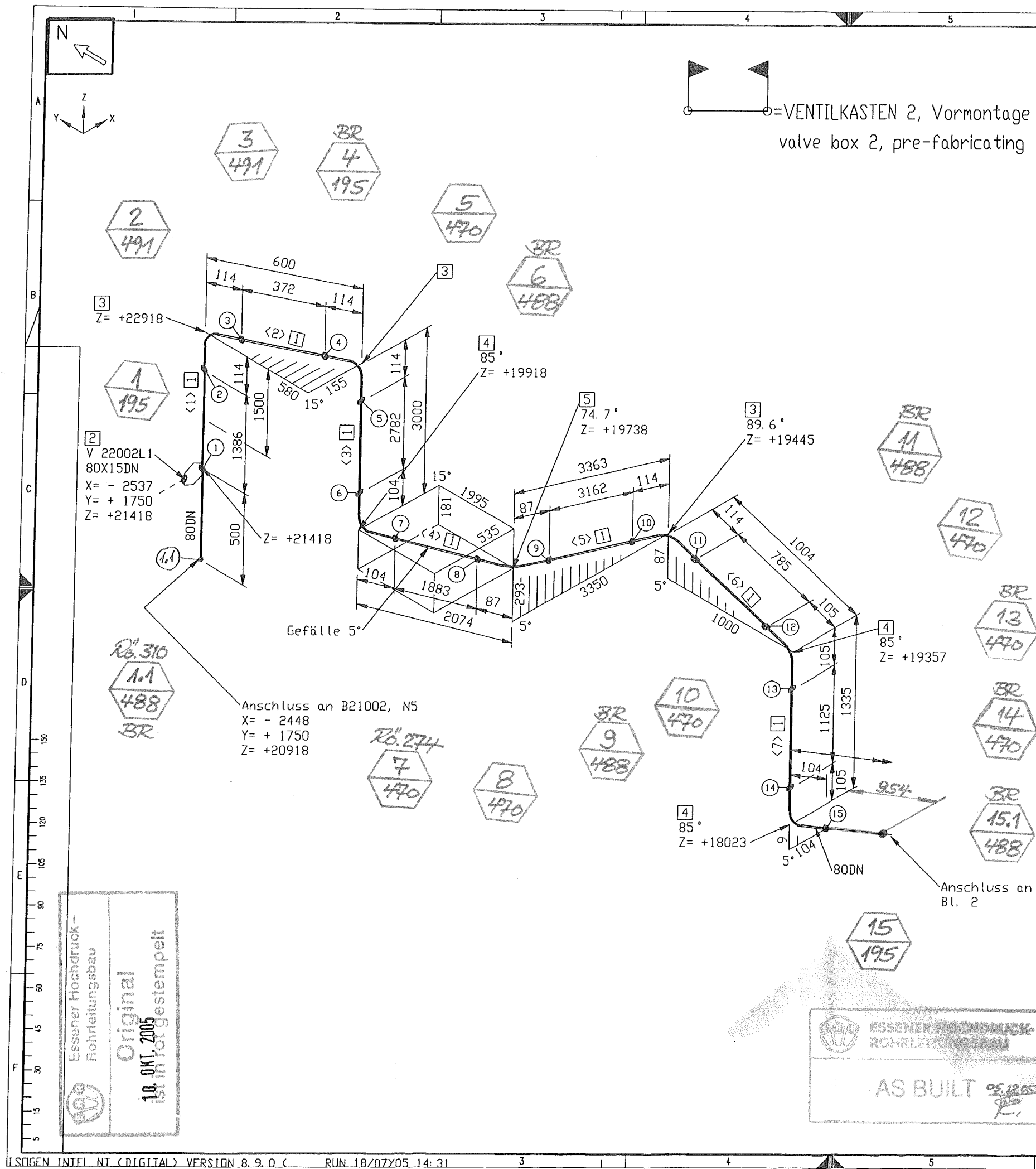
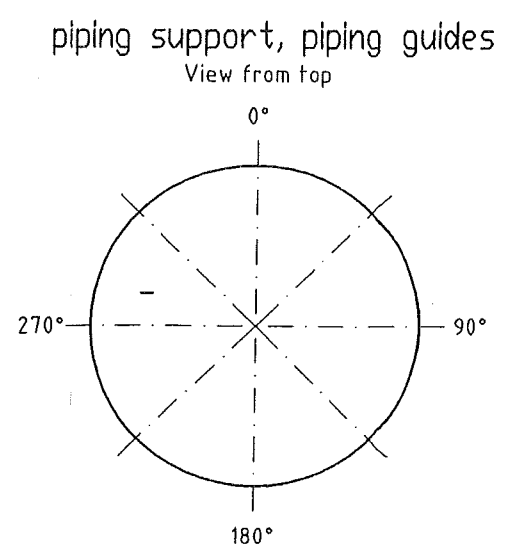




