

	Quality documentation	KENNWORT/ CODE KOSBOOST
	OIL UNIT SIZE 400	AUFTRAG-NR / ORDER-NO 312410
		PSP-ELEMENT 312411.10.8802

22 PRESSURE CONTROL MANUAL VALVE

22.1 MATERIAL CERTIFICATE

DECLARATION OF CONFORMITY
with directive 97/23/EC

(enclosure for Test Report No: 1406/2005)

Product - industrial valves and fittings according to H module list, description included in catalogue
Procedure of conformity assessment according to H module performed by Bureau Veritas ID No. 0062.

Certificate of Quality System approval in accordance with 97/23/EC Directive.

Certificate no CE-PED-H-ZKM 001-04-POL.

List of norms in compliance with PED directive:

PN-EN 10213-2:1999 - Technical delivery for steel castings suitable for pressure purposes. Part 2: steel grades for use at room and elevated temperatures.

Other norms:

PN-EN 12266-1- Industrial valves and fittings requirements and tests,

PN-EN-1561:2000 - Founding. Grey cast iron,

PN-EN-1563:2000 - Spheroidal graphite cast iron,

PN-EN10283:2002 - Corosion – resistant cast steel Grades.

PN-EN 1982:2002 -Copper and copper alloys. Pigs and casting.

PN-EN-ISO 4017:2002 - Hexagon head screws. Product grades A and B.

PN-EN-ISO 898-1:2001 - Mechanical proprieties of fasteners. Part 1: bolts, screws and studs.

PN-EN-ISO 3506-1:2000 - Mechanical proprieties of corrosion-resistant stainless-steel fasteners. Part 1 : bolts, screws and studs.

PN-EN-ISO 4032:2002 - Hexagon nuts style 1. Products grades A and B,

PN-EN 20898-2:1998 - Mechanical properties of fasteners. Part 2: nuts with specified prod load valves coarse thread.

- Related directives - 67/548/EC, 93/465/EC.

- Person authorised to sign the declaration:

Kłodzko: 2005-10-25


Zastępca Kierownika
Działu Zapewniania Jakości

inż. Jan Piszko



PN-EN 10204- 2.2		TEST REPORT					Nr: 1406/2005		
Invoice date: 06.06.2005r. Invoice Nbr: K05-1856					Customer: "ROCFIN" Sp. z o.o. Nowy Tuchom 10 20-209 CHWABZCZYNO				
Hydrostatic Test Report / Testing acc. to PN-92/M-74001, PN-89/H-02650.									
It. No.	Type	DN mm	Name of goods	Pcs	PN bar	t _{max} °C	Water test pressure		
							body bar	seal bar	test date
1	225-21	50	Stop valve with throttling disk for oil	1	16	350	24	17,6	
The valves inspected according to the regulations absolutely and were in best condition.									
Important parts				Material			Standard No.		
Body, bonnet				EN-GJS-400-18-LT			PN-EN-1561:2000		
Seat				X12Cr13			PN-EN 10088-1:1998		
Stem, disk				X20Cr13			PN-EN 10088-1:1998		

We hereby certify, that the material described above has been tested and complies with the terms of the order contract.

Kłodzko 06.06.2005r.

Zastępca Kierownika
Działu Zapewnienia Jakości

inż. Jan Piszko

Wpłynęło do sekretariatu ROCFIN Sp. z o.o.	
23 CZE. 2005	
2005/06/24 35 podpis	