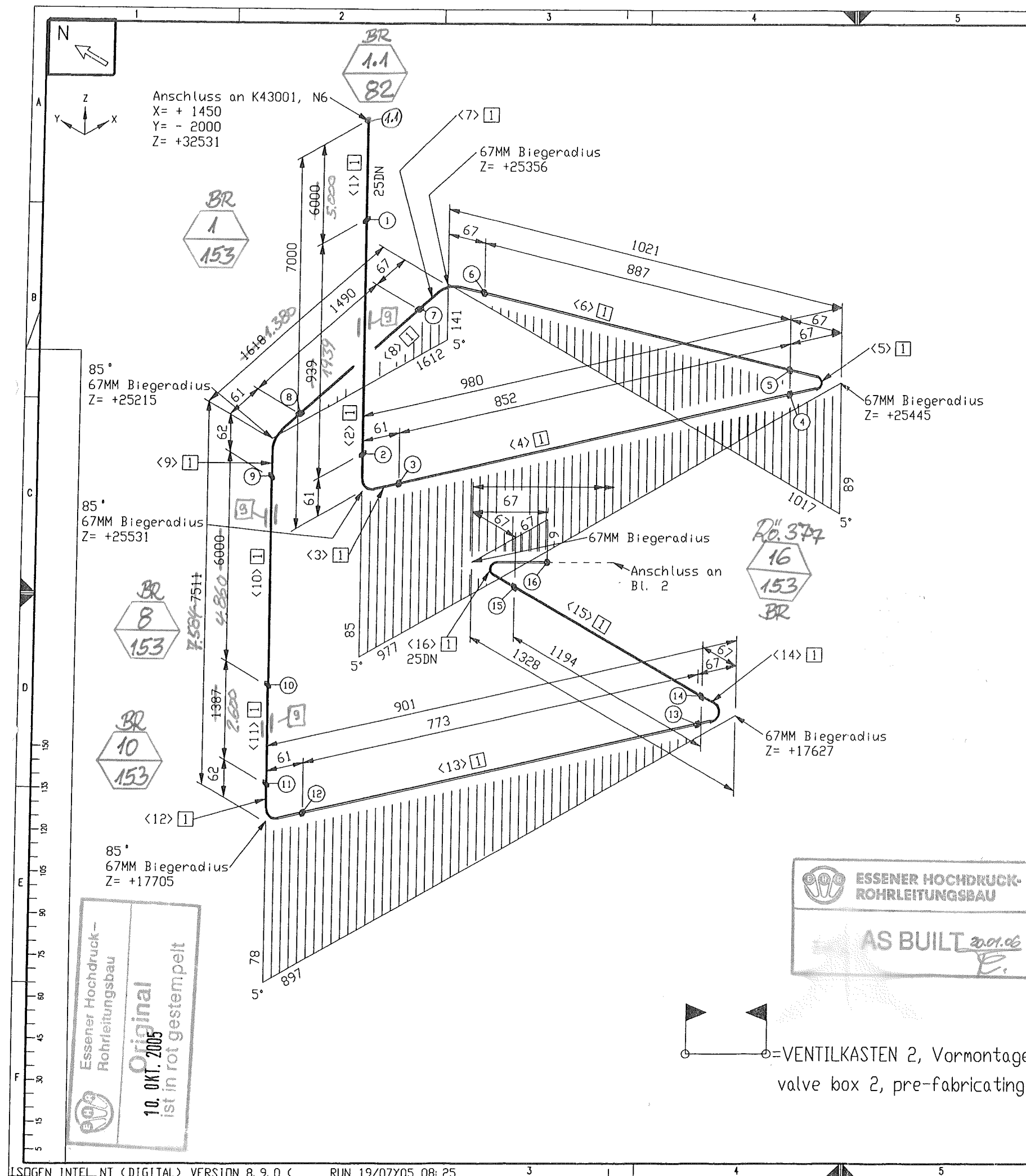




|            |                                                            |               |            |             |          |                 |
|------------|------------------------------------------------------------|---------------|------------|-------------|----------|-----------------|
| 6          |                                                            | 7             |            | 8           |          |                 |
| Stückliste |                                                            |               |            |             |          |                 |
| Lfd<br>Nr. | Benennung                                                  |               | DN<br>(MM) | Sachnummer  | Menge    | Gewicht<br>(kg) |
| Rohr       |                                                            |               |            |             |          |                 |
| 1          | ROHR 33,4 X 3,4                                            | ALMG4,5MN V27 | 25         | 77038144    | 44267 MM | 38.3            |
| 2          | ROHR 33,7 x 2,6                                            | 1.4541        | 25         | 0004748     | 774 MM   | 1.5             |
| Fitting    |                                                            |               |            |             |          |                 |
| 3          | RED. -STÜCK-K- 48,3 x 5,1- 33,4 x 5,1<br>gez. auf 79313824 |               | 40X25      | 793.14612   | 2        | 0.2             |
| 4          | BOGEN 48,3x5,1 DIN2605-2-90-3 ALMG4,5MN                    |               | 40         | 770.38154   | 1        | 0.2             |
| 5          | TRANSITIONJOINT DN 25/PN40                                 |               | 25         | 770.38165   | 1        | 0.4             |
| 6          | ANALYSENLEITUNG                                            |               | 25X25      | 793.13574   | 1        | 44.0            |
| 7          | THERMOMETEREINBAU DN40-DN100                               |               | 25         | 793.12131   | 1        | 0,3             |
| Ventil     |                                                            |               |            |             |          |                 |
| 8          | Eck-Ventil AL DN 25 / PN 40                                |               | 25         | 770.38864   | 1        | 40.0            |
| 9          | HALTERUNG , 0,5 KG/STK.                                    |               | 25         | Summe Masse |          | 124.9           |

