

BR  
29  
153  
BR

BR  
28  
153  
BR

BR  
33.1  
153  
BR

Anschluss an 79319816  
X= - 1037  
Y= + 524  
Z= +49794

67MM Biegeradius

2856

67

25DN

47

47

45°

Anschluss von  
Bl. 3

45°

<24> [2]

469

663

469

67

568

<25> [2]

28

28

30

31

<26> [2]

1326

1270

<27> [2]

28

32

<28> [2]

45°

67MM Biegeradius

25DN

373

373

28

45°

67MM Biegeradius

45°

67MM Biegeradius

28

31

<26> [2]

1326

1270

<27> [2]

28

32

<28> [2]

45°

67MM Biegeradius

25DN

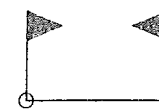
373

373

28

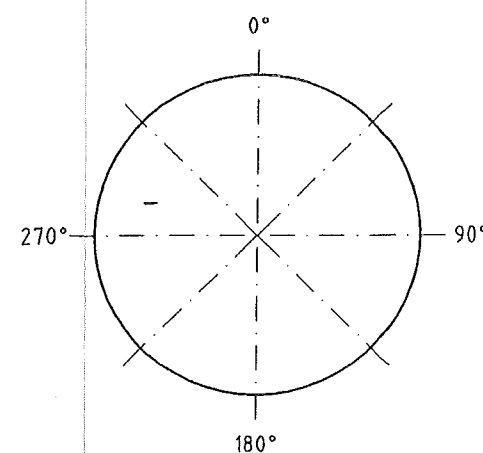
45°

67MM Biegeradius



=VENTILKASTEN 3, Vormontage  
valve box 3, pre-fabricating

View from top



Essener Hochdruck-  
Rohrleitungsbau  
Original  
10. OKT. 2005  
ist in rot gestempelt

ESSENER HOCHDRUCK-  
ROHRLEITUNGSBAU  
AS BUILT

|                                                                                                                                                                  |  |  |  |                         |  |  |  |                                   |  |  |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|-------------------------|--|--|--|-----------------------------------|--|--|--|
| E                                                                                                                                                                |  |  |  | MATERIAL: HANAU AL      |  |  |  | All components cleaned for oxygen |  |  |  |
| D                                                                                                                                                                |  |  |  | Workpiece edges         |  |  |  | SCALE                             |  |  |  |
| C                                                                                                                                                                |  |  |  | -0.5                    |  |  |  | TOLERANCES:                       |  |  |  |
| B                                                                                                                                                                |  |  |  | outside                 |  |  |  | DIN 28005                         |  |  |  |
| A                                                                                                                                                                |  |  |  | inside                  |  |  |  | DIN 8570                          |  |  |  |
| 1                                                                                                                                                                |  |  |  | ISO-                    |  |  |  | DATE: 30.06.2005                  |  |  |  |
| Rev. No.                                                                                                                                                         |  |  |  | Methode E               |  |  |  | NAME: H. Schneider                |  |  |  |
| Date                                                                                                                                                             |  |  |  | By                      |  |  |  | CECK: Frickhöfer 01/07/05         |  |  |  |
| This drawing is not to be reproduced, copied or used directly or indirectly in any way detrimental to our interests unless specifically authorized in writing by |  |  |  | JOB CODE / REFERENCE:   |  |  |  | AIR LIQUIDE                       |  |  |  |
| Air Liquide AGS GmbH Hanau                                                                                                                                       |  |  |  | K70101, ASU No.9 Kosice |  |  |  | SHEET: 4 OF SHEET: 4              |  |  |  |
| Title:                                                                                                                                                           |  |  |  | AL 43015                |  |  |  | DRAWING No.: 79319833             |  |  |  |
|                                                                                                                                                                  |  |  |  |                         |  |  |  | F 2                               |  |  |  |