

BR 17
488

BR 18
488

121MM Biegeradius
Z= +17999

+Paß
Länge

<17> 1
50DN

Anschluss an
Bl. 3

15°
121MM Biegeradius
Z= +16634

75°
121MM Biegeradius
Z= +16476

+Paßlänge

Anschluss von
Bl. 1

16

15

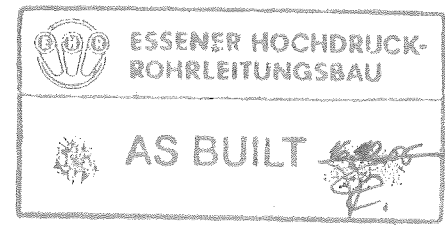
14

13
164

12
164

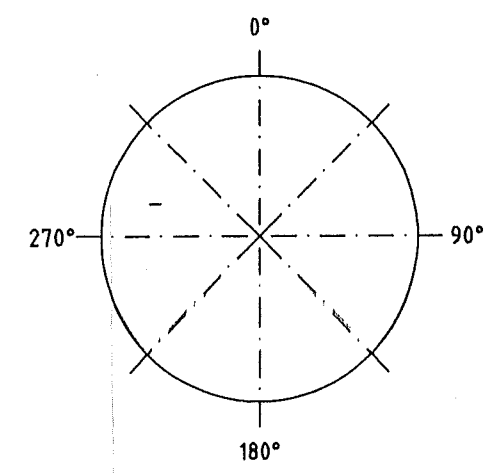
BR 11
488
Rö. 333

MATERIAL KONTR.		
CECK OF MAT.		
SCHWEISSEN		
WELDING		
MECHAN. FERTIGST.		
MECHAN. COMPL.		
DRUCKPROBE		
PRESSURE TEST		
EHR-PROJ.-NO:	C-13005	



=VENTILKASTEN 2, Vormontage
valve box 2, pre-fabricating

piping support, piping guides
View from top



Essener Hochdruck-
Rohrleitungsbau
Original
ist in rot gestempelt



MATERIAL: HANAU_AL			SCALE		TOLERANCES:		All components cleaned for oxygen	
Workpiece edges			1-0.5		DN 28005		Similar:	MASS
2 outside			1-0.3		DN 8570		Subst:	kg
ISO-Methode E			DATE: 15.07.2005		NAME: H.Schneider		Replacat:	
JOB CODE / REFERENCE:			CHECK: Frickhöfer 15/07/05		26.7.05		AIR LIQUIDE	
K70101, ASU No.9 Kosice			Title:		A 21004		SHEET: 2 OF SHEET: 3	
Air Liquide AGS GmbH Hanau			DRAWING No:		79319826		f. z	