|               |               |            |             |                |                |            |
|---------------|---------------|------------|-------------|----------------|----------------|------------|
| Rohrzuschnitt |               |            |             |                |                |            |
| Rohr<br>Stk.  | Länge<br>(MM) | DN<br>(MM) | Bemerkung   | Rohr<br>Ende 1 | Rohr<br>Ende 2 | Sachnummer |
| <1>           | 6000          | 25         |             |                |                | 77038144   |
| <2>           | 939           | 25         |             |                |                | 77038144   |
| <3>           | 99            | 25         | PLD BEND(1) |                |                | 77038144   |
| <4>           | 852           | 25         |             |                |                | 77038144   |
| <5>           | 105           | 25         | PLD BEND(1) |                |                | 77038144   |
| <6>           | 887           | 25         |             |                |                | 77038144   |
| <7>           | 105           | 25         | PLD BEND(1) |                |                | 77038144   |
| <8>           | 1490          | 25         |             |                |                | 77038144   |
| <9>           | 100           | 25         | PLD BEND(1) |                |                | 77038144   |
| <10>          | 6000          | 25         |             |                |                | 77038144   |
| <11>          | 1387          | 25         |             |                |                | 77038144   |
| <12>          | 100           | 25         | PLD BEND(1) |                |                | 77038144   |
| <13>          | 773           | 25         |             |                |                | 77038144   |
| <14>          | 105           | 25         | PLD BEND(1) |                |                | 77038144   |
| <15>          | 1194          | 25         |             |                |                | 77038144   |
| <16>          | 105           | 25         | PLD BEND(1) |                |                | 77038144   |
| <17>          | 583           | 25         |             |                |                | 77038144   |
| <18>          | 105           | 25         | PLD BEND(1) |                |                | 77038144   |
| <19>          | 317           | 25         |             |                |                | 77038144   |
| <20>          | 50            | 25         |             |                |                | 77038144   |
| <21>          | 802           | 25         |             |                |                | 77038144   |
| <22>          | 87            | 25         | PLD BEND(1) |                |                | 77038144   |
| <23>          | 114           | 25         |             |                |                | 77038144   |
| <24>          | 87            | 25         | PLD BEND(1) |                |                | 77038144   |
| <25>          | 1211          | 25         |             |                |                | 77038144   |
| <26>          | 94            | 25         | PLD BEND(1) |                |                | 77038144   |
| <27>          | 2593          | 25         |             |                |                | 77038144   |
| <28>          | 105           | 25         | PLD BEND(1) |                |                | 77038144   |
| <29>          | 1642          | 25         |             |                |                | 77038144   |
| <30>          | 35            | 25         | PLD BEND(1) |                |                | 77038144   |
| <31>          | 673           | 25         |             |                |                | 77038144   |
| <32>          | 101           | 25         | PLD BEND(1) |                |                | 77038144   |
| <33>          | 4666          | 25         |             |                |                | 77038144   |
| <34>          | 93            | 25         | PLD BEND(1) |                |                | 77038144   |
| <35>          | 892           | 25         |             |                |                | 77038144   |
| <36>          | 105           | 25         | PLD BEND(1) |                |                | 77038144   |
| <37>          | 1214          | 25         |             |                |                | 77038144   |
| <38>          | 105           | 25         | PLD BEND(1) |                |                | 77038144   |
| <39>          | 1070          | 25         |             |                |                | 77038144   |
| <40>          | 93            | 25         | PLD BEND(1) |                |                | 77038144   |
| <41>          | 5064          | 25         |             |                |                | 77038144   |
| <42>          | 100           | 25         | PLD BEND(1) |                |                | 77038144   |
| <43>          | 369           | 25         |             |                |                | 77038144   |
| <44>          | 52            | 25         | PLD BEND(1) |                |                | 77038144   |
| <45>          | 1499          | 25         |             |                |                | 77038144   |
| <46>          | 105           | 25         | PLD BEND(1) |                |                | 77038144   |
| <47>          | 774           | 25         |             |                |                | 0004748    |
| Rohr DN (MM)  |               | 40         | 25          |                |                |            |
| CL Länge (MM) |               | 242        | 45351       |                |                |            |

|   |          |      |    |                         |  |                                   |                |
|---|----------|------|----|-------------------------|--|-----------------------------------|----------------|
| E |          |      |    | MATERIAL : HANAU_AL     |  | All components cleaned for oxygen |                |
| D |          |      |    | Workpiece edges         |  | SCALE                             | TOLERANCES :   |
| C |          |      |    | -0.5                    |  |                                   | DIN 28005      |
| B |          |      |    | +0.3                    |  |                                   | DIN 8570       |
| A |          |      |    | outside inside          |  |                                   | DIN 7168 mittl |
| I | Rev. No. | Date | By | ISO-Methode E           |  | DATE : 19.07.2005                 | Simfor:        |
|   |          |      |    |                         |  | NAME : H.Schneider                | Subst:         |
|   |          |      |    |                         |  | CECK : Frickhöfer 19/07/05        | Replaced:      |
|   |          |      |    | JOB CODE / REFERENCE :  |  | AIR LIQUIDE                       |                |
|   |          |      |    | K70101, ASU No.9 Kosice |  | SHEET : 1 OF SHEET : 4            |                |
|   |          |      |    | Title :                 |  | DRAWING No.:                      |                |
|   |          |      |    | RL 43001                |  | 79319830                          |                |
|   |          |      |    |                         |  | F Z                               |                |
|   |          |      |    |                         |  | C                                 |                |