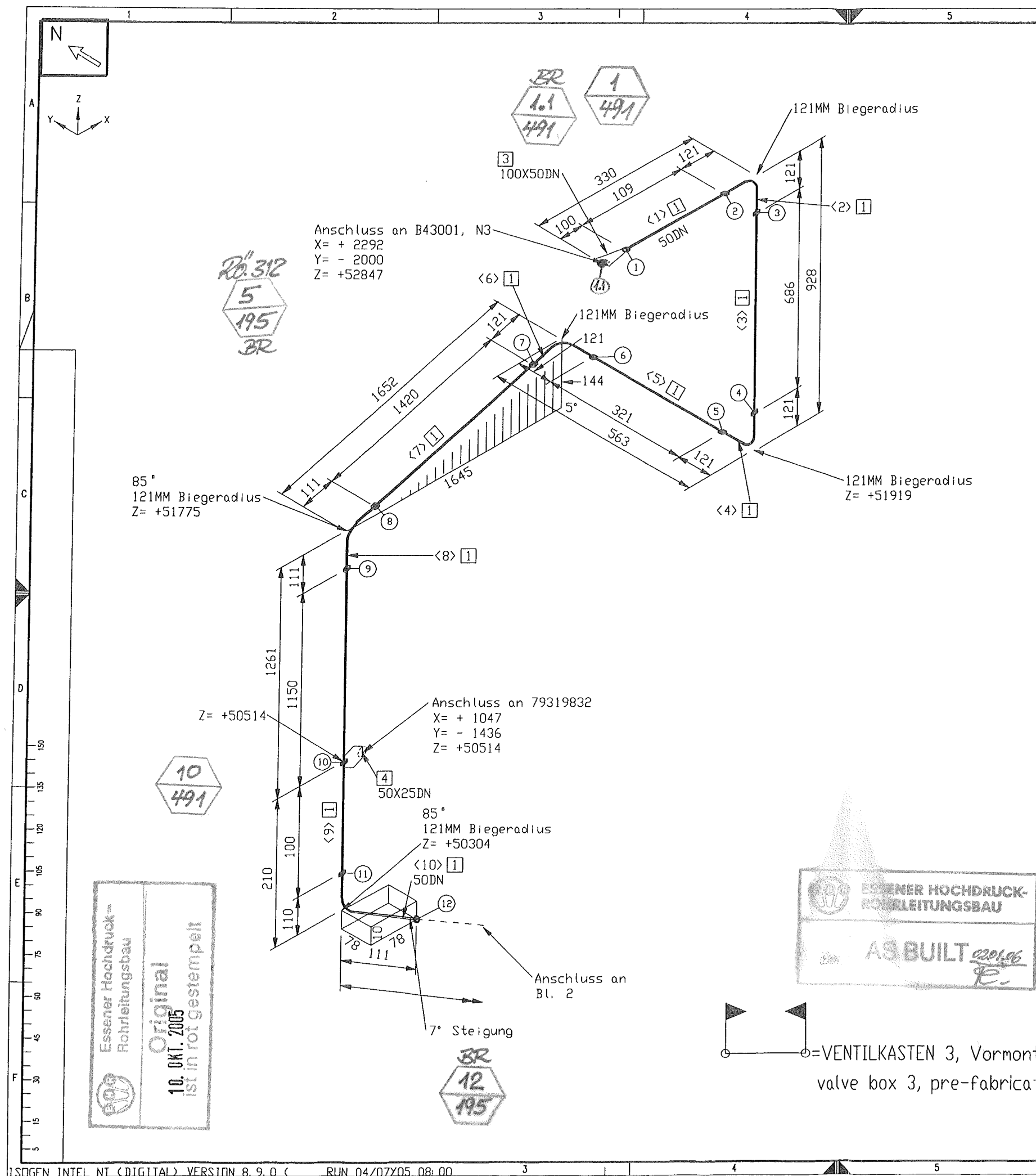




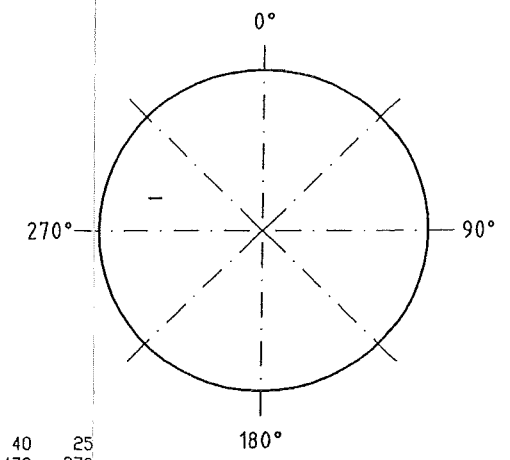
Stückliste

Lfd. Nr.	Benennung	DN (MM)	Sachnummer	Menge	Gewicht (kg)
Rohr					
1	ROHR 60,3 X 3,9 ALMG4, 5MN V27	50	77038146	6710 MM	12.5
2	ROHR 48,3 X 5,1 ALMG4, 5MN V27	40	77038145	1408 MM	2.6
Fitting					
3	RED.-STÜCK-K-114, 3x6-60, 3x3, 9 ALMG4, 5MN	100X50	793.13686	1	0.6
4	T-Stutzen 60,3x3,9 - 33,4x3,4 gez. auf 79311532	50X25	793.13802	1	0.1
5	RED.-STÜCK-K- 60,3 x 3,9- 33,4 x 3,4 gez. auf 79313824	50X25	793.13825	1	0.2
6	RED.-STÜCK-K- 48,3 x 5,1- 33,4 x 5,1 gez. auf 79313824	40X25	793.14612	1	0.1
Ventil					
7	Eck-Ventil AL DN 25 / PN 40	25	770.38864	1	40.0
Summe Masse					56.1

Rohrzuschnitt

Rohr Stk.	Länge (MM)	DN (MM)	Bemerkung	Rohr Ende 1	Rohr Ende 2	Sachnummer
<1>	109	50				77038146
<2>	190	50	PLD BEND<1>			77038146
<3>	686	50				77038146
<4>	190	50	PLD BEND<1>			77038146
<5>	321	50				77038146
<6>	190	50	PLD BEND<1>			77038146
<7>	1420	50				77038146
<8>	180	50	PLD BEND<1>			77038146
<9>	1250	50				77038146
<10>	179	50	PLD BEND<1>			77038146
<11>	1590	50				77038146
<12>	148	50	PLD BEND<1>			77038146
<13>	257	50				77038146
<14>	768	40				77038145
<15>	152	40	PLD BEND<1>			77038145
<16>	488	40				77038145

pipng support, piping guides
View from top



Rohr DN (MM)	100	50	40	25
CL Länge (MM)	100	6786	1472	270

E		MATERIAL: HANAU AL		All components cleaned for oxygen	
D		Workpiece edges	SCALE	TOLERANCES:	Similar:
C		±0.5		DN 28005	Subst:
B		±0.3		DN 8570	Replaced:
A		±0.1		DN 7168 mittel	
I	Rev. No.	Date	By	ISO-Methode E	
This drawing is not to be reproduced, copied or used directly or indirectly in any way detrimental to our interests unless specifically authorized in writing by			DATE: 04.07.2005	NAME: H.Schneider	
			CHECK: Frickhöfer-04/07/05		
			JOB CODE / REFERENCE:		
			K70101, ASU No.9 Kosice		
			Title:		
			Air Liquide AGS GmbH Hanau		
			AL 43007		
				SHEET: 1 OF SHEET: 2	
				DRAWING No:	F Z
				79319834	C