| Stückliste  |                                          |         |            |          |              |
|-------------|------------------------------------------|---------|------------|----------|--------------|
| Lfd Nr.     | Benennung                                | DN (MM) | Sachnummer | Menge    | Gewicht (kg) |
| 1           | Rohr 88,9 X 5,5 ALMG4, 5MN W27           | 80      | 77038147   | 17616 MM | 68.5         |
| Fitting     |                                          |         |            |          |              |
| 2           | MESS-STUTZEN                             | 80X15   | 793.10694  | 1        | 0.1          |
| 3           | BOGEN 88,9x5,5 DIN2605-2-90-3 ALMG4, 5MN | 80      | 77038156   | 4        | 2.8          |
| 4           | BOGEN 88,9x5,5 DIN2605-2-90-3 ALMG4, 5MN | 80      | 77038156_1 | 3        | 2.1          |
| 5           | Stutzen auf 85                           |         |            |          |              |
| 5           | BOGEN 88,9x5,5 DIN2605-2-90-3 ALMG4, 5MN | 80      | 77038156_2 | 1        | 0.7          |
| 6           | Stutzen auf 74.67                        |         |            |          |              |
| 6           | BOGEN 88,9x5,5 DIN2605-2-90-3 ALMG4, 5MN | 80      | 77038156_3 | 1        | 0.7          |
| 7           | Stutzen auf 70                           |         |            |          |              |
| 7           | BOGEN 88,9x5,5 DIN2605-2-90-3 ALMG4, 5MN | 80      | 77038156_4 | 1        | 0.7          |
| 8           | Stutzen auf 15                           |         |            |          |              |
| 8           | BOGEN 88,9x5,5 DIN2605-2-90-3 ALMG4, 5MN | 80      | 77038156_5 | 1        | 0.7          |
| 9           | Stutzen auf 45.87                        |         |            |          |              |
| 9           | BOGEN 88,9x5,5 DIN2605-2-90-3 ALMG4, 5MN | 80      | 77038156_6 | 1        | 0.7          |
| 10          | Stutzen auf 46.92                        |         |            |          |              |
| Ventil      |                                          |         |            |          |              |
| 10          | Eck-Ventil AL DN 80 / PN 40              | 80      | 770.38867  | 1        | 80.0         |
| Summe Masse |                                          |         |            |          | 157.0        |

| Rohrzuschnitt |            |         |           |             |             |            |
|---------------|------------|---------|-----------|-------------|-------------|------------|
| Rohr Stk.     | Länge (MM) | DN (MM) | Bemerkung | Rohr Ende 1 | Rohr Ende 2 | Sachnummer |
| <1>           | 501        | 80      |           |             |             | 77038147   |
| <2>           | 1385       | 80      |           |             |             | 77038147   |
| <3>           | 372        | 80      |           |             |             | 77038147   |
| <4>           | 2782       | 80      |           |             |             | 77038147   |
| <5>           | 1883       | 80      |           |             |             | 77038147   |
| <6>           | 3162       | 80      |           |             |             | 77038147   |
| <7>           | 785        | 80      |           |             |             | 77038147   |
| <8>           | 1125       | 80      |           |             |             | 77038147   |
| <9>           | 1336       | 80      |           |             |             | 77038147   |
| <10>          | 421        | 80      |           |             |             | 77038147   |
| <11>          | 1392       | 80      |           |             |             | 77038147   |
| <12>          | 1340       | 80      |           |             |             | 77038147   |
| <13>          | 772        | 80      |           |             |             | 77038147   |
| <14>          | 360        | 80      |           |             |             | 77038147   |



Rohr DN (MM) 80 15  
CL Länge (MM) 20023 89

|                                                                                                                                |  |  |                                                               |  |                                                                      |  |
|--------------------------------------------------------------------------------------------------------------------------------|--|--|---------------------------------------------------------------|--|----------------------------------------------------------------------|--|
| <b>E</b> MATERIAL: HANAU AL<br><b>D</b> Workpiece edges<br><b>C</b> $\pm 0.5$ $\pm 0.3$<br><b>B</b> outside inside<br><b>A</b> |  |  | SCALE<br>TOLERANCES:<br>DN 28005<br>DN 8570<br>DN 7168 mittel |  | All components cleaned for oxygen<br>Smilor:<br>Subst.:<br>Replaced: |  |
| DATE: 18.07.2005<br>NAME: H.Schneider<br>CHECK: Frickhöfer 18/07/05                                                            |  |  | <b>AIR LIQUIDE</b>                                            |  |                                                                      |  |
| JOB CODE / REFERENCE:<br>K70101, ASU No.9 Kosice                                                                               |  |  | SHEET: 1 OF SHEET: 2                                          |  |                                                                      |  |
| Title:<br>N 21019                                                                                                              |  |  | DRAWING No.:<br>79319828                                      |  |                                                                      |  |

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